



SMOOTHBORE

PTFE Lined High Pressure Hose



TEMPERATURE RESISTANT

CHEMICAL RESISTANT

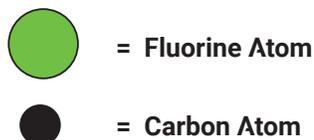
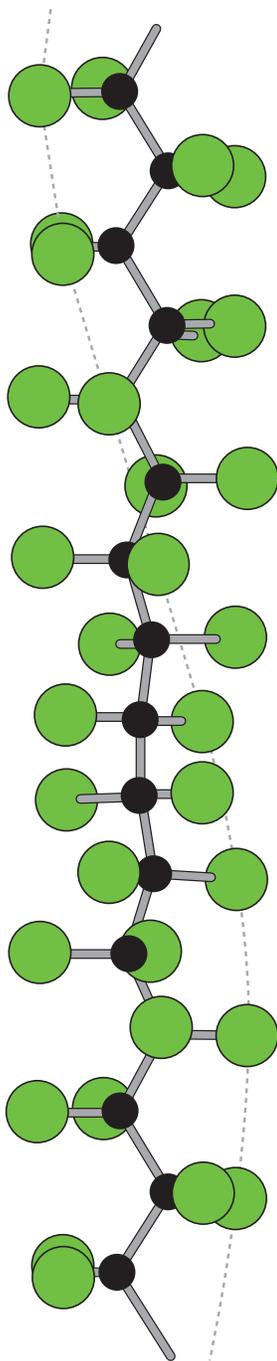
SELF CLEANING

CONTENTS

| | |
|--|-------------------------|
| PTFE - The Optimum Choice For Hose Linings | Page 2 |
| Contents | Page 3 |
| Standard Smoothbore Hose Grades | Page 4 |
| SW (Standard Wall), HW (Heavy Wall), MW (Medium Wall) and "Dash" Sizes | |
| Specifications for Standard Hose Grades, Single Wire Braid | Page 5 |
| Specifications for Standard Hose Grades, Double Wire Braid | Page 6 |
| High Pressure Smoothbore Hose Grades | Page 7 |
| Alternative PTFE Tube Liners | Page 8 |
| HPG (High Pressure Gas) and AS (Antistatic) | |
| Plastic or Rubber Hose Covers | Page 9 |
| Smoothbore Hose End Fittings - PTFE Tail and Hydraulic Tail | Page 10 |
| List of PTFE Tail End Fittings and Ferrules for Standard Smoothbore Hose Grades | Page 11 |
| How To Order Smoothbore Hose, End Fittings or Assemblies | Page 12 |
| Smoothbore EN 16643 Hose Assembly Electrical Property Grades | Page 13 |
| Smoothbore Hose - Special Usage Conditions | Page 14 |
| Quality Assurance and Certification | Page 15 |
| Correct Hose Configuration & Length Calculations | |
| - For Bend Radius | Page 16 |
| - For Abrasion & Torque | Page 17 |
| - For Length Calculation | Page 18 |
| Conditions of Sale | Page 19 & 20 |

PTFE - THE OPTIMUM CHOICE FOR HOSE LININGS

Section from a PTFE Molecule, 16 Angstrom Units long



PTFE, or Polytetrafluoroethylene, comprises of long-chain molecules of carbon atoms, each linked to two fluorine atoms.

The fluorine atoms provide a helical spiral which surrounds the carbon chain and protects it.

It is this structure which creates the unique properties for which PTFE is well-known.

- **Excellent Chemical Resistance**

PTFE is renowned as the most chemically resistant material known. Only a very few, very unusual substances and conditions can affect it, like Fluorine gas at high temperature and pressure and liquid, boiling sodium metal.

PTFE lined hoses can therefore be used for a wider variety of chemicals than any other hose type, making it the ideal choice for very corrosive chemical applications and multi-product applications.

- **Non-Stick Surface**

The use of PTFE as a surface for cookware products has demonstrated to the world how easily cleanable PTFE surfaces are.

This means that PTFE lined hoses can be purged 100% clean more quickly, easily and reliably than any other type of hose.

- **Excellent Temperature Range**

The cookware application also demonstrates another of PTFE's many attributes - temperature resistance. PTFE itself can be used as a hose liner at temperatures from -150°C up to $+260^{\circ}\text{C}$, dependent upon the hose design and the application conditions.

This is the widest temperature range of any rubber or plastic hose lining material.

- **Hose Design**

The only issue with PTFE as a hose lining material is the best way it can be integrated in to the hose design. This is where Aflex Hose have a proven record of success over the last 40 years.

STANDARD SMOOTHBORE HOSE GRADES

CONSTRUCTION

Hose Liner: Seamless extruded PTFE tube. The extrusion, heat treatment and quality control programmes are designed to produce the best quality PTFE tube possible, ensuring minimum porosity and maximum flexibility.

Hose Braid: Braided from AISI grade 304 stainless steel wire, bright hard drawn to a minimum 1700 N/mm² tensile strength. The braiding process is closely controlled to ensure even tensions and the correct braid angle, to give minimum expansion/contraction under pressure.

GRADES AVAILABLE, and APPLICATIONS

There are 3 standard grades available, with a Single SS wire braid (SB) or a Double wire braid (DB).

Single Braid is suitable for applications in general. Double Braid is required for higher pressures and increased kink resistance.

Grade SW, SB - Standard Wall, Single Braid (or DB, Double Braid)

For general purpose use, including high and low pressure steam, chemicals, paints, inks, adhesives, brake fluids, fuels, oils, detergents, refrigerants and foodstuffs.

PTFE lined hose is the optimum hose product wherever excellent chemical resistance, temperature resistance and/or internal "non-stick" cleanability are primary requirements of the application.

Grade HW, SB - Heavy Wall, Single Braid (or DB, Double Braid)

For heavy duty use, also for use with gases up to 100 Bar pressure, and for hot/cold cycling applications.

Grade MW, SB - Medium Wall, Single Braid, also called Hyperline SB (or DB, Double Braid)

The Hyperline name is applied to Aflex PTFE hose products which have an oversize bore, to enable assembly with standard Hydraulic End Fittings. In most cases, these sizes are the same as the conventional "dash" hose size range, as indicated in the specifications.

SPECIFICATIONS and SIZE RANGES - Pg's 5 & 6

SW, HW & MW Single Braid (SB) Hose - Page 5

SW, HW & MW Double Braid (DB) Hose - Page 6

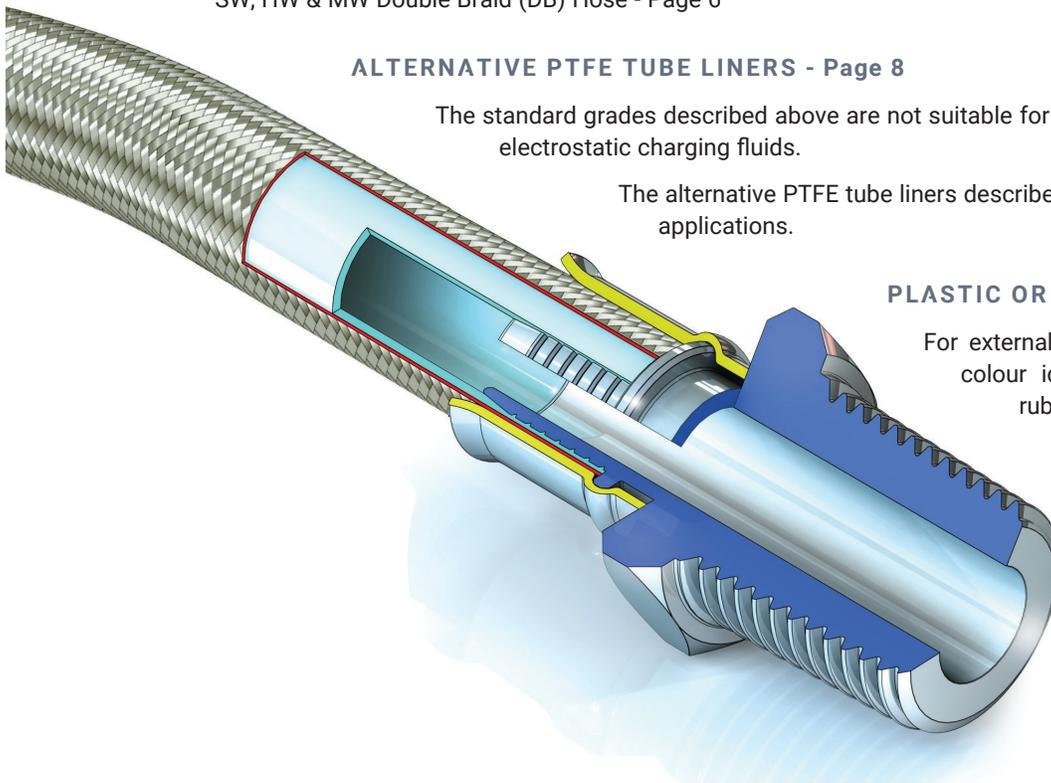
ALTERNATIVE PTFE TUBE LINERS - Page 8

The standard grades described above are not suitable for applications using high pressure gas or electrostatic charging fluids.

The alternative PTFE tube liners described on page 9 are required to satisfy such applications.

PLASTIC OR RUBBER HOSE COVERS - Page 9

For external abrasion resistance, ease of cleaning, colour identification or for printing, plastic or rubber covers may be applied as described on page 9.



SMOOTHBORE HOSE: SPECIFICATIONS FOR STANDARD SINGLE BRAID HOSE

Specifications and size range for Single Stainless Steel wire braid hose; for Standard Grade and AS Grade

STANDARD WALL, SINGLE BRAID (SW, SB)

| Bore Size (Nominal) | Bore Size (Actual) | | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Maximum Working Pressure | | Weight per Unit Length | | *Part Number |
|---------------------|--------------------|-------|--------------------------|-------|------------------------|-------|---------------------|--------------------------------|--------------------------|------|------------------------|--------|-----------------|
| | mm | in | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 3/16 | 4.76 | 0.188 | 0.76 | 0.025 | 7.40 | 0.291 | 40 | 1 ⁵ / ₈ | 265 | 3856 | .080 | .054 | 70-100-03-01-02 |
| 1/4 | 6.35 | 0.250 | 0.63 | 0.025 | 8.50 | 0.335 | 60 | 2 ³ / ₈ | 240 | 3492 | .093 | .062 | 70-100-04-01-02 |
| 5/16 | 7.94 | 0.313 | 0.63 | 0.025 | 10.15 | 0.400 | 70 | 2 ⁷ / ₈ | 200 | 2910 | .110 | .074 | 70-100-05-01-02 |
| 3/8 | 9.53 | 0.375 | 0.63 | 0.025 | 11.75 | 0.463 | 80 | 3 ² / ₈ | 190 | 2765 | .124 | .083 | 70-100-06-01-02 |
| 1/2 | 12.70 | 0.500 | 0.76 | 0.030 | 14.95 | 0.589 | 110 | 4 ³ / ₈ | 140 | 2030 | .207 | .139 | 70-100-08-01-02 |
| 5/8 | 15.88 | 0.625 | 0.76 | 0.030 | 18.35 | 0.722 | 150 | 6 | 110 | 1601 | .255 | .171 | 70-100-10-01-02 |
| 3/4 | 19.05 | 0.750 | 0.76 | 0.030 | 21.65 | 0.852 | 200 | 7 ⁷ / ₈ | 80 | 1164 | .315 | .211 | 70-100-12-01-02 |
| 1 | 25.40 | 1.000 | 1.00 | 0.039 | 28.15 | 1.108 | 300 | 11 ⁷ / ₈ | 55 | 800 | .430 | .288 | 70-100-16-01-02 |

