

# SMOOTHBORE

PTFE Lined High Pressure Hose



TEMPERATURE RESISTANT

CHEMICAL RESISTANT

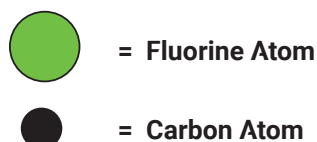
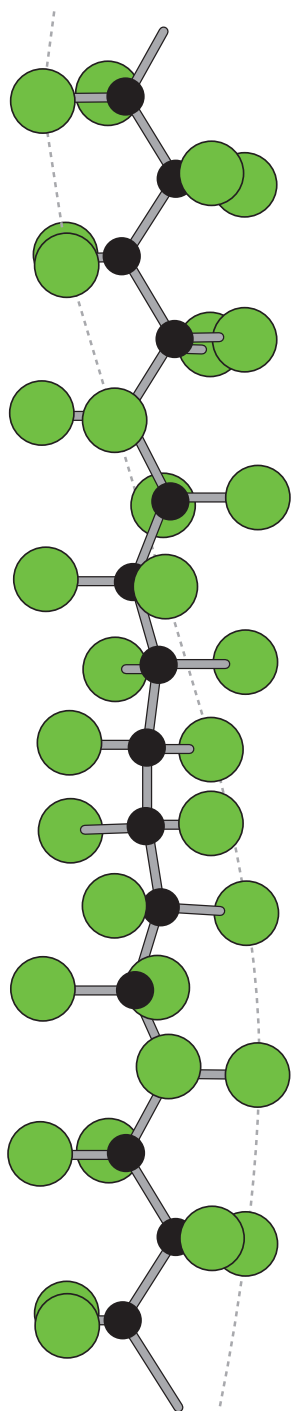
SELF CLEANING

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# PTFE - THE OPTIMUM CHOICE FOR HOSE LININGS

Section from a PTFE Molecule, 16 Angstrom Units long



PTFE, or Polytetrafluoroethylene, comprises of long-chain molecules of carbon atoms, each linked to two fluorine atoms.

The fluorine atoms provide a helical spiral which surrounds the carbon chain and protects it.

It is this structure which creates the unique properties for which PTFE is well-known.

- **Excellent Chemical Resistance**

PTFE is renowned as the most chemically resistant material known. Only a very few, very unusual substances and conditions can affect it, like Fluorine gas at high temperature and pressure and liquid, boiling sodium metal.

PTFE lined hoses can therefore be used for a wider variety of chemicals than any other hose type, making it the ideal choice for very corrosive chemical applications and multi-product applications.

- **Non-Stick Surface**

The use of PTFE as a surface for cookware products has demonstrated to the world how easily cleanable PTFE surfaces are.

This means that PTFE lined hoses can be purged 100% clean more quickly, easily and reliably than any other type of hose.

- **Excellent Temperature Range**

The cookware application also demonstrates another of PTFE's many attributes - temperature resistance. PTFE itself can be used as a hose liner at temperatures from -150°C up to +260°C, dependent upon the hose design and the application conditions.

This is the widest temperature range of any rubber or plastic hose lining material.

- **Hose Design**

The only issue with PTFE as a hose lining material is the best way it can be integrated in to the hose design. This is where Aflex Hose have a proven record of success over the last 40 years.

# STANDARD SMOOTHBORE HOSE GRADES

## CONSTRUCTION

**Hose Liner:** Seamless extruded PTFE tube. The extrusion, heat treatment and quality control programmes are designed to produce the best quality PTFE tube possible, ensuring minimum porosity and maximum flexibility.

**Hose Braid:** Braided from AISI grade 304 stainless steel wire, bright hard drawn to a minimum 1700 N/mm<sup>2</sup> tensile strength. The braiding process is closely controlled to ensure even tensions and the correct braid angle, to give minimum expansion/contraction under pressure.

## GRADES AVAILABLE, and APPLICATIONS

There are 3 standard grades available, with a Single SS wire braid (SB) or a Double wire braid (DB).

Single Braid is suitable for applications in general. Double Braid is required for higher pressures and increased kink resistance.

### Grade SW, SB - Standard Wall, Single Braid (or DB, Double Braid)

For general purpose use, including high and low pressure steam, chemicals, paints, inks, adhesives, brake fluids, fuels, oils, detergents, refrigerants and foodstuffs.

PTFE lined hose is the optimum hose product wherever excellent chemical resistance, temperature resistance and/or internal "non-stick" cleanability are primary requirements of the application.

### Grade HW, SB - Heavy Wall, Single Braid (or DB, Double Braid)

For heavy duty use, also for use with gases up to 100 Bar pressure, and for hot/cold cycling applications.

### Grade MW, SB - Medium Wall, Single Braid, also called Hyperline SB (or DB, Double Braid)

The Hyperline name is applied to Aflex PTFE hose products which have an oversize bore, to enable assembly with standard Hydraulic End Fittings. In most cases, these sizes are the same as the conventional "dash" hose size range, as indicated in the specifications.

## SPECIFICATIONS and SIZE RANGES - Pg's 5 & 6

SW, HW & MW Single Braid (SB) Hose - Page 5

SW, HW & MW Double Braid (DB) Hose - Page 6

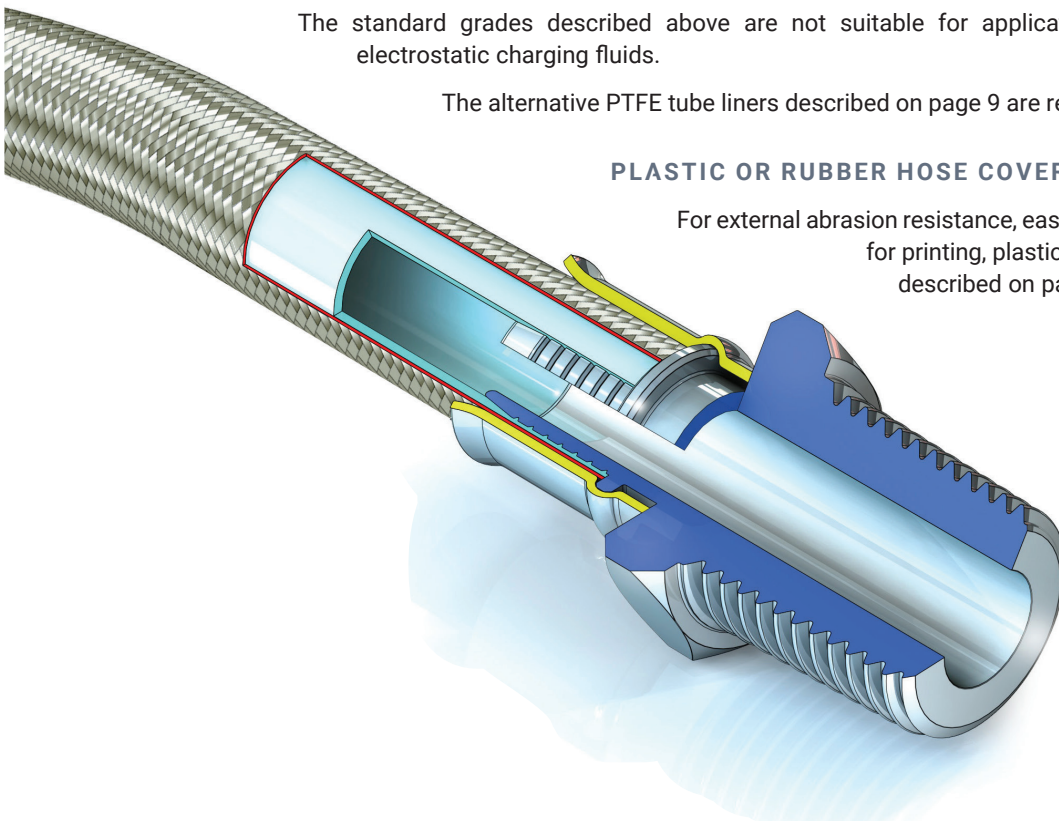
## ALTERNATIVE PTFE TUBE LINERS - Page 8

The standard grades described above are not suitable for applications using high pressure gas or electrostatic charging fluids.

The alternative PTFE tube liners described on page 9 are required to satisfy such applications.

## PLASTIC OR RUBBER HOSE COVERS - Page 9

For external abrasion resistance, ease of cleaning, colour identification or for printing, plastic or rubber covers may be applied as described on page 9.