HEAVY WALL, SINGLE BRAID (HW, SB)

| Bore Size (Nominal) | Bore Size (Actual) | | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Maximum Working Pressure | | Weight per Unit Length | | *Part Number |
|---------------------|--------------------|-------|--------------------------|-------|------------------------|-------|---------------------|--------------------------------|--------------------------|------|------------------------|--------|-----------------|
| | mm | in | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 1/8 | 3.17 | 0.125 | 1.00 | 0.039 | 6.10 | 0.240 | 20 | 7/8 | 290 | 4220 | .068 | .046 | 70-200-02-01-02 |
| 3/16 | 4.76 | 0.188 | 1.00 | 0.039 | 7.65 | 0.301 | 29 | 1 ¹ / ₈ | 270 | 3929 | .087 | .058 | 70-200-03-01-02 |
| 1/4 | 6.35 | 0.250 | 1.00 | 0.039 | 9.25 | 0.364 | 30 | 1 ¹ / ₂ | 260 | 3783 | .113 | .076 | 70-200-04-01-02 |
| 5/16 | 7.94 | 0.313 | 1.00 | 0.039 | 10.90 | 0.429 | 40 | 1 ⁵ / ₈ | 230 | 3347 | .135 | .091 | 70-200-05-01-02 |
| 3/8 | 9.53 | 0.375 | 1.00 | 0.039 | 12.50 | 0.492 | 55 | 2 ² / ₈ | 200 | 2910 | .153 | .103 | 70-200-06-01-02 |
| 1/2 | 12.70 | 0.500 | 1.00 | 0.039 | 15.60 | 0.614 | 85 | 3 ³ / ₈ | 160 | 2328 | .240 | .161 | 70-200-08-01-02 |
| 5/8 | 15.88 | 0.625 | 1.30 | 0.051 | 19.10 | 0.752 | 110 | 4 ³ / ₈ | 130 | 1892 | .292 | .196 | 70-200-10-01-02 |
| 3/4 | 19.05 | 0.750 | 1.30 | 0.051 | 22.05 | 0.868 | 145 | 5 ⁵ / ₈ | 92 | 1339 | .344 | .231 | 70-200-12-01-02 |
| 1 | 25.40 | 1.000 | 1.50 | 0.059 | 28.80 | 1.134 | 260 | 10 ² / ₈ | 69 | 1004 | .470 | .315 | 70-200-16-01-02 |

MEDIUM WALL SINGLE BRAID (MW, SB), also referred to as HYPERLINE SB

The Hyperline MW, SB Range meets or exceeds SAE 100R14 standard.

| Bore Size (Nominal) BB=Big Bore | Bore Size (Actual) | | Dash Size Reference (If any) | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Max Working Pressure | | Weight per Unit Length | | *Part Number |
|------------------------------------|--------------------|-------|---------------------------------|--------------------------|-------|------------------------|-------|---------------------|-------------------------------|----------------------|------|------------------------|--------|-----------------|
| | mm | in | | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 1/16 BB | 2.0 | 0.079 | -2 | 1.00 | 0.040 | 5.00 | 0.197 | 13 | 1/2 | 450 | 6500 | .045 | .030 | 70-300-02-01-02 |
| 1/8 BB | 3.5 | 0.138 | -3 | 1.00 | 0.040 | 6.45 | 0.254 | 20 | 3/4 | 350 | 5076 | .070 | .047 | 70-300-03-01-02 |
| 3/16 BB | 5.0 | 0.200 | -4 | 0.76 | 0.030 | 7.65 | 0.301 | 45 | 1 ³ / ₄ | 290 | 4206 | .078 | .052 | 70-400-03-01-02 |
| 1/4 BB | 6.7 | 0.264 | -5 | 0.76 | 0.030 | 9.30 | 0.366 | 60 | 2 ³ / ₈ | 240 | 3480 | .110 | .074 | 70-400-04-01-02 |
| 5/16 BB | 8.4 | 0.335 | -6 | 0.76 | 0.030 | 10.72 | 0.422 | 70 | 2 ³ / ₄ | 220 | 3190 | .136 | .091 | 70-400-05-01-02 |
| 3/8 BB | 10.0 | 0.394 | -7 | 0.76 | 0.030 | 12.75 | 0.500 | 80 | 3 | 190 | 2755 | .166 | .111 | 70-400-06-01-02 |
| 1/2 BB | 13.3 | 0.536 | -10 | 0.76 | 0.030 | 16.35 | 0.644 | 130 | 5 | 150 | 2175 | .210 | .141 | 70-400-08-01-02 |
| 5/8 BB | 16.5 | 0.654 | -12 | 0.84 | 0.033 | 19.50 | 0.768 | 163 | 6 ¹ / ₂ | 130 | 1885 | .280 | .188 | 70-400-10-01-02 |
| 3/4 BB | 19.8 | 0.780 | | 1.00 | 0.040 | 22.50 | 0.860 | 180 | 7 | 110 | 1595 | .327 | .219 | 70-400-12-01-02 |
| 1 BB | 26.4 | 1.040 | | 1.00 | 0.040 | 30.10 | 1.190 | 230 | 9 | 80 | 1160 | .524 | .351 | 70-400-16-01-02 |

* For Anti-Static Grade, add 10 to the 3-digit part number e.g. 70-100- becomes 70-110

Note: Many of the sizes of hose and fittings listed above are available as ex-stock items and are priced accordingly. However, some of the less popular items are not always in stock, and may therefore incur a minimum order charge or a set-up charge for smaller quantities. Aflex Hose will advise when the enquiry is made.

TEMPERATURE & PRESSURE

- Temperature affects the Maximum Working Pressure (MWP) as listed above, so for temperatures above 130°C reduce the MWP by 0.75% for each 1°C above 130°C. Example: at 180°C, reduce the MWP by $(180 - 130) \times 0.75 = 37.5\%$.
- Pressure Ratings above 100 Bar (1500 psi) only apply for the transfer of non-penetrating fluids. If gases or penetrating fluids are used in the application, or used during pressure testing at pressures above 100 Bar, HPG grade hose is required.
- Maximum Working Pressures (MWP) listed are calculated on the basis of a 3:1 safety factor relative to the burst pressure, so Burst Pressure = 3 x MWP. If MWP is required based on a 4:1 safety factor (e.g EN 16643 requirement), multiply the listed value by 0.75.

SMOOTHBORE HOSE: SPECIFICATIONS FOR STANDARD DOUBLE BRAID HOSE

Specifications and size range for Double Stainless Steel wire braid hose (DB Grade) and Antistatic (AS, DB) Grade.

STANDARD WALL, DOUBLE BRAID (SW, DB)

| Bore Size (Nominal) | Bore Size (Actual) | | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Maximum Working Pressure | | Weight per Unit Length | | *Part Number |
|---------------------|--------------------|-------|--------------------------|-------|------------------------|-------|---------------------|--------|--------------------------|------|------------------------|--------|-----------------|
| | mm | in | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 1/8 | 3.17 | 0.125 | 0.76 | 0.030 | 6.85 | 0.270 | 20 | 7/8 | 360 | 5238 | .100 | .067 | 70-100-02-02-02 |
| 3/16 | 4.76 | 0.188 | 0.76 | 0.025 | 8.70 | 0.343 | 30 | 1 1/4 | 330 | 4802 | .135 | .091 | 70-100-03-02-02 |
| 1/4 | 6.35 | 0.250 | 0.63 | 0.025 | 10.05 | 0.396 | 40 | 1 5/8 | 290 | 4220 | .160 | .107 | 70-100-04-02-02 |
| 5/16 | 7.94 | 0.313 | 0.63 | 0.025 | 11.55 | 0.455 | 50 | 2 | 250 | 3638 | .190 | .127 | 70-100-05-02-02 |
| 3/8 | 9.53 | 0.375 | 0.63 | 0.025 | 13.35 | 0.526 | 60 | 2 3/8 | 230 | 3347 | .214 | .143 | 70-100-06-02-02 |
| 1/2 | 12.70 | 0.500 | 0.76 | 0.030 | 16.40 | 0.646 | 90 | 3 5/8 | 180 | 2629 | .341 | .229 | 70-100-08-02-02 |
| 5/8 | 15.88 | 0.625 | 0.76 | 0.030 | 19.95 | 0.785 | 130 | 5 1/8 | 135 | 1964 | .416 | .279 | 70-100-10-02-02 |
| 3/4 | 19.05 | 0.750 | 0.76 | 0.030 | 23.10 | 0.910 | 170 | 6 3/4 | 100 | 1455 | .503 | .337 | 70-100-12-02-02 |
| 1 | 25.40 | 1.000 | 1.00 | 0.039 | 29.60 | 1.165 | 270 | 10 3/4 | 70 | 1019 | .700 | .469 | 70-100-16-02-02 |

HEAVY WALL, DOUBLE BRAID (HW, DB)

| Bore Size (Nominal) | Bore Size (Actual) | | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Maximum Working Pressure | | Weight per Unit Length | | *Part Number |
|---------------------|--------------------|-------|--------------------------|-------|------------------------|-------|---------------------|--------|--------------------------|------|------------------------|--------|-----------------|
| | mm | in | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 1/8 | 3.17 | 0.125 | 1.00 | 0.039 | 7.05 | 0.278 | 18 | 3/4 | 350 | 5093 | .108 | .072 | 70-200-02-02-02 |
| 3/16 | 4.76 | 0.188 | 1.00 | 0.039 | 8.90 | 0.350 | 25 | 1 | 320 | 4656 | .140 | .094 | 70-200-03-02-02 |
| 1/4 | 6.35 | 0.250 | 1.00 | 0.039 | 10.75 | 0.423 | 26 | 1 1/8 | 310 | 4511 | .183 | .123 | 70-200-04-02-02 |
| 5/16 | 7.94 | 0.313 | 1.00 | 0.039 | 12.35 | 0.486 | 35 | 1 1/2 | 275 | 4001 | .210 | .141 | 70-200-05-02-02 |
| 3/8 | 9.53 | 0.375 | 1.00 | 0.039 | 14.10 | 0.555 | 50 | 2 | 240 | 3492 | .243 | .163 | 70-200-06-02-02 |
| 13/32 | 10.32 | 0.406 | 1.00 | 0.039 | 15.05 | 0.593 | 60 | 2 3/8 | 230 | 3347 | .258 | .173 | 70-500-13-02-02 |
| 1/2 | 12.70 | 0.500 | 1.00 | 0.039 | 16.90 | 0.665 | 75 | 3 | 200 | 2900 | .374 | .251 | 70-200-08-02-02 |
| 5/8 | 15.88 | 0.625 | 1.30 | 0.051 | 20.75 | 0.817 | 100 | 4 | 155 | 2255 | .452 | .303 | 70-200-10-02-02 |
| 3/4 | 19.05 | 0.750 | 1.30 | 0.051 | 23.80 | 0.937 | 135 | 5 3/8 | 110 | 1601 | .532 | .356 | 70-200-12-02-02 |
| 1 | 25.40 | 1.000 | 1.50 | 0.059 | 30.70 | 1.209 | 250 | 9 7/8 | 84 | 1222 | .730 | .489 | 70-200-16-02-02 |
| 1 1/4 | 31.75 | 1.250 | 1.50 | 0.059 | 36.90 | 1.453 | 400 | 15 3/4 | 75 | 1091 | .905 | .637 | 70-200-20-02-02 |
| 1 1/2 | 38.10 | 1.500 | 1.50 | 0.059 | 43.75 | 1.722 | 800 | 31 1/2 | 65 | 946 | 1.170 | .784 | 70-200-24-02-02 |
| 2 | 50.80 | 2.000 | 1.50 | 0.059 | 56.40 | 2.221 | 1200 | 47 1/4 | 40 | 582 | 1.610 | 1.079 | 70-200-32-02-02 |