# SMOOTHBORE HOSE: SPECIFICATIONS FOR STANDARD SINGLE BRAID HOSE

Specifications and size range for Single Stainless Steel wire braid hose; for Standard Grade and AS Grade

## STANDARD WALL, SINGLE BRAID (SW, SB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
$\frac{3}{16}$	4.76	0.188	0.76	0.025	7.40	0.291	40	$1\frac{5}{8}$	265	3856	.080	.054	70-100-03-01-02
$\frac{1}{4}$	6.35	0.250	0.63	0.025	8.50	0.335	60	$2\frac{3}{8}$	240	3492	.093	.062	70-100-04-01-02
$\frac{5}{16}$	7.94	0.313	0.63	0.025	10.15	0.400	70	$2\frac{7}{8}$	200	2910	.110	.074	70-100-05-01-02
$\frac{3}{8}$	9.53	0.375	0.63	0.025	11.75	0.463	80	$3\frac{2}{8}$	190	2765	.124	.083	70-100-06-01-02
$\frac{1}{2}$	12.70	0.500	0.76	0.030	14.95	0.589	110	$4\frac{3}{8}$	140	2030	.207	.139	70-100-08-01-02
$\frac{5}{8}$	15.88	0.625	0.76	0.030	18.35	0.722	150	6	110	1601	.255	.171	70-100-10-01-02
$\frac{3}{4}$	19.05	0.750	0.76	0.030	21.65	0.852	200	$7\frac{7}{8}$	80	1164	.315	.211	70-100-12-01-02
1	25.40	1.000	1.00	0.039	28.15	1.108	300	$11\frac{7}{8}$	55	800	.430	.288	70-100-16-01-02

## HEAVY WALL, SINGLE BRAID (HW, SB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
$\frac{1}{8}$	3.17	0.125	1.00	0.039	6.10	0.240	20	$\frac{7}{8}$	290	4220	.068	.046	70-200-02-01-02
$\frac{3}{16}$	4.76	0.188	1.00	0.039	7.65	0.301	29	$1\frac{1}{8}$	270	3929	.087	.058	70-200-03-01-02
$\frac{1}{4}$	6.35	0.250	1.00	0.039	9.25	0.364	30	$1\frac{2}{8}$	260	3783	.113	.076	70-200-04-01-02
$\frac{5}{16}$	7.94	0.313	1.00	0.039	10.90	0.429	40	$1\frac{5}{8}$	230	3347	.135	.091	70-200-05-01-02
$\frac{3}{8}$	9.53	0.375	1.00	0.039	12.50	0.492	55	$2\frac{2}{8}$	200	2910	.153	.103	70-200-06-01-02
$\frac{1}{2}$	12.70	0.500	1.00	0.039	15.60	0.614	85	$3\frac{3}{8}$	160	2328	.240	.161	70-200-08-01-02
$\frac{5}{8}$	15.88	0.625	1.30	0.051	19.10	0.752	110	$4\frac{3}{8}$	130	1892	.292	.196	70-200-10-01-02
$\frac{3}{4}$	19.05	0.750	1.30	0.051	22.05	0.868	145	$5\frac{6}{8}$	92	1339	.344	.231	70-200-12-01-02
1	25.40	1.000	1.50	0.059	28.80	1.134	260	$10\frac{2}{8}$	69	1004	.470	.315	70-200-16-01-02

## MEDIUM WALL SINGLE BRAID (MW, SB), also referred to as HYPERLINE SB

The Hyperline MW, SB Range meets or exceeds SAE 100R14 standard.

Bore Size (Nominal) BB=Big Bore	Bore Size (Actual)		Dash Size Reference (If any)	PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Max Working Pressure		Weight per Unit Length		*Part Number
	mm	in		mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
$\frac{1}{16}$ BB	2.0	0.079	-2	1.00	0.040	5.00	0.197	13	$\frac{1}{2}$	450	6500	.045	.030	70-300-02-01-02
$\frac{1}{8}$ BB	3.5	0.138	-3	1.00	0.040	6.45	0.254	20	$\frac{3}{4}$	350	5076	.070	.047	70-300-03-01-02
$\frac{3}{16}$ BB	5.0	0.200	-4	0.76	0.030	7.65	0.301	45	$1\frac{3}{4}$	290	4206	.078	.052	70-400-03-01-02
$\frac{1}{4}$ BB	6.7	0.264	-5	0.76	0.030	9.30	0.366	60	$2\frac{3}{8}$	240	3480	.110	.074	70-400-04-01-02
$\frac{5}{16}$ BB	8.4	0.335	-6	0.76	0.030	10.72	0.422	70	$2\frac{3}{4}$	220	3190	.136	.091	70-400-05-01-02
$\frac{3}{8}$ BB	10.0	0.394	-7	0.76	0.030	12.75	0.500	80	3	190	2755	.166	.111	70-400-06-01-02
$\frac{1}{2}$ BB	13.3	0.536	-10	0.76	0.030	16.35	0.644	130	5	150	2175	.210	.141	70-400-08-01-02
$\frac{5}{8}$ BB	16.5	0.654	-12	0.84	0.033	19.50	0.768	163	$6\frac{1}{2}$	130	1885	.280	.188	70-400-10-01-02
$\frac{3}{4}$ BB	19.8	0.780		1.00	0.040	22.50	0.860	180	7	110	1595	.327	.219	70-400-12-01-02
1 BB	26.4	1.040		1.00	0.040	30.10	1.190	230	9	80	1160	.524	.351	70-400-16-01-02

\* For Anti-Static Grade, add 10 to the 3-digit part number e.g. 70-100- becomes 70-110

**Note:** Many of the sizes of hose and fittings listed above are available as ex-stock items and are priced accordingly. However, some of the less popular items are not always in stock, and may therefore incur a minimum order charge or a set-up charge for smaller quantities. Aflex Hose will advise when the enquiry is made.

## TEMPERATURE & PRESSURE

- Temperature affects the Maximum Working Pressure (MWP) as listed above, so for temperatures above 130°C reduce the MWP by 0.75% for each 1°C above 130°C. Example: at 180°C, reduce the MWP by  $(180 - 130) \times 0.75 = 37.5\%$ .
- Pressure Ratings above 100 Bar (1500 psi) only apply for the transfer of non-penetrating fluids. If gases or penetrating fluids are used in the application, or used during pressure testing at pressures above 100 Bar, HPG grade hose is required.
- Maximum Working Pressures (MWP) listed are calculated on the basis of a 3:1 safety factor relative to the burst pressure, so Burst Pressure = 3 x MWP. If MWP is required based on a 4:1 safety factor (e.g EN 16643 requirement), multiply the listed value by 0.75.

# SMOOTHBORE HOSE: SPECIFICATIONS FOR STANDARD DOUBLE BRAID HOSE

Specifications and size range for Double Stainless Steel wire braid hose (DB Grade) and Antistatic (AS, DB) Grade.

## STANDARD WALL, DOUBLE BRAID (SW, DB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
1/8	3.17	0.125	0.76	0.030	6.85	0.270	20	7/8	360	5238	.100	.067	70-100-02-02-02
3/16	4.76	0.188	0.76	0.025	8.70	0.343	30	1 1/4	330	4802	.135	.091	70-100-03-02-02
1/4	6.35	0.250	0.63	0.025	10.05	0.396	40	1 5/8	290	4220	.160	.107	70-100-04-02-02
5/16	7.94	0.313	0.63	0.025	11.55	0.455	50	2	250	3638	.190	.127	70-100-05-02-02
3/8	9.53	0.375	0.63	0.025	13.35	0.526	60	2 3/8	230	3347	.214	.143	70-100-06-02-02
1/2	12.70	0.500	0.76	0.030	16.40	0.646	90	3 5/8	180	2629	.341	.229	70-100-08-02-02
5/8	15.88	0.625	0.76	0.030	19.95	0.785	130	5 1/8	135	1964	.416	.279	70-100-10-02-02
3/4	19.05	0.750	0.76	0.030	23.10	0.910	170	6 3/4	100	1455	.503	.337	70-100-12-02-02
1	25.40	1.000	1.00	0.039	29.60	1.165	270	10 3/4	70	1019	.700	.469	70-100-16-02-02

## HEAVY WALL, DOUBLE BRAID (HW, DB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
1/8	3.17	0.125	1.00	0.039	7.05	0.278	18	3/4	350	5093	.108	.072	70-200-02-02-02
3/16	4.76	0.188	1.00	0.039	8.90	0.350	25	1	320	4656	.140	.094	70-200-03-02-02
1/4	6.35	0.250	1.00	0.039	10.75	0.423	26	1 1/8	310	4511	.183	.123	70-200-04-02-02
5/16	7.94	0.313	1.00	0.039	12.35	0.486	35	1 1/2	275	4001	.210	.141	70-200-05-02-02
3/8	9.53	0.375	1.00	0.039	14.10	0.555	50	2	240	3492	.243	.163	70-200-06-02-02
13/32	10.32	0.406	1.00	0.039	15.05	0.593	60	2 3/8	230	3347	.258	.173	70-500-13-02-02
1/2	12.70	0.500	1.00	0.039	16.90	0.665	75	3	200	2900	.374	.251	70-200-08-02-02
5/8	15.88	0.625	1.30	0.051	20.75	0.817	100	4	155	2255	.452	.303	70-200-10-02-02
3/4	19.05	0.750	1.30	0.051	23.80	0.937	135	5 3/8	110	1601	.532	.356	70-200-12-02-02
1	25.40	1.000	1.50	0.059	30.70	1.209	250	9 7/8	84	1222	.730	.489	70-200-16-02-02
1 1/4	31.75	1.250	1.50	0.059	36.90	1.453	400	15 3/4	75	1091	.905	.637	70-200-20-02-02
1 1/2	38.10	1.500	1.50	0.059	43.75	1.722	800	31 1/2	65	946	1.170	.784	70-200-24-02-02
2	50.80	2.000	1.50	0.059	56.40	2.221	1200	47 1/4	40	582	1.610	1.079	70-200-32-02-02

## MEDIUM WALL, DOUBLE BRAID (MW, DB) also referred to as HYPERLINE SB, DB)

Bore Size (Nominal) BB=Big Bore	Bore Size (Actual)		Dash Size Reference (If any)	PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Max Working Pressure		Weight per Unit Length		*Part Number
	mm	in		mm	in	mm	in	mm	in	Bar	Psi	Kg/mt	Lbs/Ft	
1/16 BB	2.0	0.079	-2	1.00	0.040	6.00	0.236	11	1/2	540	7800	.075	.050	70-300-02-02-02
1/8 BB	3.5	0.138	-3	1.00	0.040	7.45	0.293	18	3/4	350	5000	.111	.074	70-300-03-02-02
3/16 BB	5.0	0.200	-4	0.76	0.030	8.80	0.347	35	1 3/8	340	4900	.128	.086	70-400-03-02-02
1/4 BB	6.7	0.264	-5	0.76	0.030	11.00	0.433	50	2	320	4600	.170	.114	70-400-04-02-02
5/16 BB	8.5	0.335	-6	0.76	0.030	11.82	0.466	60	2 3/8	270	3900	.215	.144	70-400-05-02-02
3/8 BB	10.0	0.394		0.76	0.030	14.20	0.560	80	3	230	3300	.260	.174	70-400-06-02-02
1/2 BB	13.6	0.536	-10	0.76	0.030	17.35	0.684	110	4 3/8	180	2600	.350	.234	70-400-08-02-02
5/8 BB	16.6	0.654	-12	0.84	0.033	20.80	0.820	140	5 1/2	130	1900	.450	.300	70-400-10-02-02
3/4 BB	19.8	0.780		1.00	0.040	24.00	0.946	160	6 1/2	120	1700	.520	.350	70-400-12-02-02
1 BB	26.4	1.040		1.00	0.040	31.70	1.249	210	8 1/4	100	1400	.830	.550	70-400-16-02-02

\* For Anti-Static Grade, add 10 to the 3-digit part number e.g. 70-100 becomes 70-110. For High Pressure Gas Grade, add 20, eg 70-200- becomes 70-220.

**Note: A few of the sizes of hose and fittings listed above are available as ex-stock items and are priced accordingly. However, most of the items are not stocked, and will therefore incur a minimum order charge or a set-up charge for small quantities.**

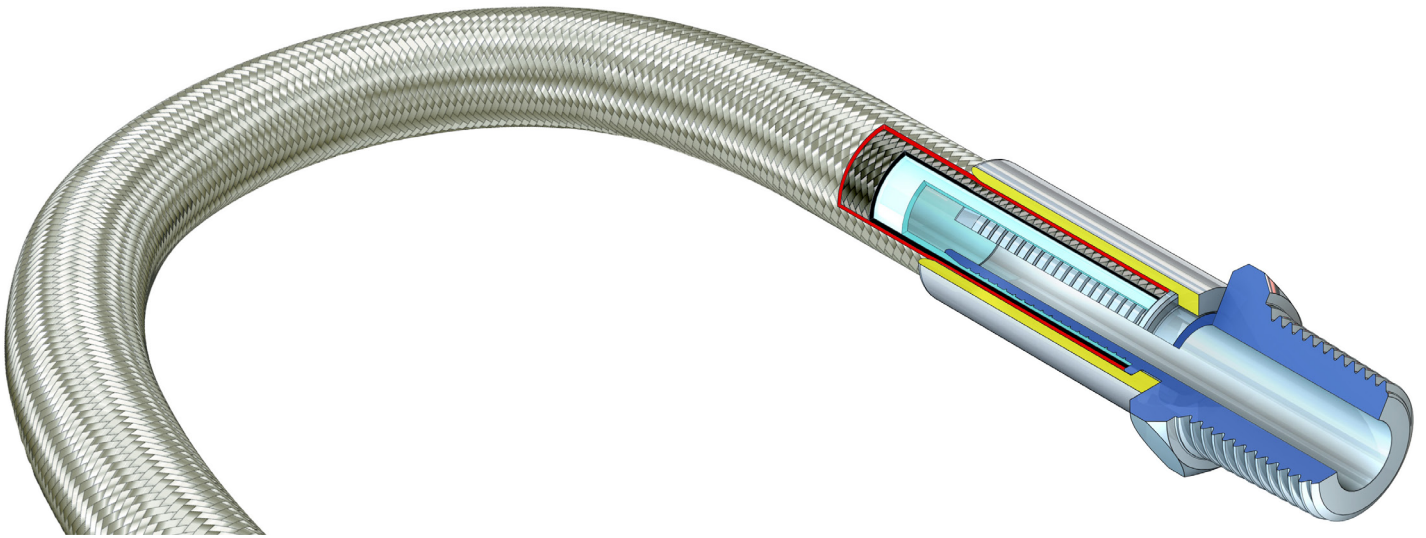
## TEMPERATURE & PRESSURE

- Temperature affects the Maximum Working Pressure (MWP) as listed above, so for temperatures above 130°C reduce the MWP by 0.75% for each 1°C above 130°C. Example: at 180°C, reduce the MWP by (180 - 130) x 0.75 = 37.5%.

- Pressure Ratings above 100 Bar (1500 psi) only apply for the transfer of non-penetrating fluids. If gases or penetrating fluids are used in the application, or used during pressure testing at pressures above 100 Bar, HPG grade hose is required.

- Maximum Working Pressures (MWP) listed are calculated on the basis of a 3:1 safety factor relative to the burst pressure, so Burst Pressure = 3 x MWP. If MWP is required based on a 4:1 safety factor (e.g EN 16643 requirement), multiply the listed value by 0.75.

# HIGH PRESSURE SMOOTHBORE HOSE GRADES



## CONSTRUCTION

**Hose Liner:** Seamless extruded PTFE tube. The extrusion, heat treatment and quality control programmes are designed to produce the best quality PTFE tube possible, ensuring minimum porosity and maximum flexibility.

**Hose Braids:** 2 braid materials are utilised:

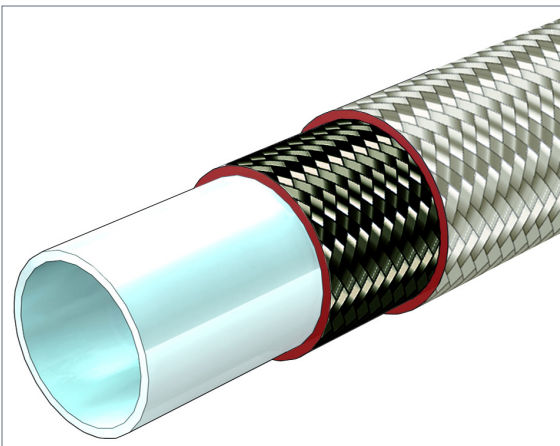
- **Aramid Fibre Braid** - a black aramid fibre named "Tecnora", which is a high technology fibre, with tensile, abrasion and temperature properties significantly better than the older Aramid products like Kevlar.
- **Stainless Steel Braid** - Braided from AISI grade 304 stainless steel wire, bright hard drawn to a minimum 1700 N/mm<sup>2</sup> tensile strength. The braiding process is closely controlled to ensure even tensions and the correct braid angle, to give minimum expansion/contraction under pressure.

There are many different applications for PTFE lined smoothbore hose which is subjected to high pressures in service, and each application has its own individual set of requirements.

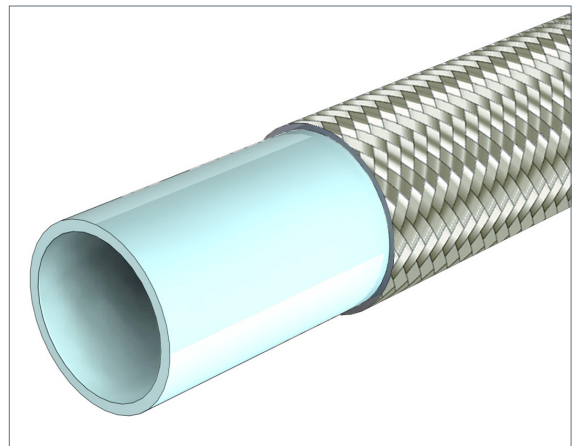
Aflex Hose are able to provide different specifications of high pressure hose which are custom designed for particular applications or testing procedures where pressures exceed 100 Bar (1500 psi) for gases, or the listed maximum pressures for fluids.