MEDIUM WALL, DOUBLE BRAID (MW, DB) also referred to as HYPERLINE SB, DB

| Bore Size (Nominal) BB=Big Bore | Bore Size (Actual) | | Dash Size Reference (If any) | PTFE Tube Wall Thickness | | Braid Outside Diameter | | Minimum Bend Radius | | Max Working Pressure | | Weight per Unit Length | | *Part Number |
|------------------------------------|--------------------|-------|------------------------------|--------------------------|-------|------------------------|-------|---------------------|-------|----------------------|------|------------------------|--------|-----------------|
| | mm | in | | mm | in | mm | in | mm | in | Bar | Psi | Kg/mt | Lbs/Ft | |
| 1/16 BB | 2.0 | 0.079 | -2 | 1.00 | 0.040 | 6.00 | 0.236 | 11 | 1/2 | 540 | 7800 | .075 | .050 | 70-300-02-02-02 |
| 1/8 BB | 3.5 | 0.138 | -3 | 1.00 | 0.040 | 7.45 | 0.293 | 18 | 3/4 | 350 | 5000 | .111 | .074 | 70-300-03-02-02 |
| 3/16 BB | 5.0 | 0.200 | -4 | 0.76 | 0.030 | 8.80 | 0.347 | 35 | 1 3/8 | 340 | 4900 | .128 | .086 | 70-400-03-02-02 |
| 1/4 BB | 6.7 | 0.264 | -5 | 0.76 | 0.030 | 11.00 | 0.433 | 50 | 2 | 320 | 4600 | .170 | .114 | 70-400-04-02-02 |
| 5/16 BB | 8.5 | 0.335 | -6 | 0.76 | 0.030 | 11.82 | 0.466 | 60 | 2 3/8 | 270 | 3900 | .215 | .144 | 70-400-05-02-02 |
| 3/8 BB | 10.0 | 0.394 | | 0.76 | 0.030 | 14.20 | 0.560 | 80 | 3 | 230 | 3300 | .260 | .174 | 70-400-06-02-02 |
| 1/2 BB | 13.6 | 0.536 | -10 | 0.76 | 0.030 | 17.35 | 0.684 | 110 | 4 3/8 | 180 | 2600 | .350 | .234 | 70-400-08-02-02 |
| 5/8 BB | 16.6 | 0.654 | -12 | 0.84 | 0.033 | 20.80 | 0.820 | 140 | 5 1/2 | 130 | 1900 | .450 | .300 | 70-400-10-02-02 |
| 3/4 BB | 19.8 | 0.780 | | 1.00 | 0.040 | 24.00 | 0.946 | 160 | 6 1/2 | 120 | 1700 | .520 | .350 | 70-400-12-02-02 |
| 1 BB | 26.4 | 1.040 | | 1.00 | 0.040 | 31.70 | 1.249 | 210 | 8 1/4 | 100 | 1400 | .830 | .550 | 70-400-16-02-02 |

* For Anti-Static Grade, add 10 to the 3-digit part number e.g. 70-100 becomes 70-110. For High Pressure Gas Grade, add 20, eg 70-200- becomes 70-220.

Note: A few of the sizes of hose and fittings listed above are available as ex-stock items and are priced accordingly. However, most of the items are not stocked, and will therefore incur a minimum order charge or a set-up charge for small quantities.

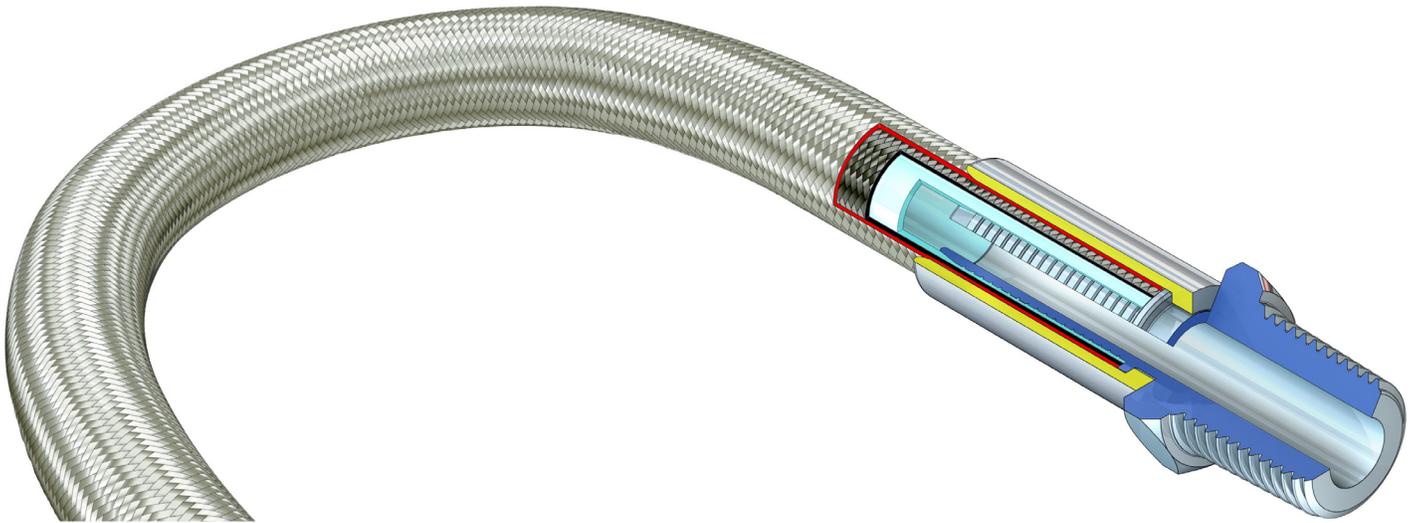
TEMPERATURE & PRESSURE

- Temperature affects the Maximum Working Pressure (MWP) as listed above, so for temperatures above 130°C reduce the MWP by 0.75% for each 1°C above 130°C. Example: at 180°C, reduce the MWP by (180 - 130) x 0.75 = 37.5%.

- Pressure Ratings above 100 Bar (1500 psi) only apply for the transfer of non-penetrating fluids. If gases or penetrating fluids are used in the application, or used during pressure testing at pressures above 100 Bar, HPG grade hose is required.

- Maximum Working Pressures (MWP) listed are calculated on the basis of a 3:1 safety factor relative to the burst pressure, so Burst Pressure = 3 x MWP. If MWP is required based on a 4:1 safety factor (e.g EN 16643 requirement), multiply the listed value by 0.75.

HIGH PRESSURE SMOOTHBORE HOSE GRADES



CONSTRUCTION

Hose Liner: Seamless extruded PTFE tube. The extrusion, heat treatment and quality control programmes are designed to produce the best quality PTFE tube possible, ensuring minimum porosity and maximum flexibility.

Hose Braids: 2 braid materials are utilised:

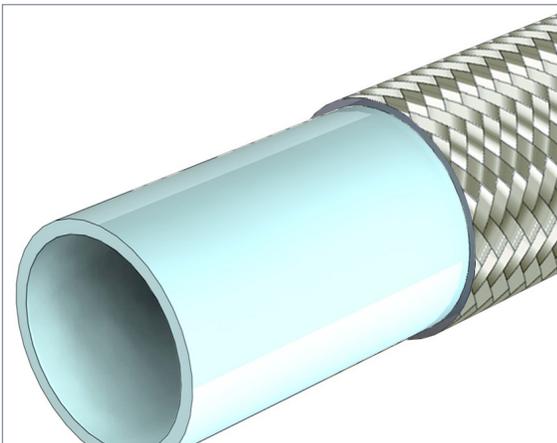
- **Aramid Fibre Braid** - a black aramid fibre named "Tecnora", which is a high technology fibre, with tensile, abrasion and temperature properties significantly better than the older Aramid products like Kevlar.
- **Stainless Steel Braid** - Braided from AISI grade 304 stainless steel wire, bright hard drawn to a minimum 1700 N/mm² tensile strength. The braiding process is closely controlled to ensure even tensions and the correct braid angle, to give minimum expansion/contraction under pressure.

There are many different applications for PTFE lined smoothbore hose which is subjected to high pressures in service, and each application has its own individual set of requirements.

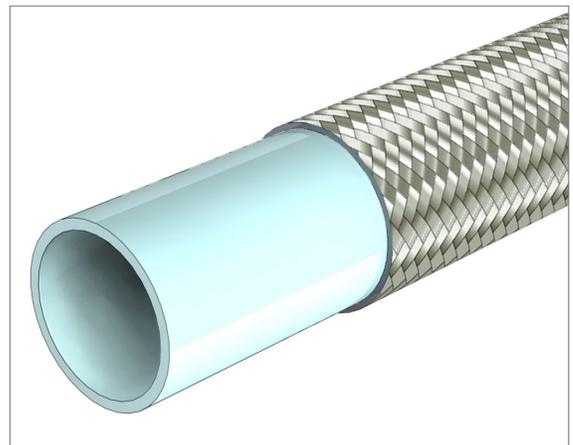
Aflex Hose are able to provide different specifications of high pressure hose which are custom designed for particular applications or testing procedures where pressures exceed 100 Bar (1500 psi) for gases, or the listed maximum pressures for fluids.

Designs include (but are not limited to) the following:

**TECNORA (ARAMID FIBRE) BRAID +
STAINLESS STEEL WIRE OVERBRAID HOSE**



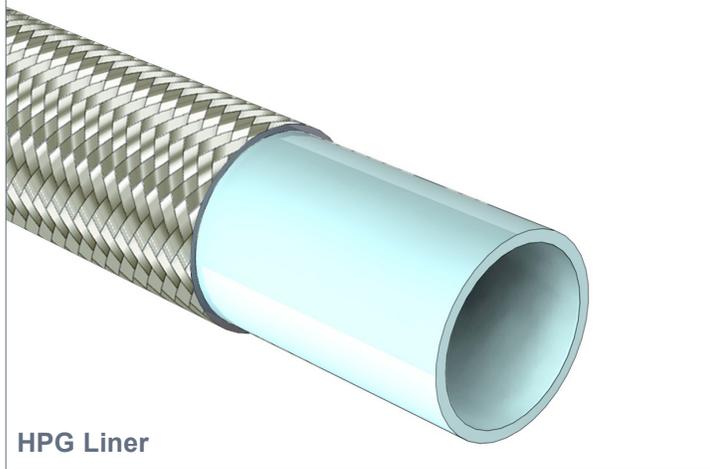
**HIGH PACK STAINLESS STEEL
WIRE BRAID HOSE**



The custom design will include the size, wall thickness and quality of the PTFE tube and the precise design of the Braid, all optimised for the particular application. Please consult Aflex Hose for further advice.

SMOOTHBORE HOSE: ALTERNATIVE PTFE TUBE LINERS HIGH PRESSURE GAS (HPG) AND ANTISTATIC (AS)

HIGH PRESSURE GAS (HPG GRADE) PTFE TUBE LINERS (AVAILABLE TO SPECIAL ORDER ONLY)



For applications where gases are used in the hose at high pressures, or testing procedures above 100 bar (1500 psi) it is necessary to specify an HPG grade PTFE liner tube. HPG grade is also required when high pressures are applied to “penetrating” fluids.

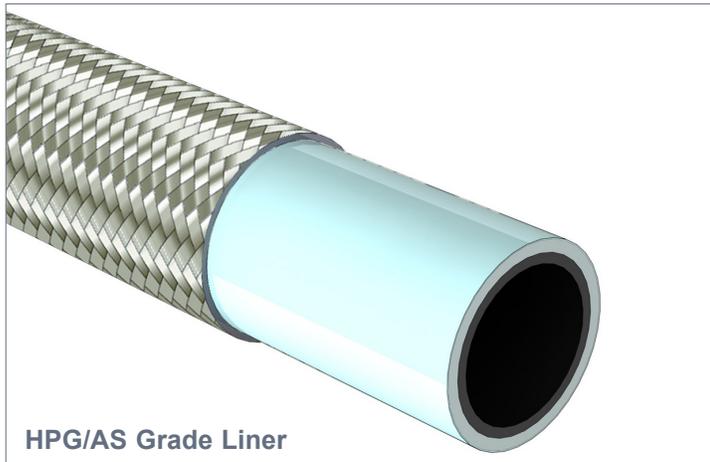
HPG grade tubing is achieved by subjecting the PTFE tube to certain special processes, commonly known as “post sintering”, which increases the resistance of the material to penetration and porosity development by gases in service.