Designs include (but are not limited to) the following:

**TECNORA (ARAMID FIBRE) BRAID +  
STAINLESS STEEL WIRE OVERBRAID HOSE**



**HIGH PACK STAINLESS STEEL  
WIRE BRAID HOSE**

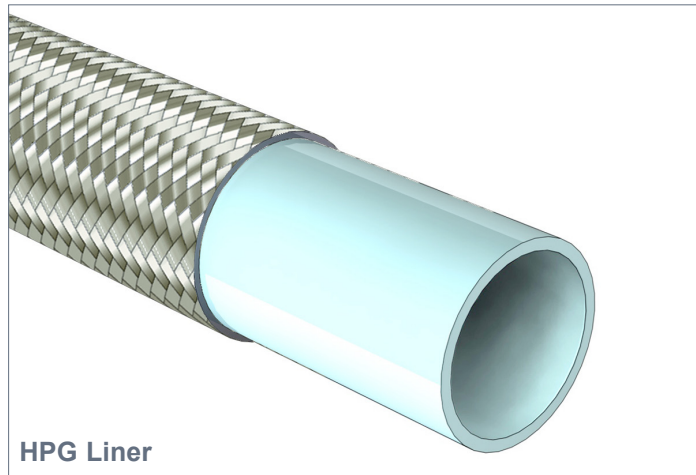


The custom design will include the size, wall thickness and quality of the PTFE tube and the precise design of the Braid, all optimised for the particular application. Please consult Aflex Hose for further advice.

# SMOOTHBORE HOSE: ALTERNATIVE PTFE TUBE LINERS

## HIGH PRESSURE GAS (HPG) AND ANTISTATIC (AS)

### HIGH PRESSURE GAS (HPG GRADE) PTFE TUBE LINERS (AVAILABLE TO SPECIAL ORDER ONLY)



For applications where gases are used in the hose at high pressures, or testing procedures above 100 bar (1500 psi) it is necessary to specify an HPG grade PTFE liner tube. HPG grade is also required when high pressures are applied to “penetrating” fluids.

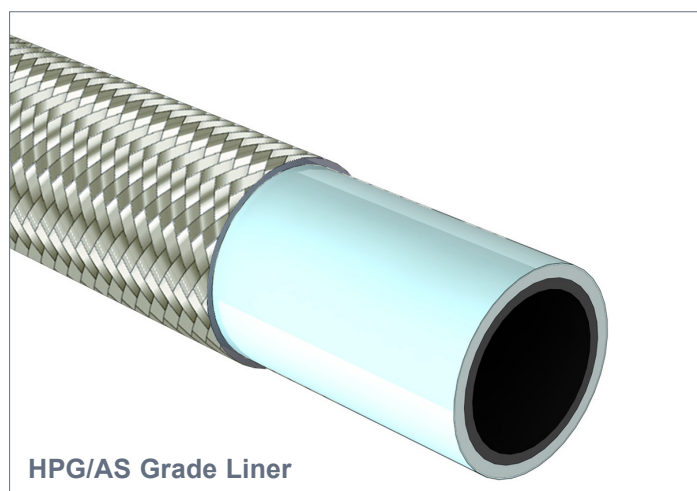
HPG grade tubing is achieved by subjecting the PTFE tube to certain special processes, commonly known as “post sintering”, which increases the resistance of the material to penetration and porosity development by gases in service.

#### HPG Specification

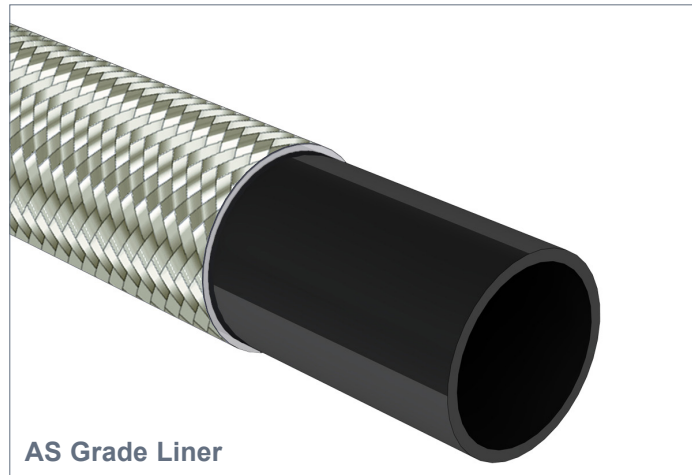
This specification requires that when compressed air or nitrogen is applied to a sample length at a pressure of 275 Bar (4000 psi) for 1 minute, then the pressure rapidly broken then re-applied for a total of 10 cycles, the sample must not show signs of excessive diffusion when finally gas tested under water.

Because pure gases do not generate static charges, HPG liners are rarely required to be antistatic, but on such rare occasions, a special “inner layer” AS grade is used as described at the bottom of this page.

**Note:** All sizes and types of Smoothbore Hose PTFE tube liners can be supplied to HPG quality. In practice, however, HPG hoses are nearly always HW (Heavy Wall) grade, in bore sizes from 6mm (1/4”) up to 10mm (3/8”).



### ANTI-STATIC (AS GRADE) PTFE TUBE LINERS (AVAILABLE TO SPECIAL ORDER ONLY)



#### Purpose

An AS Grade PTFE tube liner is an essential requirement in applications where there is a risk of an electrostatic charge build-up on the inside surface of the PTFE tube which may then discharge through the tube wall. Media passing through which create such a risk are fluids which have a Conductance of less than  $10^{-8}$  S/m (Siemens per Metre), or  $10^4$  pS/m such as fuels, solvents, freons, some oils, some WFI (ultra-pure “Water for Injection”) and non-polar organics which are being transferred at a medium to high flow velocity (more than 2 mtrs/sec.)

All twin or multi phase media, and any non-mixing media, such as powder in air, or water droplets in steam, in gases or in oil, also colloidal fluids constitute a particular hazard for static charge generation, and **always** require grade AS.

#### Design & Approval

Aflex Hose AS Grade PTFE tube liners are manufactured from FDA 21 CFR 177.1550 approved PTFE, and less than 2.5% of “high purity” Carbon Black material to FDA requirement 21 CFR 178.3297. The carbon is encapsulated by the PTFE, and in normal, non-abrasive applications will not come loose to contaminate any fluid passing through. Leachables and Extractables testing has confirmed that no loose carbon was found.

#### HPG/AS GRADE LINER

The carbon is mixed into the PTFE for the whole wall thickness of the tube, EXCEPT for rare applications where both HPG and AS are required. For such HPG/AS grade tubes, only an inner layer of the wall thickness is AS grade PTFE, with the outer layer in natural PTFE (see drawing).



# PLASTIC OR RUBBER HOSE COVERS

For many applications, it is required that Smoothbore PTFE hose of all sizes, grades and braids should have an outer cover of a flexible plastic, or rubber.

This is usually required to protect the braid, or to colour the hose, or to allow printing on to the hose.

## ALTERNATIVE PTFE HOSE COVER DESIGN OPTIONS

**Plastic Covers** - available to special order

PVC - flexible PVC covers are the most popular, either transparent, or a wide range of solid or semi-transparent colours.

A particular application is for -3 size single braid, clear PVC covered hose, used as a brake hose for motorbikes, motorsport and special vehicles.

PVC covers are designated as "PVC" followed by the colour if a solid colour is required or "Trans" then the colour if a semi-transparent colour is required. PVC cover will be 0.025" (0.63mm) as standard, alternative cover thickness is available on request.

For example - "-3 HW, SB, PVC Blue" would call for a -3 heavy wall, single braid hose with a solid, blue PVC cover.

Nylon II (Nyl), Hytrel (Hyt), Sarlink (Sar) and other types of flexible thermoplastics are also widely used.

Text can be continuously printed along the hose length, usually in black.

**Rubber Covers** - available to special order

Aflex Hose also have rubber extrusion facilities, and can continuously extrude rubber covers on to all grades of hose.

EPDM rubber in blue (RC Blue) or black (antistatic) (RC Black), or platinum cured Silicone rubber in transparent (SI) or white (SI White) are available to special order. Other colours and types of rubber may also be available. Consult Aflex Hose for details. Standard thickness of EPDM/Silicone covers are 0.040" (1mm). Other thicknesses are available on request. EPDM covers are only available in sizes from 1/4" (-5).

## "PRICKING" OF HOSE COVERS

When covered hose is used in gas applications, it is always necessary to "prick" the cover at intervals, to allow the release of any diffused gas. Rubber covered hose is always pricked, but plastic covered hose is not, so pricking must be specially requested for all gas applications requiring plastic covered hose.

## COLOUR REFERENCES

If a particular grade of one colour is required, a RAL Number or a colour reference sample is required.

Note: Coloured covers are to special order, and require a Set-Up Charge, so small quantities are usually not economic.

## LIMITATIONS IN USE

The application of a plastic or rubber cover limits the usage conditions of the hose, particularly the operating temperature ranges, as given below.

### Flexible PVC

from -10°C (+14°F) to +60°C (+140°F)

### Nylon II

from -40°C (-40°F) to +120°C (+248°F)

### EPDM Rubber

from -40°C (-40°F) to +140°C (+284°F)

### Silicone Rubber

from -73°C (-100°F) to +204°C (+400°F)



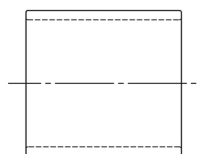
# SMOOTHBORE HOSE END FITTINGS

## PTFE TAIL AND HYDRAULIC TAIL

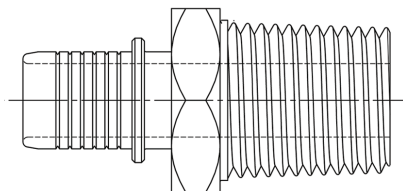
### PTFE TAIL END FITTINGS FOR SW AND HW GRADES

Aflex Hose keep in stock a wide range of “PTFE-tail” design standard end fittings, ferrules and adaptors in both zinc plated carbon steel and 316L stainless steel.

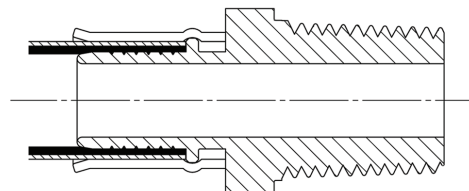
These are specified, with the relevant Aflex Hose Part Number, on Page 11.



**Standard Tube  
Ferrule**



**Standard PTFE Tail  
BSPT Fixed Male Spigot**



**Crimped Fitting on Hose**

PTFE-Tail End Fittings can only be applied to the Standard Smoothbore, Standard Wall (SW) and Heavy Wall (HW) Hose Grades.

### HYDRAULIC-TAIL END FITTINGS FOR MW GRADE

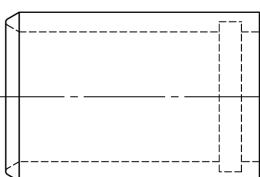
These can only be used with the Standard Smoothbore, Medium Wall (MW) Hose Grade.

Hydraulic Tail end fittings are usually sourced from local Hydraulic Suppliers, but can be supplied by Aflex Hose if required.

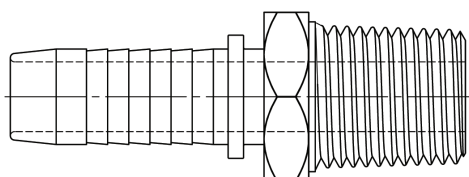
Ferrules for MW, SB and HW Hose can be supplied by Aflex Hose, as below.

### FERRULE SIZES AND PART NUMBERS

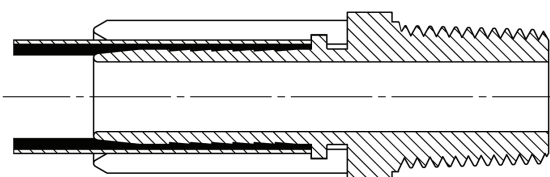
MW, SB Hose	Zinc Plated Carbon Steel	Stainless Steel
3/16 BB -4	01-170-03-03-04	01-170-03-03-03
1/4 BB -5	01-170-04-04-04	01-170-04-04-03
5/16 BB -6	01-170-05-05-04	-
3/8 BB -8	01-170-06-06-04	01-170-06-06-03
1/2 BB -10	01-170-08-08-04	01-170-08-08-03
5/8 BB -12	01-170-10-10-04	01-170-10-10-03
3/4 BB	01-170-12-12-04	01-170-12-12-03
1 BB	01-170-16-16-04	01-170-16-16-03



**Hydraulic Ferrule**



**Hydraulic Tail  
BSPT Fixed Male Spigot**



**Crimped Fitting on Hose**



# SMOOTHBORE HOSE

## PTFE TAIL END FITTINGS FOR STANDARD HOSE GRADES

### FITTING SIZES, TYPES AND PART NUMBERS



Hose Size and Grade	Fitting Material	Fixed Males		Fixed Female NPT	Cone Seat Female Union BSPP	Cone Seat Male-to-Male Adaptors	37° JIC Female Unions	JIC-to-NPT Male/Male Adaptors	Ferrules	
		BSPT 06-100-	NPT 06-110-	33-100-	07-500-	18-100-	07-597-	18-202-	For SB Hose 01-	For DB Hose 01-
-3 HW	SS MS	- 02-02-04	-	-	02-02-04	-	-	-	120-02-02-01 120-02-02-04	-
3/16" HW	SS MS	-	-	-	-	-	-	-	120-03-03-02 120-03-03-04	- 120-04-04-04
1/4" SW & HW	SS MS	04-04-01 04-04-04	04-04-01 -	04-04-01 -	04-04-01 04-04-04	04-04-01 04-04-04	07-04-01 -	07-04-01 -	120-04-04-02 120-04-04-04	125-04-04-02 125-04-04-04
3/8" SW & HW	SS MS	06-06-01 06-06-04	06-06-01 -	06-06-01 -	06-06-01 06-06-04	06-06-01 06-06-04	09-06-01 -	09-06-01 -	120-06-06-02 120-06-06-04	180-06-06-02 170-06-06-04
1/2" SW & HW	SS MS	08-08-01 08-08-04	08-08-01 -	08-08-01 -	08-08-01 08-08-04	08-08-01 08-08-04	12-08-01 -	12-08-01 -	120-08-08-02 120-08-08-04	180-08-08-02 150-08-08-04
3/4" SW & HW	SS MS	12-12-01 12-12-04	12-12-01 -	12-12-01 -	12-12-01 12-12-04	12-12-01 12-012-04	17-12-01 -	17-12-01 -	240-12-12-02 120-12-12-04	240-12-12-02 180-12-12-04
1" SW & HW	SS MS	16-16-01 16-16-04	16-16-01 -	16-16-01 -	16-16-01 16-16-04	16-16-01 16-16-04	21-16-01 -	21-16-01 -	*120-16-16-01 120-16-16-04	180-16-16-02 180-16-16-04
1 1/4" HW	SS MS	20-20-01 -	20-20-01 -	-	20-20-01 -	-	-	-	-	150-20-20-02 150-20-20-04
1 1/2" HW	SS MS	24-24-01 -	24-24-01 -	-	24-24-01 -	-	30-24-01 -	20-24-01 -	-	150-24-24-02 150-24-24-04
2" HW	SS MS	32-32-01 -	32-32-01 -	-	32-32-01 -	-	-	-	-	150-32-32-02 150-32-32-04

\* 1" Ferrules for HW, SB hose are 01-150-16-16-02 (and 04)

#### Example:

Part Numbers for a 1/2" NPT Fixed Male in SS is 06-110-08-08-01.

#### Note:

The last 2 digits of the Part Number indicates the material:

**01**= 316 SS

**02** = 304 SS

**04** = Zinc Plated Carbon Steel

# SMOOTHBORE HOSE: HOW TO ORDER

## SMOOTHBORE HOSE (Supplied loose - without end fittings attached)

The hose size\* and grade requires specification as shown in this brochure.