HPG Specification

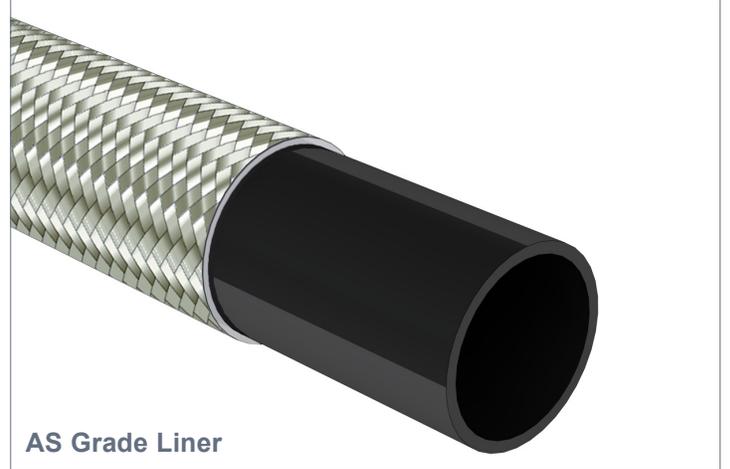
This specification requires that when compressed air or nitrogen is applied to a sample length at a pressure of 275 Bar (4000 psi) for 1 minute, then the pressure rapidly broken then re-applied for a total of 10 cycles, the the sample must not show signs of excessive diffusion when finally gas tested under water.

Because pure gases do not generate static charges, HPG liners are rarely required to be antistatic, but on such rare occasions, a special “inner layer” AS grade is used as described at the bottom of this page.

Note: All sizes and types of Smoothbore Hose PTFE tube liners can be supplied to HPG quality. In practice, however, HPG hoses are nearly always HW (Heavy Wall) grade, in bore sizes from 6mm (1/4”) up to 10mm (3/8”).



ANTI-STATIC (AS GRADE) PTFE TUBE LINERS (AVAILABLE TO SPECIAL ORDER ONLY)



Purpose

An AS Grade PTFE tube liner is an essential requirement in applications where there is a risk of an electrostatic charge build-up on the inside surface of the PTFE tube which may then discharge through the tube wall. Media passing through which create such a risk are fluids which have a Conductance of less than 10^{-8} S/m (Siemens per Metre), or 10^4 pS/m such as fuels, solvents, freons, some oils, some WFI (ultra-pure “Water for Injection”) and non-polar organics which are being transferred at a medium to high flow velocity (more than 2 mtrs/sec.)

All twin or multi phase media, and any non-mixing media, such as powder in air, or water droplets in steam, in gases or in oil, also colloidal fluids constitute a particular hazard for static charge generation, and **always** require grade AS.

Design & Approval

Aflex Hose AS Grade PTFE tube liners are manufactured from FDA 21 CFR 177.1550 approved PTFE, and less than 2.5% of “high purity” Carbon Black material to FDA requirement 21 CFR 178.3297. The carbon is encapsulated by the PTFE, and in normal, non-abrasive applications will not come loose to contaminate any fluid passing through. Leachables and Extractables testing has confirmed that no loose carbon was found.

HPG/AS GRADE LINER

The carbon is mixed into the PTFE for the whole wall thickness of the tube, EXCEPT for rare applications where both HPG and AS are required. For such HPG/AS grade tubes, only an inner layer of the wall thickness is AS grade PTFE, with the outer layer in natural PTFE (see drawing).

PLASTIC OR RUBBER HOSE COVERS

For many applications, it is required that Smoothbore PTFE hose of all sizes, grades and braids should have an outer cover of a flexible plastic, or rubber.

This is usually required to protect the braid, or to colour the hose, or to allow printing on to the hose.

ALTERNATIVE PTFE HOSE COVER DESIGN OPTIONS

Plastic Covers - available to special order

PVC - flexible PVC covers are the most popular, either transparent, or a wide range of solid or semi-transparent colours.

A particular application is for -3 size single braid, clear PVC covered hose, used as a brake hose for motorbikes, motorsport and special vehicles.

PVC covers are designated as "PVC" followed by the colour if a solid colour is required or "Trans" then the colour if a semi-transparent colour is required. PVC cover will be 0.025" (0.63mm) as standard, alternative cover thickness is available on request.

For example - "-3 HW, SB, PVC Blue" would call for a -3 heavy wall, single braid hose with a solid, blue PVC cover.

Nylon II (Nyl), Hytrel (Hyt), Sarlink (Sar) and other types of flexible thermoplastics are also widely used.

Text can be continuously printed along the hose length, usually in black.

Rubber Covers - available to special order

Aflex Hose also have rubber extrusion facilities, and can continuously extrude rubber covers on to all grades of hose.

EPDM rubber in blue (RC Blue) or black (antistatic) (RC Black), or platinum cured Silicone rubber in transparent (SI) or white (SI White) are available to special order. Other colours and types of rubber may also be available. Consult Aflex Hose for details. Standard thickness of EPDM/Silicone covers are 0.040" (1mm). Other thicknesses are available on request. EPDM covers are only available in sizes from 1/4" (-5).

"PRICKING" OF HOSE COVERS

When covered hose is used in gas applications, it is always necessary to "prick" the cover at intervals, to allow the release of any diffused gas. Rubber covered hose is always pricked, but plastic covered hose is not, so pricking must be specially requested for all gas applications requiring plastic covered hose.

COLOUR REFERENCES

If a particular grade of one colour is required, a RAL Number or a colour reference sample is required.

Note: Coloured covers are to special order, and require a Set-Up Charge, so small quantities are usually not economic.

LIMITATIONS IN USE

The application of a plastic or rubber cover limits the usage conditions of the hose, particularly the operating temperature ranges, as given below.

Flexible PVC

from -10°C (+14°F) to +60°C (+140°F)

Nylon II

from -40°C (-40°F) to +120°C (+248°F)

EPDM Rubber

from -40°C (-40°F) to +140°C (+284°F)

Silicone Rubber

from -73°C (-100°F) to +204°C (+400°F)



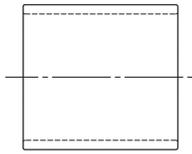
SMOOTHBORE HOSE END FITTINGS

PTFE TAIL AND HYDRAULIC TAIL

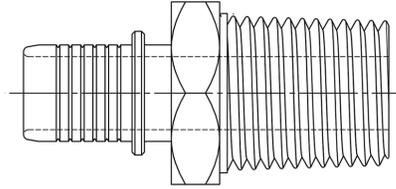
PTFE TAIL END FITTINGS FOR SW AND HW GRADES

Aflex Hose keep in stock a wide range of "PTFE-tail" design standard end fittings, ferrules and adaptors in both zinc plated carbon steel and 316L stainless steel.

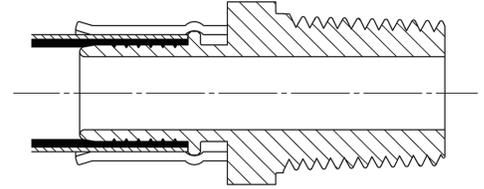
These are specified, with the relevant Aflex Hose Part Number, on Page 11.



**Standard Tube
Ferrule**



**Standard PTFE Tail
BSPT Fixed Male Spigot**



Crimped Fitting on Hose

PTFE-Tail End Fittings can only be applied to the Standard Smoothbore, Standard Wall (SW) and Heavy Wall (HW) Hose Grades.

HYDRAULIC-TAIL END FITTINGS FOR MW GRADE

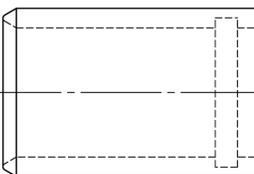
These can only be used with the Standard Smoothbore, Medium Wall (MW) Hose Grade.

Hydraulic Tail end fittings are usually sourced from local Hydraulic Suppliers, but can be supplied by Aflex Hose if required.

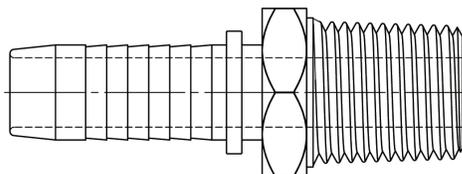
Ferrules for MW, SB and MW Hose can be supplied by Aflex Hose, as below.

FERRULE SIZES AND PART NUMBERS

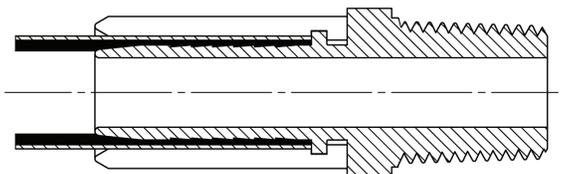
| MW, SB Hose | Zinc Plated Carbon Steel | Stainless Steel |
|-------------|--------------------------|-----------------|
| 3/16 BB -4 | 01-170-03-03-04 | 01-170-03-03-03 |
| 1/4 BB -5 | 01-170-04-04-04 | 01-170-04-04-03 |
| 5/16 BB -6 | 01-170-05-05-04 | - |
| 3/8 BB -8 | 01-170-06-06-04 | 01-170-06-06-03 |
| 1/2 BB -10 | 01-170-08-08-04 | 01-170-08-08-03 |
| 5/8 BB -12 | 01-170-10-10-04 | 01-170-10-10-03 |
| 3/4 BB | 01-170-12-12-04 | 01-170-12-12-03 |
| 1 BB | 01-170-16-16-04 | 01-170-16-16-03 |



Hydraulic Ferrule



**Hydraulic Tail
BSPT Fixed Male Spigot**



Crimped Fitting on Hose

SMOOTHBORE HOSE PTFE TAIL END FITTINGS FOR STANDARD HOSE GRADES

FITTING SIZES, TYPES AND PART NUMBERS



| Hose Size and Grade | Fitting Material | Fixed Males | | Fixed Female NPT | Cone Seat Female Union BSPP | Cone Seat Male-to-Male Adaptors | 37° JIC Female Unions | JIC-to-NPT Male/Male Adaptors | Ferrules | |
|---------------------|------------------|----------------------|---------------|------------------|-----------------------------|---------------------------------|-----------------------|-------------------------------|-------------------------------|-----------------------------------|
| | | BSPT 06-100- | NPT 06-110- | 33-100- | 07-500- | 18-100- | 07-597- | 18-202- | For SB Hose 01- | For DB Hose 01- |
| -3 HW | SS MS | - 02-02-04 | - | - | 02-02-04 | - | - | - | 120-02-02-01 120-02-02-04 | - |
| 3/16" HW | SS MS | - | - | - | - | - | - | - | 120-03-03-02 120-03-03-04 | - 120-04-04-04 |
| 1/4" SW & HW | SS MS | 04-04-01 04-04-04 | 04-04-01 - | 04-04-01 - | 04-04-01 04-04-04 | 04-04-01 04-04-04 | 07-04-01 - | 07-04-01 - | 120-04-04-02 120-04-04-04 | 125-04-04-02 125-04-04-04 |
| 3/8" SW & HW | SS MS | 06-06-01 06-06-04 | 06-06-01 - | 06-06-01 - | 06-06-01 06-06-04 | 06-06-01 06-06-04 | 09-06-01 - | 09-06-01 - | 120-06-06-02 120-06-06-04 | 180-06-06-02 170-06-06-04 |
| 1/2" SW & HW | SS MS | 08-08-01 08-08-04 | 08-08-01 - | 08-08-01 - | 08-08-01 08-08-04 | 08-08-01 08-08-04 | 12-08-01 - | 12-08-01 - | 120-08-08-02 120-08-08-04 | 180-08-08-02 150-08-08-04 |
| 3/4" SW & HW | SS MS | 12-12-01 12-12-04 | 12-12-01 - | 12-12-01 - | 12-12-01 12-12-04 | 12-12-01 12-012-04 | 17-12-01 - | 17-12-01 - | 240-12-12-02 120-12-12-04 | 240-12-12-02 180-12-12-04 |
| 1" SW & HW | SS MS | 16-16-01 16-16-04 | 16-16-01 - | 16-16-01 - | 16-16-01 16-16-04 | 16-16-01 16-16-04 | 21-16-01 - | 21-16-01 - | *120-16-16-01 120-16-16-04 | 180-16-16-02 180-16-16-04 |
| 1 1/4" HW | SS MS | 20-20-01 - | 20-20-01 - | - | 20-20-01 - | - | - | - | - | - 150-20-20-02 150-20-20-04 |
| 1 1/2" HW | SS MS | 24-24-01 - | 24-24-01 - | - | 24-24-01 - | - | 30-24-01 - | 20-24-01 - | - | - 150-24-24-02 150-24-24-04 |
| 2" HW | SS MS | 32-32-01 - | 32-32-01 - | - | 32-32-01 - | - | - | - | - | - 150-32-32-02 150-32-32-04 |

* 1" Ferrules for HW, SB hose are 01-150-16-16-02 (and 04)

Example:

Part Numbers for a 1/2" NPT Fixed Male in SS is 06-110-08-08-01.

Note:

The last 2 digits of the Part Number indicates the material:

01= 316 SS

02 = 304 SS

04 = Zinc Plated Carbon Steel

SMOOTHBORE HOSE: HOW TO ORDER

SMOOTHBORE HOSE (Supplied loose - without end fittings attached)

The hose size* and grade requires specification as shown in this brochure.

Either the combination of initials is used to specify the grade:

Example "¼" VH1, HPG, AS, RC (Blue)" specifies a ¼" nominal bore hose to the very high pressure grade specification, which has a tube liner which is both High Pressure Gas quality, and Antistatic, and the hose has an outer cover of blue EPDM rubber.

Or the Part Number of the hose as listed in this brochure can be used, together with any additional requirements for Example "Part No 70-310-03-01-02, PVC Trans Blue" specifies -3 Medium Wall Hose, with an HPG quality PTFE Liner tube (-310), and a semi transparent blue PVC cover.

Bulk hose is normally supplied in random production lengths, in loose coils or on wooden reels dependent upon quantity.

Specific lengths, or minimum lengths can be specified, but will require an extra charge.



SMOOTHBORE HOSE CUT TO LENGTH (with non-flared ends)

Aflex Hose are also able to supply Smoothbore Hose in ready-to-assemble pre-cut lengths, with the braid wire at the ends annealed and cut so the cut ends do not flare out. This makes it easier to slide ferrules on to the hose ends during assembly.

This can be applied to all sizes up to 1" bore Smoothbore, Single Braid hose for minimum quantities of 500+ lengths. Minimum cut length 60mm (2³/₈"), lengths cut to an accuracy of 1.5mm (1/16").

* The **actual** bore size of hose required by customers is sometimes hard to define if the hose was previously purchased from another supplier, especially in the case of "dash" size (e.g. -10) hose size references. In such circumstance Customers are requested to consult the Aflex Hose size specifications, also to state the actual bore size of the hose they require (not the nominal bore size according to another supplier). Alternatively, a short sample of the hose required can be sent to Aflex for examination.

HOSE END FITTINGS (Supplied loose)

The end fittings and ferrules supplied require specification as shown in this brochure. Each end fitting supplied requires a ferrule which fits the type of hose to be used, as listed with Part Numbers on pages 10 & 11.

Either a written description of the size, type and material of the end fitting or ferrule is required, for example: - "3/8" Cone Seat Female Union Fitting in Stainless Steel".

Or The Part Number of the component, for example: "Part No. 01-120-08-08-02" specifies a 1/2" Stainless Steel Ferrule, suitable for a 1/2" bore single braid hose.

Note: Special Crimp Tools are required for ferrules on a PTFE-Tail Fitting, available from Aflex Hose.

HOSE ASSEMBLIES

The hose size and grade, and the hose end fitting for each end of the hose assembly require specification as stated above. (The ferrules do not require specification).

The overall length of the Hose Assembly is required, between the sealing faces of the end fittings. The length tolerance for Smoothbore hose assemblies is minus 0%, plus 1¹/₂% up to 1 metre long, and minus 0%, plus 2¹/₂% for over 1 metre long.

HYDROSTATIC PRESSURE TESTING (To 1.5 times the listed maximum working pressure)

Hose supplied loose is not pressure tested, and the assembling Customer is responsible for pressure testing hose assemblies prior to use.

Smoothbore Hose Assemblies supplied by Aflex are all pressure tested for quantities up to 10 off, but only 10% of the quantity are normally pressure tested if more than 10 off are ordered.

SMOOTHBORE HOSE: EN 16643 HOSE ASSEMBLY ELECTRICAL PROPERTY GRADES

The hose assembly electrical property grades and electrical resistance limits are defined within EN 16643 and tested in accordance with BS EN ISO 8031. Aflex Hose electrically conductive (**EC**) assemblies are defined in EN 16643 as *electrically bonded* and given the symbol **M**. M-grade assemblies exhibit a maximum electrical resistance of 100Ω between end fittings. Aflex Hose anti-static (**AS**) PTFE liners and rubber covers are termed *static dissipative* within EN 16643 and given the symbol **Ω** followed by letters that specify either the liner, cover or both; **L**=liner, **C**=cover, **CL**= cover & liner. Ω-grade covers or liners exhibit an electrical resistance of 10³-10⁸ Ω.

The table below identifies each EN 16643 electrical grade for a hose assembly along with a brief description and example assembly configuration.

| EN16643 Electrical Grade For Hose Assembly | EN16643 Description | Example Hose Assembly |
|--|--|--|
| Grade M | Electrically bonded without static-dissipative lining or cover | SW, SB GP Ends BSPT fixed male |
| M/Ω-L | Electrically bonded and static-dissipative lining | SW, SB AS Ends BSPT fixed male |
| M/Ω-C | Electrically bonded and static-dissipative cover | SW, SB GP EPDM(AS) Ends BSPT fixed male |
| M/Ω-CL | Electrically bonded and static-dissipative cover and lining | SW, SB AS EPDM(AS) Ends BSPT fixed male |
| I | Electrically insulated (no electrical bonding AND no static-dissipative layers) | SW, SB GP TO Ends fixed male |
| Ω-L | Static dissipative lining without electrical bonding | SW, SB AS TO Ends BSPT fixed male |
| Ω-C | Static dissipative cover without electrical bonding | SW, SB GP EPDM(AS) Ends Fixed BSPT male PP (special order) |
| Ω-CL | Static dissipative cover and lining without electrical bonding | SW, SB AS EPDM(AS) Ends Fixed BSPT male PP (special order) |

SMOOTHBORE HOSE: SPECIAL USAGE CONDITIONS

PTFE HOSE-USE WITH ALKALI METALS, HALOGENS AND HALOGEN CONTAINING CHEMICALS

PTFE hose liners react chemically with Fluorine, Chlorine Trifluoride and molten Alkali Metals.

When PTFE lined hose is used to carry Chlorine or Bromine, either as gasses or fluids, they will diffuse into and through the PTFE liner wall thickness. Trace quantities will then combine with atmospheric moisture to corrode any braid/rubber outer coverings.

Heavily halogenated chemicals, like Hydrogen Fluoride, Hydrogen Chloride, Phosgene (Carbonyl Chloride) Carbon Tetrachloride and other organic chemicals with a high halogen content can also be absorbed and transmitted through the PTFE liner tube.

OTHER "PENETRATING" FLUIDS AND GASES

Sulphur Trioxide, Methyl Methacrylate, Caprolactam and Glacial Acetic Acid are some other chemicals which can be absorbed and transmitted through the PTFE liner tube wall.

Generally, however, as a hydrophobic (non-wetting) material, PTFE is very resistant to the absorption of chemicals. In some cases, PTFE has superior resistance to diffusion, for example to the diffusion of automotive fuels, in comparison with all other plastics and rubbers.

GAS/FLUID CYCLING

There are some applications where the fluid passing through the hose turns into a gas, then back into a fluid, then into a gas etc, in a cyclic sequence.

This is normally associated with changes in temperature and/or pressure. For complex reasons these conditions are extremely damaging to the hose liner, whatever material it is made from.

For example, hoses are sometimes used to pass steam, water, steam etc into rubber moulding presses, in order to heat the mould, then rapidly cool it before reheating in the next cycle. Hoses of all types fail rapidly in such an application and PTFE lined hoses are no exception.

Please contact Aflex Hose for further information if these conditions apply.

CONNECTING ASSEMBLIES FOR USE IN APPLICATIONS

The lengths of hose assemblies and their configuration in use when connected into the application must always be in accordance with the Hose Configuration information at the end of this product literature.

When being connected for use in applications, the end fittings on hose assemblies must be connected to correct mating parts in the correct way, using the correct tools, spanners, clamps, nuts and bolts etc. The connections must be sufficiently tightened to ensure that the joint is leak free but not be over tightened as this can damage the sealing surfaces.

In applications involving the transfer through the hose of expensive or dangerous fluids or gases, the hoses and connections must be pressure tested in situ before being put in to service. This should be done with some harmless media to 1½ times the maximum working pressure of the hose assembly, as stated in the product literature.

If in doubt please contact Aflex Hose for advice.

SPECIAL APPLICATIONS

Aflex Hose PTFE lined hose products are not rated as suitable for use in the following, special applications:

All Radioactive Applications involving high energy radiation, including Gamma radiation (degrades PTFE)

All Medical Implantation Applications.

For Aerospace Applications, please contact Aflex for the appropriate hose choice.

Smoothbore Hose and Quality Assurance, Certification and Approvals

BS EN ISO 9001:2015

Aflex products are all manufactured in accordance with BS EN ISO 9001: Quality Management Systems independently assessed and registered by The British Standards Institution (BSI).

EN 16643:2016

Smoothbore meets the requirements of EN 16643 (SE), which include the electrical and electrostatic requirements of hose assemblies.

IATF 16949:2016

Aflex Hose Ltd manufactures PTFE flexible hose for the automotive industry in accordance with IATF16949 and is assessed and certified by The British Standards Institution (BSI).

ISO 14001:2015

Aflex Hose Ltd have been successfully assessed to the requirements of ISO 14001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to reducing our impact on the environment.

ISO 45001:2018

Aflex Hose Ltd have been successfully assessed to the requirements of ISO 45001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to the health and safety of our employees by consistently identifying and controlling risks to health and safety, reducing the potential for accidents, complying to relevant legislation and improving overall awareness throughout the business.

AS 9100D

Aflex products for the Aerospace Sector are all manufactured in accordance with AS9100D Quality Management Systems and independently assessed and registered by The British Standards Institution (BSI).

FDA

The Materials used to manufacture the natural PTFE Tube liner conforms to FDA 21 CFR 177.1550, and the antistatic PTFE liner conforms to FDA 21 CFR 178.3297.

Automotive Fuel Hose - SAE J1737

Approved for automotive fuel hose use in accordance with SAE J1737.

CE Marking (Europe only)

Aflex has been assessed by The British Standards Institution (BSI) and found to comply with the Pressure Equipment Directive 2014/68/EU Conformity Assessment Module D1, approved to CE Mark applicable hose products, accompanied by a Hose Usage Data Sheet, and a Declaration of Conformity.

Attestations of Conformity to ATEX Directive 2014/34/EU (Potentially Explosive Atmospheres)

Available for hose assemblies for components used in Gas Zones 1 & 2 and Dust Zones 21 & 22, when applicable.

Material Certification to EN10204

Available for all the hose or hose assembly components.

Certificates of Conformity to BS EN ISO/IEC 17050

Are available for all products.

SAE 100R14 Standard

The MW, Medium Wall Smoothbore range meets or exceeds this standard.

HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR BEND RADIUS

HOSE CONFIGURATION REQUIREMENTS

Hose Assemblies are usually connected at both ends in service. They may then either remain in a fixed, or static configuration or in a flexing, or dynamic configuration.

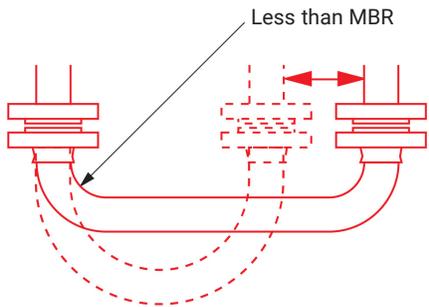
Whether static or dynamic, the First Rule concerning the configuration of the hose is that the bend radius of the hose must never be less than the Minimum Bend Radius (MBR) for the hose as listed in the relevant hose brochure.