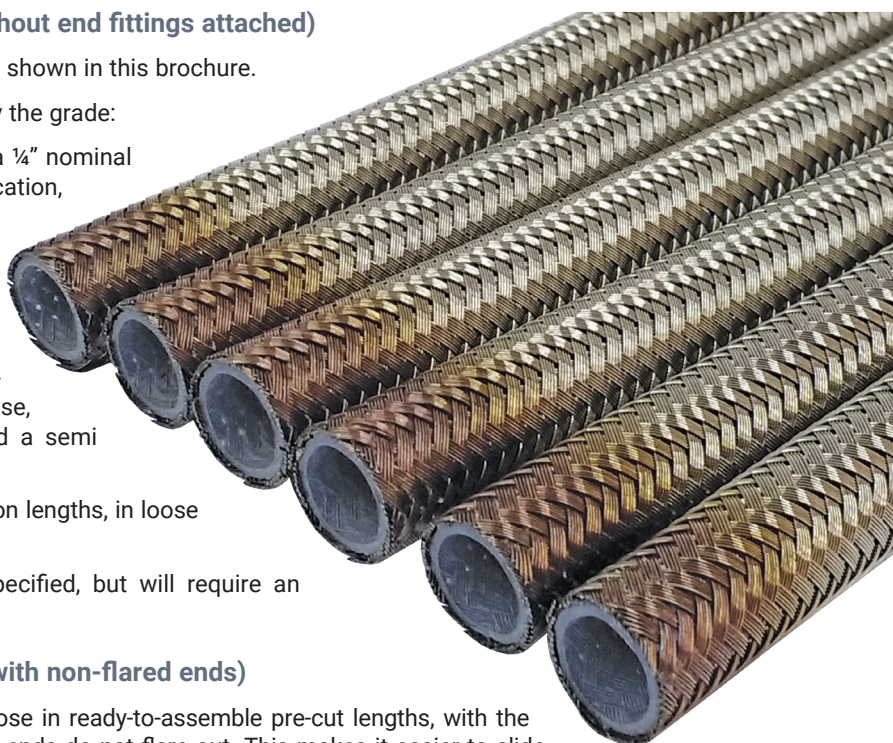
**Either** the combination of initials is used to specify the grade:

Example " 1/4" VH1, HPG, AS, RC (Blue)" specifies a 1/4" nominal bore hose to the very high pressure grade specification, which has a tube liner which is both High Pressure Gas quality, and Antistatic, and the hose has an outer cover of blue EPDM rubber.

**Or** the Part Number of the hose as listed in this brochure can be used, together with any additional requirements for Example "Part No 70-310-03-01-02, PVC Trans Blue" specifies -3 Medium Wall Hose, with an HPG quality PTFE Liner tube (-310), and a semi transparent blue PVC cover.

Bulk hose is normally supplied in random production lengths, in loose coils or on wooden reels dependent upon quantity.

Specific lengths, or minimum lengths can be specified, but will require an extra charge.



## SMOOTHBORE HOSE CUT TO LENGTH (with non-flared ends)

Aflex Hose are also able to supply Smoothbore Hose in ready-to-assemble pre-cut lengths, with the braid wire at the ends annealed and cut so the cut ends do not flare out. This makes it easier to slide ferrules on to the hose ends during assembly.

This can be applied to all sizes up to 1" bore Smoothbore, Single Braid hose for minimum quantities of 500+ lengths. Minimum cut length 60mm (2<sup>3</sup>/<sub>8</sub>"), lengths cut to an accuracy of 1.5mm (1/16").

\* The **actual** bore size of hose required by customers is sometimes hard to define if the hose was previously purchased from another supplier, especially in the case of "dash" size (e.g. -10) hose size references. In such circumstance Customers are requested to consult the Aflex Hose size specifications, also to state the actual bore size of the hose they require (not the nominal bore size according to another supplier). Alternatively, a short sample of the hose required can be sent to Aflex for examination.

## HOSE END FITTINGS (Supplied loose)

The end fittings and ferrules supplied require specification as shown in this brochure. Each end fitting supplied requires a ferrule which fits the type of hose to be used, as listed with Part Numbers on pages 10 & 11.

**Either** a written description of the size, type and material of the end fitting or ferrule is required, for example: - "3/8" Cone Seat Female Union Fitting in Stainless Steel".

**Or** The Part Number of the component, for example: "Part No. 01-120-08-08-02" specifies a 1/2" Stainless Steel Ferrule, suitable for a 1/2" bore single braid hose.

**Note:** Special Crimp Tools are required for ferrules on a PTFE-Tail Fitting, available from Aflex Hose.

## HOSE ASSEMBLIES

The hose size and grade, and the hose end fitting for each end of the hose assembly require specification as stated above. (The ferrules do not require specification).

The overall length of the Hose Assembly is required, between the sealing faces of the end fittings. The length tolerance for Smoothbore hose assemblies is minus 0%, plus 1<sup>1</sup>/<sub>2</sub>% up to 1 metre long, and minus 0%, plus 2<sup>1</sup>/<sub>2</sub>% for over 1 metre long.

## HYDROSTATIC PRESSURE TESTING (To 1.5 times the listed maximum working pressure)

Hose supplied loose is not pressure tested, and the assembling Customer is responsible for pressure testing hose assemblies prior to use.

Smoothbore Hose Assemblies supplied by Aflex are all pressure tested for quantities up to 10 off, but only 10% of the quantity are normally pressure tested if more than 10 off are ordered.

## SMOOTHBORE HOSE: EN 16643 HOSE ASSEMBLY ELECTRICAL PROPERTY GRADES

The hose assembly electrical property grades and electrical resistance limits are defined within EN 16643 and tested in accordance with BS EN ISO 8031. Aflex Hose electrically conductive (**EC**) assemblies are defined in EN 16643 as *electrically bonded* and given the symbol **M**. M-grade assemblies exhibit a maximum electrical resistance of 100Ω between end fittings. Aflex Hose anti-static (**AS**) PTFE liners and rubber covers are termed *static dissipative* within EN 16643 and given the symbol **Ω** followed by letters that specify either the liner, cover or both; **L**=liner, **C**=cover, **CL**= cover & liner. Ω-grade covers or liners exhibit an electrical resistance of 10<sup>3</sup>-10<sup>8</sup> Ω.

The table below identifies each EN 16643 electrical grade for a hose assembly along with a brief description and example assembly configuration.

EN16643 Electrical Grade For Hose Assembly	EN16643 Description	Example Hose Assembly
Grade M	Electrically bonded without static-dissipative lining or cover	SW, SB GP Ends BSPT fixed male
M/Ω-L	Electrically bonded and static-dissipative lining	SW, SB AS Ends BSPT fixed male
M/Ω-C	Electrically bonded and static-dissipative cover	SW, SB GP EPDM(AS) Ends BSPT fixed male
M/Ω-CL	Electrically bonded and static-dissipative cover and lining	SW, SB AS EPDM(AS) Ends BSPT fixed male
I	Electrically insulated (no electrical bonding AND no static-dissipative layers)	SW, SB GP TO Ends fixed male
Ω-L	Static dissipative lining without electrical bonding	SW, SB AS TO Ends BSPT fixed male
Ω-C	Static dissipative cover without electrical bonding	SW, SB GP EPDM(AS) Ends Fixed BSPT male PP (special order)
Ω-CL	Static dissipative cover and lining without electrical bonding	SW, SB AS EPDM(AS) Ends Fixed BSPT male PP (special order)

# SMOOTHBORE HOSE: SPECIAL USAGE CONDITIONS

## PTFE HOSE-USE WITH ALKALI METALS, HALOGENS AND HALOGEN CONTAINING CHEMICALS

PTFE hose liners react chemically with Fluorine, Chlorine Trifluoride and molten Alkali Metals.

When PTFE lined hose is used to carry Chlorine or Bromine, either as gasses or fluids, they will diffuse into and through the PTFE liner wall thickness. Trace quantities will then combine with atmospheric moisture to corrode any braid/rubber outer coverings.

Heavily halogenated chemicals, like Hydrogen Fluoride, Hydrogen Chloride, Phosgene (Carbonyl Chloride) Carbon Tetrachloride and other organic chemicals with a high halogen content can also be absorbed and transmitted through the PTFE liner tube.

## OTHER "PENETRATING" FLUIDS AND GASES

Sulphur Trioxide, Methyl Methacrylate, Caprolactam and Glacial Acetic Acid are some other chemicals which can be absorbed and transmitted through the PTFE liner tube wall.

Generally, however, as a hydrophobic (non-wetting) material, PTFE is very resistant to the absorption of chemicals. In some cases, PTFE has superior resistance to diffusion, for example to the diffusion of automotive fuels, in comparison with all other plastics and rubbers.

## GAS/FLUID CYCLING

There are some applications where the fluid passing through the hose turns into a gas, then back into a fluid, then into a gas etc, in a cyclic sequence.

This is normally associated with changes in temperature and/or pressure. For complex reasons these conditions are extremely damaging to the hose liner, whatever material it is made from.

For example, hoses are sometimes used to pass steam, water, steam etc into rubber moulding presses, in order to heat the mould, then rapidly cool it before reheating in the next cycle. Hoses of all types fail rapidly in such an application and PTFE lined hoses are no exception.

Please contact Aflex Hose for further information if these conditions apply.

## CONNECTING ASSEMBLIES FOR USE IN APPLICATIONS

The lengths of hose assemblies and their configuration in use when connected into the application must always be in accordance with the Hose Configuration information at the end of this product literature.

When being connected for use in applications, the end fittings on hose assemblies must be connected to correct mating parts in the correct way, using the correct tools, spanners, clamps, nuts and bolts etc. The connections must be sufficiently tightened to ensure that the joint is leak free but not be over tightened as this can damage the sealing surfaces.