The most common situation when this is likely to occur is when the hose is flexed at the end fitting, with stress being applied to the hose at an angle to the axis of the end fitting. Typically, this happens either because the length of the hose is too short, or because the weight of the hose plus contents creates a stress at an angle to the end fitting.

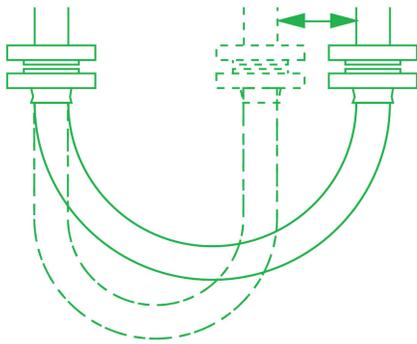
The Second Rule, therefore, if possible, is to design the configuration to ensure that any flexing in the hose takes place away from the end fittings.

(DYNAMIC) CONFIGURATION

INCORRECT - Hose too short

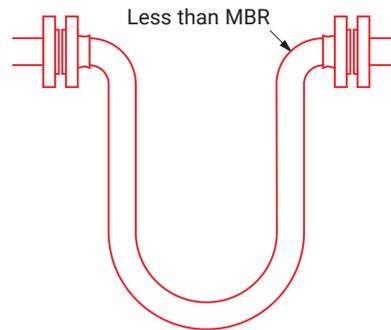


CORRECT - No flex at End Fittings

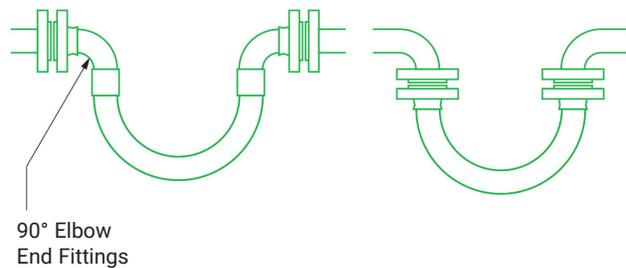


(STATIC) CONFIGURATION

INCORRECT - Weight of hose is at 90° to Axis of End Fittings



CORRECT - No flex at end fittings



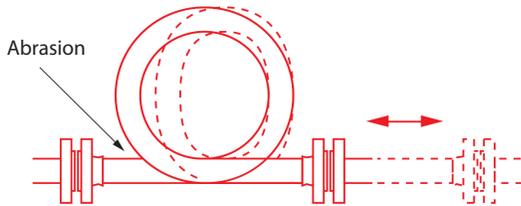
HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR ABRASION & TORQUE

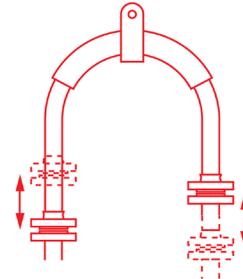
The Third Rule is that the hose configuration should always be designed, and supported where necessary, to avoid any possibility of external abrasion.

In some cases, the length, configuration and angle of the hose can be designed to avoid abrasion. In others, static or moving support frames or support wheels are required.

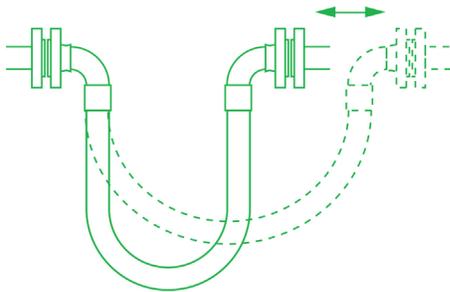
INCORRECT - Abrasion against hose



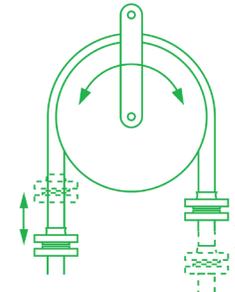
INCORRECT - Abrasion inside support



CORRECT - No hose abrasion



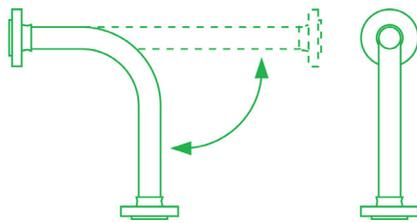
CORRECT - No abrasion over support



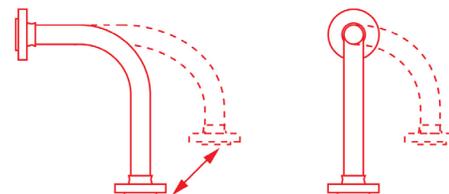
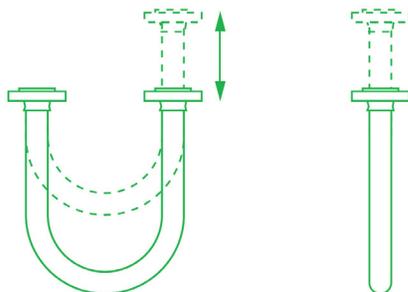
The Fourth Rule is that the hose must not be subjected to torque, either during connection, or as a result of the flexing cycle.

Torque (twist) in the hose can be applied during connection if the hose is accidentally twisted, or if the second end being connected is a screwed connection, and the hose is subjected to torque during final tightening.

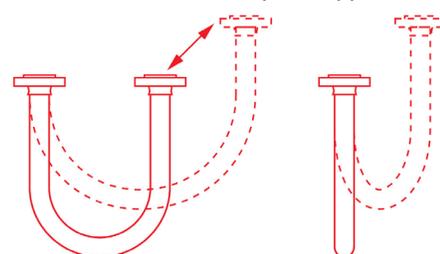
In a flexing application, if any flexing cycle of the hose occurs in 3 dimensions instead of 2, then torque will also occur:



CORRECT - Flexing movement takes place in 2 dimensions



INCORRECT - Flexing movement takes place in 3 dimensions so torque is applied



HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR LENGTH CALCULATIONS

CALCULATING THE HOSE LENGTH

The formula for calculating the bent section of the hose length around a radius is derived from the basic formula that the circumference of a circle = $2\pi R$, where R = the radius of the circle, and π = a constant, = 3.142.

So, if the hose goes around a 90° bend, which is $\frac{1}{4}$ of a full circumference, and the radius of the bend is R , then the length of the hose around the bend is = $\frac{1}{4} \times 2\pi R$. Or half way round, in a U-shape, = $\frac{1}{2} \times 2\pi R$.

Note :

In calculating the length of a hose assembly, the (non-flexible) length of the end fittings must be added in, also the length of any straight sections of hose, as in the following example:

Example :

To calculate the length for a 2" bore size hose with flange end fittings, to be fitted in a 90° configuration with one leg 400mm long, the other 600mm long.

Length of Bent Section (yellow) = $\frac{1}{4} \times 2\pi R$ (334)

$$= \frac{1}{4} \times 2 \times 3.142 \times 334 = 525\text{mm}$$

Length of top, Straight Section, including the top end fitting length

$$= 600 - 334 = 266\text{mm}$$

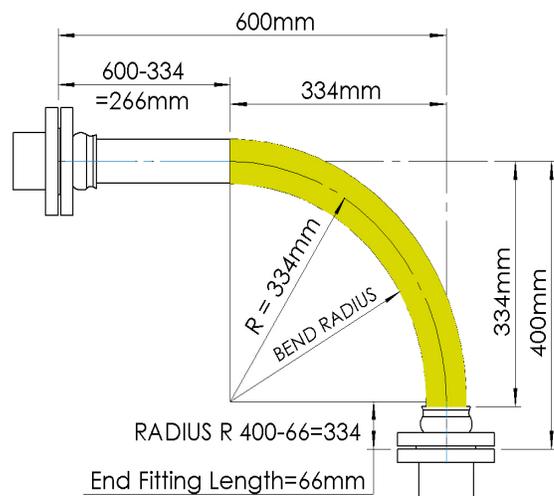
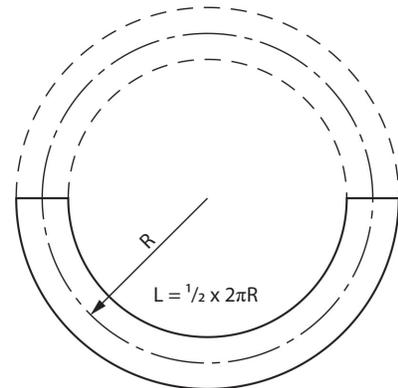
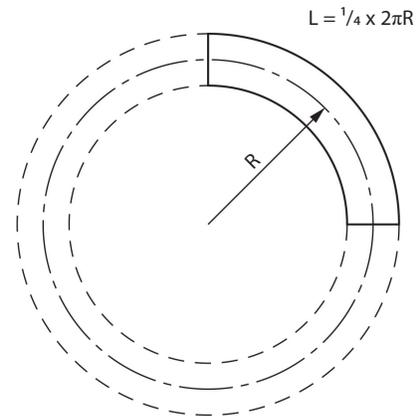
Length of bottom end fitting = 66mm

Total length of Hose Assembly = $525 + 266 + 66 = 857\text{mm}$

Things to consider

- A hose will normally take the longest radius available to it to go around a corner, not the MBR! Also - always remember to include the non-flexible end fitting lengths.
- In dynamic applications, remember to always calculate the lengths for the most extended configuration during the flexing cycle, not the least extended.
- If the configuration is simply too complex for calculation, then obtain a length of flexible tubing of some kind, mark on paper, or a wall, or floor, or both where the connection points will be relative to each other, scaled down if necessary, then manually run the flexible tubing between them with full radii round bends. Measure the extended length, then scale up if necessary to determine the approximate length of the hose.

If in doubt, consult Aflex Hose.



Note: The bend radius is measured to the inside edge of the hose, For the minimum bend radius refer to page 5 & 6.

CONDITIONS OF SALE

DEFINITIONS

- (1) "Afex Hose" shall mean Afex Hose USA, LLC.
- (2) "Afex Hose Products" shall mean those products which are manufactured by Afex Hose USA, LLC and/or Afex Hose Ltd and are described on the Afex Hose website.
- (3) "Factored Products" shall mean products which are supplied by Afex Hose, but are not manufactured by Afex Hose USA, LLC and/or Afex Hose Ltd, and are purchased by Afex Hose from another supplier or manufacturer.
- (4) "Customer" shall mean the individual or entity that is purchasing Afex Hose Products hereunder.
- (5) "Full Product Brochure" shall mean the brochure for each specific product available at <http://www.afex-hose.com/products-and-markets>.