In applications involving the transfer through the hose of expensive or dangerous fluids or gases, the hoses and connections must be pressure tested in situ before being put in to service. This should be done with some harmless media to 1½ times the maximum working pressure of the hose assembly, as stated in the product literature.

If in doubt please contact Aflex Hose for advice.

## SPECIAL APPLICATIONS

Aflex Hose PTFE lined hose products are not rated as suitable for use in the following, special applications:

All Radioactive Applications involving high energy radiation, including Gamma radiation (degrades PTFE)

All Medical Implantation Applications.

For Aerospace Applications, please contact Aflex for the appropriate hose choice.

## **Smoothbore Hose and Quality Assurance, Certification and Approvals**

### **BS EN ISO 9001:2015**

Aflex products are all manufactured in accordance with BS EN ISO 9001: Quality Management Systems independently assessed and registered by The British Standards Institution (BSI).

### **EN 16643:2016**

Smoothbore meets the requirements of EN 16643 (SE), which include the electrical and electrostatic requirements of hose assemblies.

### **IATF 16949:2016**

Aflex Hose Ltd manufactures PTFE flexible hose for the automotive industry in accordance with IATF16949 and is assessed and certified by The British Standards Institution (BSI).

### **ISO 14001:2015**

Aflex Hose Ltd have been successfully assessed to the requirements of ISO 14001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to reducing our impact on the environment.

### **ISO 45001:2018**

Aflex Hose Ltd have been successfully assessed to the requirements of ISO 45001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to the health and safety of our employees by consistently identifying and controlling risks to health and safety, reducing the potential for accidents, complying to relevant legislation and improving overall awareness throughout the business.

### **AS 9100D**

Aflex products for the Aerospace Sector are all manufactured in accordance with AS9100D Quality Management Systems and independently assessed and registered by The British Standards Institution (BSI).

### **FDA**

The Materials used to manufacture the natural PTFE Tube liner conforms to FDA 21 CFR 177.1550, and the antistatic PTFE liner conforms to FDA 21 CFR 178.3297.

### **Automotive Fuel Hose - SAE J1737**

Approved for automotive fuel hose use in accordance with SAE J1737.

### **CE Marking (Europe only)**

Aflex has been assessed by The British Standards Institution (BSI) and found to comply with the Pressure Equipment Directive 2014/68/EU Conformity Assessment Module D1, approved to CE Mark applicable hose products, accompanied by a Hose Usage Data Sheet, and a Declaration of Conformity.

### **Attestations of Conformity to ATEX Directive 2014/34/EU (Potentially Explosive Atmospheres)**

Available for hose assemblies for components used in Gas Zones 1 & 2 and Dust Zones 21 & 22, when applicable.

### **Material Certification to EN10204**

Available for all the hose or hose assembly components.

### **Certificates of Conformity to BS EN ISO/IEC 17050**

Are available for all products.

### **SAE 100R14 Standard**

The MW, Medium Wall Smoothbore range meets or exceeds this standard.

# HOSE CONFIGURATION & LENGTH CALCULATIONS

## - FOR BEND RADIUS

### HOSE CONFIGURATION REQUIREMENTS

Hose Assemblies are usually connected at both ends in service. They may then either remain in a fixed, or static configuration or in a flexing, or dynamic configuration.

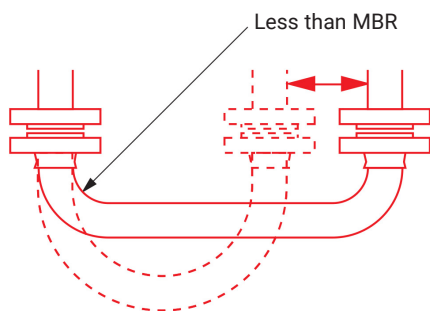
Whether static or dynamic, the First Rule concerning the configuration of the hose is that the bend radius of the hose must never be less than the Minimum Bend Radius (MBR) for the hose as listed in the relevant hose brochure.

The most common situation when this is likely to occur is when the hose is flexed at the end fitting, with stress being applied to the hose at an angle to the axis of the end fitting. Typically, this happens either because the length of the hose is too short, or because the weight of the hose plus contents creates a stress at an angle to the end fitting.

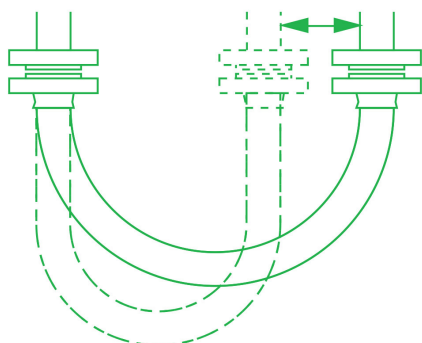
The Second Rule, therefore, if possible, is to design the configuration to ensure that any flexing in the hose takes place away from the end fittings.

#### (DYNAMIC) CONFIGURATION

**INCORRECT** - Hose too short

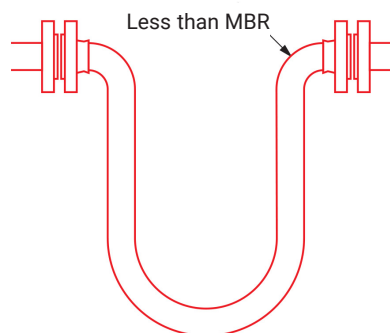


**CORRECT** - No flex at End Fittings

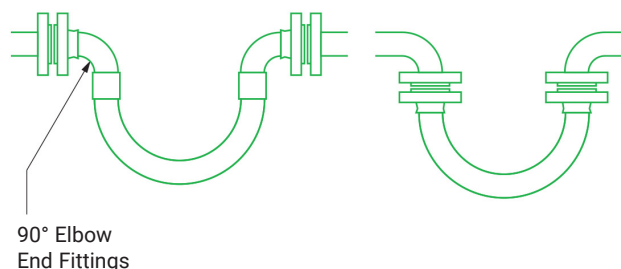


#### (STATIC) CONFIGURATION

**INCORRECT** - Weight of hose is at 90° to Axis of End Fittings



**CORRECT** - No flex at end fittings





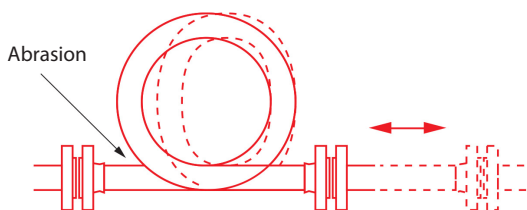
# HOSE CONFIGURATION & LENGTH CALCULATIONS

## - FOR ABRASION & TORQUE

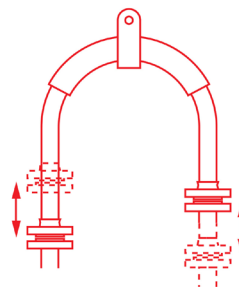
The Third Rule is that the hose configuration should always be designed, and supported where necessary, to avoid any possibility of external abrasion.

In some cases, the length, configuration and angle of the hose can be designed to avoid abrasion. In others, static or moving support frames or support wheels are required.

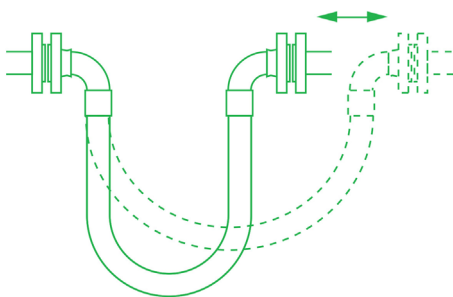
**INCORRECT** - Abrasion against hose



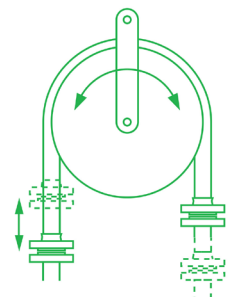
**INCORRECT** - Abrasion inside support



**CORRECT** - No hose abrasion



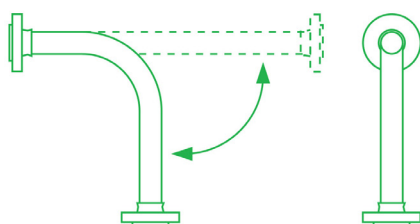
**CORRECT** - No abrasion over support



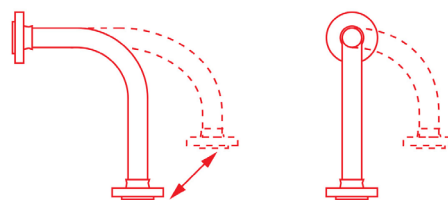
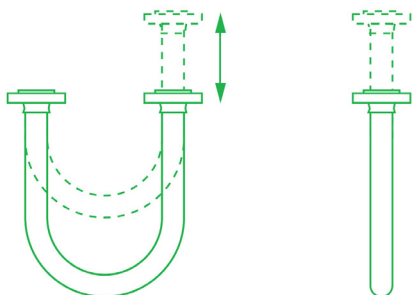
The Fourth Rule is that the hose must not be subjected to torque, either during connection, or as a result of the flexing cycle.