GENERAL

- (6) Applicability. These terms and conditions of sale (these "Terms") are the only terms which govern the sale of the goods ("Goods") by Afex Hose to the Customer. Notwithstanding anything to the contrary, if a written contract signed by both parties is in existence covering the sale of the Goods covered hereby, the terms and conditions of that contract shall NOT prevail to the extent they are inconsistent with these Terms. The accompanying confirmation of sale ("Order Confirmation") and these Terms comprise the entire agreement between the parties, and supersede all prior or contemporaneous understandings, agreements, negotiations, representations and warranties, and communications, both written and oral. These Terms prevail over any of Customer's general terms and conditions of purchase regardless whether or when Customer has submitted its purchase order ("Order") or such terms. Fulfillment of an Order does not constitute acceptance of any of Customer's terms and conditions and does not serve to modify or amend these Terms. Materially different or additional terms contained in an Order are rejected and not binding on Afex Hose unless accepted in writing by Afex Hose. Orders must be sent to Afex Hose's designated address and are valid only after receipt of an Order Confirmation by Afex Hose.
- (7) Payment. The price, taxes, and charges as stated on the Order Confirmation and/or invoice shall be paid before shipment or according to Customer's account credit limit and payment terms established with Afex Hose. Payment terms are typically 100% Net 30 for standard products. Custom Goods orders may be subject to milestone payment terms, as defined by Afex Hose at time of Order Confirmation. Unless otherwise agreed to in writing, delivery will be [F.O.B.] Afex Hose's facilities in Pipersville, Pennsylvania. Title and all risks of loss or damage pass to the Customer upon delivery to the Customer or third party carrier. Ship dates specified by Afex Hose are only Afex Hose's best estimates and Afex Hose's only responsibility will be to use reasonable commercial efforts to meet all specified delivery dates.
- (8) Returns. Returns are only authorized by express consent of Afex Hose and in accordance with Afex Hose's return process and policy. Each return must be accompanied with a Return Material Authorization number and, to ensure the safety of Afex Hose's employees and to minimize environmental risks, Afex Hose will require a Certificate of Decontamination or other documentation prior to authorizing the return.
- (9) Taxes and Assessments. Prices quoted exclude assessments, sales, use, value added or excise taxes, freight, duties, imposts, and other charges which are the sole liability of Customer. If Customer asserts no sales tax is due, Customer shall furnish, a tax exemption certificate for the jurisdiction where the sale deemed is made, prior to Afex Hose accepting the Order from Customer.
- (10) Delivery, Title, Shipment, and Risk or Loss. Date of delivery requested in the Order may be modified by the Acknowledgment or by occurrence of a Force Majeure event. Risk of loss passes on delivery Ex Works. Unless otherwise stated in writing by Customer: (i) Afex Hose may select packing, shipment, routing and carrier; (ii) goods will be packaged according to industry standards and special packaging or designated carriers will be subject to additional charges; (iii) Customer shall inspect goods within 10 days of receipt; Any claim for quality or shortages must be made in writing within ten (10) days after Customer receives a shipment, and if not made, shall be deemed waived. If Customer wrongfully fails to accept a shipment after placing an order, Customer shall be deemed in default of these Terms and the goods may be held at Customer's expense in a third party facility and disposed per applicable law without prejudice to Afex Hose's remedies. Customer shall bear all risk of and responsibility for damage or loss to the Goods after Afex Hose delivers the Goods to the carrier at its point of shipment. Customer agrees to provide and

maintain adequate insurance for the equipment supplied under the Order to fully protect Afex Hose's interest during the time between delivery and final payment. Loss or damage by fire or other causes during such period shall not relieve Customer from its obligations under the Order.

- (11) Security Interest. As collateral security for the payment of the purchase price of the Goods, Customer hereby grants to Afex Hose a lien on and security interest in and to all of the right, title and interest of Customer in, to and under the Goods, wherever located, and whether now existing or hereafter arising or acquired from time to time, and in all accessions thereto and replacements or modifications thereof, as well as all proceeds (including insurance proceeds) of the foregoing. The security interest granted under this provision constitutes a purchase money security interest. Customer agrees Afex Hose may record its interest on public records evidencing such interest of Afex Hose. Customer shall, on request of Afex Hose, execute any instrument required to perfect, maintain or enforce such security interest. Afex Hose shall release such security interest upon payment of the purchase price in full by the Customer.
- (12) Postponement and Cancellation. No Order shall be cancelled by the Customer except with Afex Hose's prior consent in writing. In the event of Afex Hose agreeing to the Customer cancelling all or any part of the Order, Afex Hose may, without prejudice to any other rights against the Customer which it may have, require the Customer to pay a cancellation charge. Any cancellation charge will correspond to the type of contract being cancelled and will be notified in writing to the Customer within 7 days of its request for cancellation. Contracts for specialized or tailored Goods may be subject to a cancellation charge of 100% of the price of the Order after the Confirmation has been sent. Afex Hose may terminate an Order with immediate effect upon written notice to Customer, if Customer: (i) fails to pay any amount when due under an Order and such failure continues for 7 days after Customer's receipt of written notice of nonpayment; (ii) has not otherwise performed or complied with any of these Terms, in whole or in part; or (iii) becomes insolvent, files a petition for bankruptcy or commences or has commenced against it proceedings relating to bankruptcy, receivership, reorganization or assignment for the benefit of creditors.

CUSTOMER RESPONSIBILITIES AND OBLIGATIONS

- (13) It is the Customer's strict responsibility to review all of the usage conditions and usage limitations given for the Afex Hose Products which are intended for use in a particular application, to ensure that the application conditions are in compliance with those usage limitations. The usage conditions and limitations are referred to in these Conditions of Sale, and are further specified in the relevant Full Product Brochure. The Customer shall consult the latest, up to date hose product information and Full Product Brochure at the time of ordering, which are only available and downloadable from the Afex Hose website at <http://www.afex-hose.com/products/>, or on request from Afex Hose. The Customer here represents and warrants that it has read and understands the applicable Full Product Brochure and the usage conditions and the usage limitations set forth therein, and has ensured their compliance with the application conditions.
- (14) If the Customer sells or assigns any Afex Hose Products to any other person or entity, the Customer shall ensure that the final end user of the Afex Hose Products is supplied with these Conditions to Sale, the applicable Full Product Brochures, the Afex Hose website address, together with notification of the requirement to review the usage conditions and limitations. The Customer shall include the terms and conditions set forth herein in its Conditions of Sale to any third party. The Customer hereby agrees and acknowledges that Afex Hose shall have no liability whatsoever for claims arising in whole or in part out of the Customer selling or assigning the Afex Hose Products to a third party that does not use the Afex Hose Products in accordance with Afex Hose's usage requirements and limitations ("Non-Conforming Use Claims"). The Customer shall indemnify and hold harmless Afex Hose, its officers, directors, employees, affiliates and representatives for any and all claims, damages, penalties and losses arising out of or related to Non-Conforming Use Claim
- (15) The Customer agrees and acknowledges that for any intended hose application in which special conditions apply which are not defined, or not defined sufficiently in the Product Brochure, the Customer shall write to Afex Hose requesting written advice relating to any usage limitations resulting from special conditions. The Customer shall ensure the design suitability and safety of the Afex Hose Products in their intended applications giving particular consideration to any special condition relating to, but not restricted to the chemical and electrostatic compatibility of the fluids or gases passing through

CONDITIONS OF SALE CONTINUED

the possibility of diffusion of fluid or gases through the PTFE hose lining, the possibility of external corrosive conditions, the types and likelihood of excessive mechanical abuse, such as abrasion (internal or external), crushing, excessive flexing or vibrations, etc. and any excessive temperature and/or pressure "pulsing" conditions, or any other condition which may cause premature hose failure. The Customer shall consider, and take account of the degree of risk involved in any hose failure, including the provision of adequate protection in the event of any risk to any persons. In applications where any type of hose failure would lead to financial losses if the hose is not replaced immediately, the Customer agrees and acknowledges that it shall be the Customer's responsibility to order and hold in stock spare hose(s) accordingly. The Customer shall advise Aflex Hose in writing at the time of placing the enquiry and on any purchase order if there are any special requirements for the hose, including special cleaning, or drying, or extra testing requirements which are in addition to normal industrial standards. The Customer agrees and acknowledges that Aflex Hose, its officers, directors, employees, affiliates and representatives shall not be held liable for any claims or obligations arising out of the Customer's failure to fulfill any or all of its responsibilities set forth in this Section 15.

(16) The Customer accepts that Aflex Hose are not expert in the technical features which apply to Factored Products and their use in application. Aflex Hose will pass on to the Customer all the written information which they have regarding the Factored Product, but the Customer shall be responsible for ensuring that this and any other necessary Factored Product information is obtained and is reviewed which is sufficient to ensure that the Factored Product is fit for purpose in the intended usage application. If any application requirements apply which are not fully covered by the information which the Customer can obtain, then the Customer undertakes not to use or supply the Factored Product for use in that application. The Customer is also responsible for ensuring that the Factored Product will not be subjected to levels of usual or accidental physical abuse in service which would cause the Factored Product to fail. The Customer agrees and acknowledges that Aflex Hose, its officers, directors, employees, affiliates and representatives shall not be held liable for any claims or obligations arising out of the Customer's failure to fulfill any or all of its responsibilities set forth in this Section 16.

(17) If the Customer has any doubts concerning these or any other usage conditions and limitation or safety parameters, the Customer shall consult Aflex Hose at the number and address in the Notice Provisions below and request a written response to any queries. **HOSE SERVICE LIFE; 24 MONTH WARRANTY.**

(18) It is not possible to guarantee a minimum service life for any of the Aflex Hose Products or Factored Products which can be applicable for every type of application. As such, Customer acknowledges that, except as provided below in Sections 19, 20, and 21, Aflex Hose is not guaranteeing a minimum service life of any of the Aflex Hose Products.

(19) Service life predictions or guarantees can only be given in cases where all the relevant information concerning the application is given in writing to Aflex Hose, and Aflex Hose subsequently replies in writing with the service life prediction prior to the order being placed.

(20) If such a written undertaking is not sought and given, Aflex Hose shall not be held liable for any Aflex Hose Product or Factored Products failure which the Customer considers to be premature, excepting failures which are due to faulty materials or manufacturing defects which occur within 24 months or 12 months, as applicable, of supply as provided in Section 21 below.

(21) Aflex Hose warrants its Aflex Hose Products to be free from faulty materials or manufacturing defects from the date of the delivery, for 24 months; provided, however, that all Hose Assemblies which are "ETH" (Electrical Trace Heated) Grade or are Factored Products are only warranted for 12 months.

AFLEX HOSE MAKES NO WARRANTY OF ANY KIND WHATSOEVER, EXPRESS OR IMPLIED OTHER THAN AS SPECIFICALLY STATED HEREIN, AND THERE ARE NO WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE OBLIGATIONS AND WARRANTIES SPECIFICALLY STATED HEREIN.

PRODUCT FAILURE

(22) In the event of an Aflex Hose product failure during the applicable warranty period set forth in Section 21, the Customer shall provide Aflex Hose with written notification within forty-eight (48) hours of discovering the fault. Aflex Hose requires that the Aflex Hose Products not be cut up or tampered with, but

should be decontaminated and returned to Aflex Hose, plus a decontamination certificate, for examination and analysis of the fault. The Customer should also provide full details in writing of the application conditions under which the hose failed, including Pressure, Vacuum, Temperature, Flexing and any cycling of any of these, also the fluids, gases and any cleaning products passed through the hose, and the total time that the hose has been in service also the original order number and the Serial Number for the hose. The Customer may send its own witness to the examination if required. Aflex Hose will provide a Non-Conformance Report to the Customer. The Customer shall bear the cost of returning the Aflex Hose Products that have failed; provided, however, as set forth in Section 20 below, Aflex Hose shall reimburse the Customer for any shipping costs if it is determined that the failure is covered by the warranty set forth in Section 21.

(23) In the event of a Factored Product failure, the Customer shall advise Aflex Hose written notification within 48 hours of discovering the fault. The failed product shall not be tampered with or de-constructed in any way, but shall be decontaminated as required to render it fully safe and free from harmful substances and held awaiting advice concerning its disposition from Aflex Hose. Full details concerning the application, the time in use in the application and a full description of the type of failure shall be supplied to Aflex Hose, who shall pass this information on to the supplier or manufacturer of the Factored Product for advice concerning the appropriate course of action. The Customer will then be advised as to the disposition of the failed product.

(24) If Aflex Hose determines that the faulty materials or a manufacturing defect in the Aflex Hose Product or Factored Product is responsible for the hose failure, the maximum liability shall be the invoice value of the failed hose itself, or the invoice value of the whole customer order as determined by Aflex Hose in its sole discretion, along with any reasonable costs for removal and replacement of the hose, and costs for packing and despatching the failed hose back to Aflex Hose.

UNTESTED HOSE FOR SELF ASSEMBLY BY CUSTOMERS

(25) Aflex Hose sometimes supplies "loose" hose, without end fittings attached to a Self Assembly Customer, who will then cut the hose to length and attach end fittings to make up Hose Assemblies for their own use, or for sale to their own customers.

(26) Unless the Customer requests, and Aflex Hose confirms that the 'loose' hose is pressure tested before supply, such testing is not normally applied by Aflex Hose, because this testing requirement is otherwise satisfied by the Self Assembly Customer during his own testing of the finished Hose Assemblies made up using the "loose" hose. Self Assembly Customers agree and acknowledge that they are solely responsible for carrying out hydrostatic pressure testing of 100% of such assemblies. The Maximum Working Pressure (MWP) of the hose assembly is specified in the relevant Full Product Brochure. For hose products with a safety factor of 3.0 the hydrostatic pressure should be 1.5 times MWP. For hose product with a safety factor of 4.0 the hydrostatic pressure should be 2.0 times MWP. The safety factor is noted within the Full Product Brochure. Hydrostatic testing is conducted before supply for end use, to validate both the hose and the end fitting attachment.

(27) When pressure testing braided hoses with a plastic or rubber outer cover, the cover will mask any signs of leakage for a time. The Customer agrees and acknowledges that after the hydrostatic pressure test, it is required to test each covered hose assembly with an internal helium gas pressure of 30 Bar (450 psi) for hose sizes up to 1" and 15 Bar (225 psi) for hose sizes above 1", with the hose assembly immersed in water to enable leak detection by gas bubbles, for a minimum test period of 5 minutes.

(28) The "Self Assembly" Customer agrees and acknowledges that it shall determine and approve the Design Suitability of the hose assemblies for their intended use before supply and that, except as set forth in Section 22, it shall indemnify and hold Aflex Hose harmless from any Claims and Losses arising from Design Suitability for a Self Assembly Customer. This includes proceeding in accordance with Section (13) and Section (14) above.

(29) Aflex Hose's liability is limited to Aflex Hose Products which are assembled by approved Self Assembly Customers if all the hose and fitting components were supplied by Aflex Hose or approved for use by Aflex Hose in writing, and they were assembled and tested in accordance with Aflex Hose's current Manufacturing and Testing Instructions, available to approved Self Assemblers in an I-Bay on the Aflex Hose website.

CONDITIONS OF SALE

UNTESTED HOSE ASSEMBLIES

(30) Aflex Hose is sometimes requested by Customers to attach non-standard end fittings to hose assemblies which they, supply, and in some cases it is not possible to connect these fittings to the Aflex Hose pressure test system. In such cases a "concession not to test" is obtained from the Customer, and a label is attached to the hose assembly, warning that it requires pressure testing before use. The Customer agrees and acknowledges that Aflex Hose shall have no liability whatsoever if the Customer does not comply with the warning that requires pressure testing before use.

FORCE MAJEURE

(31) Aflex Hose shall not be liable for any delay in delivery, failure to deliver or default in performing in accordance with any Customer's order if the delay or default is due to: (a) fires, floods, strikes, or other labor disputes, accidents to Aflex Hose's production facilities, acts of sabotage, riots, natural disasters, difficulties procuring materials, shortages of raw materials, interference by civil or military authorities, whether legal or de facto, governmental restrictions, including but not limited to failure to obtain export licenses, delays in transportation or lack of transportation facilities, restrictions imposed by federal, state or other governmental legislation or, rules or regulations thereof, including a force majeure event occurring in respect to one of Aflex Hose's suppliers; or (b) any other cause beyond Aflex Hose's control.

LIMITATIONS OF LIABILITY

(32) Aflex Hose Products and Factored Products have not been designed or tested for use in aerospace, medical implantation or radioactive applications, and such use is therefore strictly prohibited unless written approval from Aflex Hose has been given. Customer agrees and acknowledges that it is aware of the limitations set forth in this Section 32 and hereby agrees that Aflex Hose shall not have any liability whatsoever in the event Customer uses Aflex Hose Products and Factored Products for aerospace, medical implantation or radioactive applications.

(33) Aflex Hose will not accept liability for any failures of the Aflex Hose Products and Factored Products which are caused by Customers failing to perform their Responsibilities as specified in these Conditions of Sale.

(34) NOTWITHSTANDING ANYTHING TO THE CONTRARY HEREIN, IN NO EVENT SHALL AFLEX HOSE BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, EXEMPLARY, OR PUNITIVE DAMAGES, LOSS OF PROFITS OR REVENUE, LOSS OF PROCESS PRODUCTS, DAMAGE TO EQUIPMENT, DOWNTIME COSTS, OR LOSS OF USE EVEN IF INFORMED OF THE POSSIBILITY OF SUCH DAMAGES. IN ANY EVENT, NOTWITHSTANDING THE AFOREMENTIONED EXCLUSIONS, AFLEX HOSE'S AGGREGATE TOTAL LIABILITY TO CUSTOMER UNDER AN ORDER SHALL NOT EXCEED THE ORDER PRICE. TO THE EXTENT PERMITTED BY APPLICABLE LAW, THESE EXCLUSIONS AND LIMITATIONS WILL APPLY REGARDLESS OF WHETHER LIABILITY ARISES FROM FAILURE OF THE PRODUCT(S), BREACH OF CONTRACT, FAILURE TO DELIVER ON TIME, WARRANTY, TORT (INCLUDING, BUT NOT LIMITED TO, NEGLIGENCE), BY OPERATION OF LAW, OR OTHERWISE

COMPLETION OF BULK HOSE ORDERS

(35) Due to the nature of the production of PTFE hose, Aflex Hose reserves the right to call an order complete in the following situations. If a product is a standard Aflex product (as listed in Aflex product brochures) a figure of +10% of original order quantity can be supplied. If the product is a nonstandard product and outside the Aflex standard product range the figure of +/- 10% of the original order quantity can be supplied. Goods supplied within these parameters would render the order complete.

OTHER

(36) Notice Provisions. Any written notice required to be provided to Aflex Hose shall be sent to the following address: Aflex Hose USA LLC 32 Appletree Lane, Pipersville, Pennsylvania, PA18947.

(37) Modification. This document represents the integrated agreement of the parties. No modification shall be effected by any receipt or acknowledgment of Aflex Hose of any Order containing additional or different terms. If any provision herein shall be held to be invalid, illegal or unenforceable, these Terms shall be construed as if such provision is not contained herein, and such offending provision shall be stricken. Provisions of these Terms which by their nature should apply beyond their terms will remain in force after any

termination or expiration of this Order.

(38) Confidential Information. All non-public, confidential or proprietary information of Aflex Hose, including but not limited to specifications, samples, patterns, designs, plans, drawings, documents, data, business operations, customer lists, pricing, discounts or rebates, disclosed by Aflex Hose to Customer, whether disclosed orally or disclosed or accessed in written, electronic or other form or media, and whether or not marked, designated or otherwise identified as "confidential" in connection with an Order is confidential, solely for the use of performing the Order and may not be disclosed or copied unless authorized in advance by Aflex Hose in writing. Upon Aflex Hose's request, Customer shall promptly return all documents and other materials received from Aflex Hose. Aflex Hose shall be entitled to injunctive relief for any violation of this Article. This Article does not apply to information that is: (a) in the public domain; (b) known to Customer at the time of disclosure; or (c) rightfully obtained by Customer on a non-confidential basis from a third party.

PRODUCT FAILURE

(39) Anti-Corruption.

(i) Neither party will:

(a) Resort to fraudulent practices in relation to the obtaining or execution of any Order especially by deceit concerning the nature, quality or quantity of the Goods supplied or to be supplied or the methods or processes of manufacture employed;

(b) Offer to give or agree to give to any employee of the other party, any gift or consideration of any kind as an inducement or reward for doing or omitting to do or for having done or omitting to do any act in relation to the obtaining or execution of the Order; and

(c) Commit any offence:

1. Under the Prevention of Corruption Acts 1889-1916 or US Foreign Corrupt Practices Act of 1977 (FCPA) (15 U. S. C. § 78dd-1, et seq.) or UK Bribery Act 2010;

2. Under any law creating offences in respect of fraudulent acts; or

3. Of defrauding, attempting to defraud or conspiring to defraud.

(ii) In the event that any party is in breach of the provisions of this Article, the other party will be entitled to terminate the Order and all Orders in writing with immediate effect.

(40) Trade Prohibitions. The Customer undertakes to Aflex Hose that the Customer shall not re-sell or otherwise supply the Goods to a third party which is the subject of any statutory trade prohibition of the United States of America or a member state of the European Union or the United Kingdom or the United Nations ("Sanctioned Third Party"). Without prejudice to the foregoing, if Aflex Hose shall have notice of or reasonable grounds to believe that the Customer intends to re-sell or otherwise supply the Goods to a Sanctioned Third Party Aflex Hose may upon giving notice thereof to the Customer refuse to deliver the whole or any part of the Goods and shall have no liability to the Customer for such refusal. Aflex Hose shall have the right to refuse to supply or complete an Order without liability where it reasonably determines that the Customer is subject to any of the above sanctions. The party which is exporting, in the case of exports, or the party which is importing, in the case of imports, will be responsible for obtaining all necessary licenses, or other governmental authorizations required in connection with any export, re-export, or imports, as the case may be, under the Order. The parties will co-operate with each other in securing any such licenses or authorizations as may be required and each will provide such statements, certificates and assurances regarding transfer, use, disposition, end-use, source of supply, nationalities and re-export of the Goods as may be required in connection with each party's application for any required license or governmental authorization. Any government fees or charges in connection with obtaining such licenses or authorizations will be the responsibility of the party which is exporting, in the case of exports, and the party which is importing, in the case of imports, the Goods. The Customer undertakes will indemnify Aflex Hose for all liabilities, loss, damages, costs and expenses awarded against or incurred by Aflex Hose arising out of in connection with any breach of the Customer's obligations contained in this Article. The Customer agrees to provide Aflex Hose with any information Aflex Hose reasonably requires concerning the destination and use of the Goods, to allow Aflex Hose to comply in full with any relevant export legislation.

CONDITIONS OF SALE CONTINUED

(41) Instructions and Health and Safety at Work

(i) The Customer shall observe strictly the provisions of Aflex Hose's instructions in writing regarding use and application of the Goods together with any revisions thereof and shall ensure that any person other than the Customer who acquires or has access to the Goods is furnished with and observes such instructions.

(ii) The Customer shall be solely responsible for and shall keep Aflex Hose indemnified against all Losses incurred by Aflex Hose in relation to any use of the Goods other than in strict accordance with Aflex Hose's installation, operating, and maintenance instructions.

(42) Governing law; Jurisdiction. These Conditions of Sale and all rights, duties and obligations hereunder, including any and all other Customer agreements and orders shall be governed by Pennsylvania law without regard to its conflicts of laws principles. The Customer acknowledges and agrees that any disputes arising out of or related in any way to this Agreement, including a breach of this Agreement, shall be brought exclusively in the state courts located in Bucks County, Pennsylvania or in the Federal District Court located in the Eastern District of Pennsylvania. Furthermore, Customer knowingly, voluntarily and irrevocably (a) consents to the exclusive jurisdiction of these courts, (b) waives any immunity or objection, including any objection to personal jurisdiction or the laying of venue or based on the grounds of forum non conveniens, which it may have from or to the bringing of the dispute in such jurisdiction, (c) waives any personal service of any summons, complaint or other process that may be made by any other means permitted by the Commonwealth of Pennsylvania, (d) waives any right to trial by jury, (e) agrees that any such dispute will be decided by court trial without a jury, (f) understands that it is giving up valuable legal rights under this Section 42, including the right to trial by jury, and that it voluntarily and knowingly waives those rights.

(43) Exclusion of CISG. The United Nations Convention on Contracts for the International Sale of Goods shall not apply to these Conditions of Sale and any and all other Customer documents.



BIOFLEX ULTRA
CORROFLON
CORROLINE+
PHARMALINE N&X
SMOOTHBORE
HYPERLINE FX
VISIFLON

UK

Spring Bank Industrial Estate
Watson Mill Lane
Sowerby Bridge
Halifax
West Yorkshire, HX6 3BW
Tel: +44 (0) 1422 317200
Fax: +44 (0) 1422 836000

USA

32 Appletree Lane
Pipersville
Bucks County
Pa 18947
Tel: 215 - 766 - 1455
Fax: 215 - 766 - 1688



WWW.AFLEX-HOSE.COM