Torque (twist) in the hose can be applied during connection if the hose is accidentally twisted, or if the second end being connected is a screwed connection, and the hose is subjected to torque during final tightening.

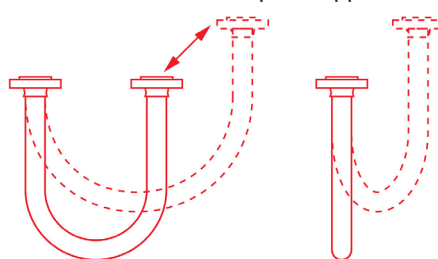
In a flexing application, if any flexing cycle of the hose occurs in 3 dimensions instead of 2, then torque will also occur:



**CORRECT** - Flexing movement takes place in 2 dimensions



**INCORRECT** - Flexing movement takes place in 3 dimensions so torque is applied



# HOSE CONFIGURATION & LENGTH CALCULATIONS

## - FOR LENGTH CALCULATIONS

### CALCULATING THE HOSE LENGTH

The formula for calculating the bent section of the hose length around a radius is derived from the basic formula that the circumference of a circle =  $2\pi R$ , where  $R$  = the radius of the circle, and  $\pi$  = a constant, = 3.142.

So, if the hose goes around a 90° bend, which is  $\frac{1}{4}$  of a full circumference, and the radius of the bend is  $R$ , then the length of the hose around the bend is =  $\frac{1}{4} \times 2\pi R$ . Or half way round, in a U-shape, =  $\frac{1}{2} \times 2\pi R$ .

#### Note :

In calculating the length of a hose assembly, the (non-flexible) length of the end fittings must be added in, also the length of any straight sections of hose, as in the following example:

#### Example :

To calculate the length for a 2" bore size hose with flange end fittings, to be fitted in a 90° configuration with one leg 400mm long, the other 600mm long.

Length of Bent Section (yellow) =  $\frac{1}{4} \times 2\pi R$  (334)

$$= \frac{1}{4} \times 2 \times 3.142 \times 334 = 525\text{mm}$$

Length of top, Straight Section, including the top end fitting length

$$= 600 - 334 = 266\text{mm}$$

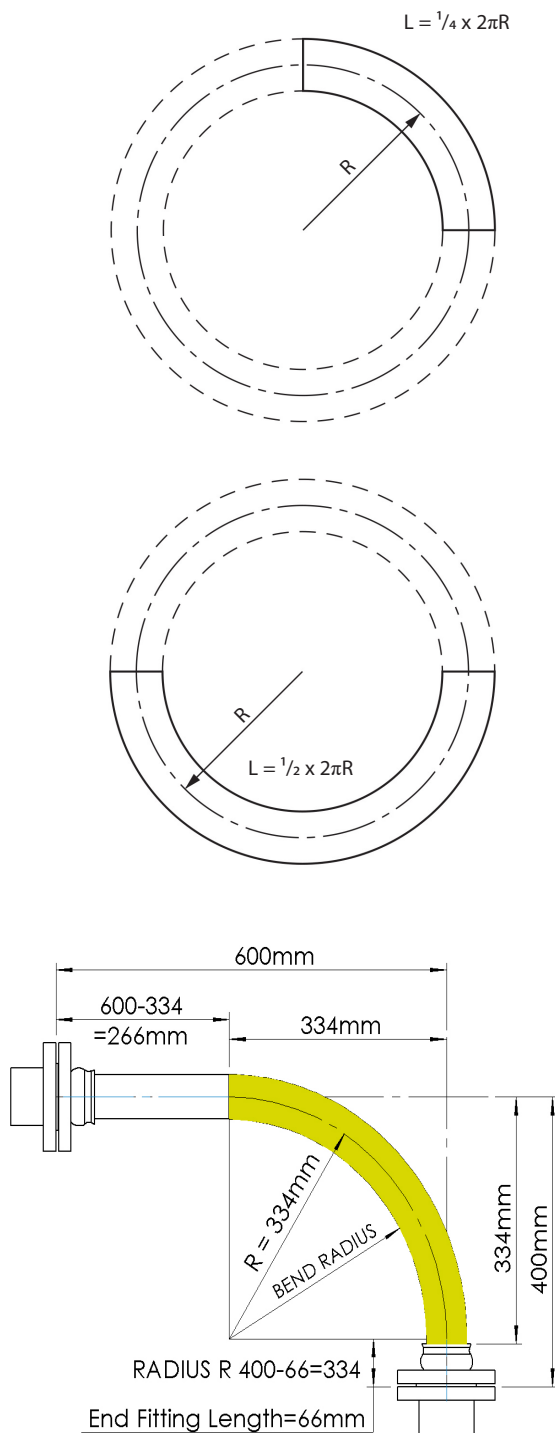
Length of bottom end fitting = 66mm

Total length of Hose Assembly =  $525 + 266 + 66 = 857\text{mm}$

#### Things to consider

- A hose will normally take the longest radius available to it to go around a corner, not the MBR! Also - always remember to include the non-flexible end fitting lengths.
- In dynamic applications, remember to always calculate the lengths for the most extended configuration during the flexing cycle, not the least extended.
- If the configuration is simply too complex for calculation, then obtain a length of flexible tubing of some kind, mark on paper, or a wall, or floor, or both where the connection points will be relative to each other, scaled down if necessary, then manually run the flexible tubing between them with full radii round bends. Measure the extended length, then scale up if necessary to determine the approximate length of the hose.

If in doubt, consult Aflex Hose.



Note: The bend radius is measured to the inside edge of the hose, For the minimum bend radius refer to page 5 & 6.

# CONDITIONS OF SALE

## DEFINITIONS

**"Business Days"** shall mean a day (other than Saturday or Sunday or public holiday) when the banks in London are open for business.

**"Conditions"** shall mean these terms and conditions for the sale of Goods or the supply of Services or both made by the Seller and the Customer.

**"Contract"** shall mean a binding contract for the sale of Goods and/or Services or both made by the Seller and the Customer.

**"Customer"** shall mean the individual or entity that is purchasing Goods and/or Services hereunder.

**"Factored Products"** shall mean products which are supplied by Seller, but are not manufactured by Seller, and are purchased by Seller from another supplier or manufacturer.

**"Full Product Brochure"** shall mean the brochure for each of Sellers specific Product available at <http://www.aflex-hose.com/products-and-markets/>.

**"Goods"** shall mean either the Products and/or the Factored Products.

**"Losses"** shall mean a) any direct and/or indirect, special or consequential loss or damage; b) loss of data or other equipment or property; or c) economic loss or damage; or d) incurring of liability for loss of damage of any nature whatsoever suffered by third parties (including in each case incidental and punitive damage); or e) any loss of actual; or anticipated profit, interest, revenue, anticipated savings or business damage to goodwill.

**"Products"** shall mean those products which are manufactured by Seller and are described on the Seller's website.

**"Seller"** shall mean Aflex Hose Limited.

**"Services"** means the services (if any) agreed to be supplied by the Seller to the Customer as detailed in the Order acknowledgment.

## 1. GENERAL

(a) These Conditions shall govern all Contracts between Seller and the Customer to the exclusion of all other terms and conditions including any terms or conditions which the Customer may purport to impose, apply or introduce under any document, communication, order or similar.

(b) A Customer shall place its order for the Goods or Services (or both) by completing the Seller's standard purchase order form (the **"Purchase Order"**). Each Purchase Order shall be deemed to be an offer by the Customer to buy the Goods or Services (or both) of the Seller that are identified in the Purchase Order subject to these Conditions exclusively. The Purchase Order shall only be deemed to be accepted when the Seller issues to the Customer an order acknowledgment form which indicates acceptance of the Customer's offer on these Conditions (**"Order Acknowledgment"**). A Contract between the Seller and the Customer shall come into existence at the time and on the date when the Seller delivers the relevant Goods and/or Services (or both) to the Customer.

(c) Delivery will be at Customers cost from Seller's facilities Brighouse, West Yorkshire, England.

(d) Title in the Goods shall remain at all times with Seller until full payment in clear funds has been received.

(e) Risk of loss or damage in the Goods shall pass to the Customer upon delivery to the Customer or third party carrier.

(f) Delivery dates specified by Seller are only Seller's best estimates and Seller's only responsibility will be to use reasonable commercial efforts to meet all specified delivery dates. Unless otherwise agreed in writing, time is not of the essence.

## 2. CUSTOMER RESPONSIBILITIES AND OBLIGATIONS

(a) It is the Customer's strict responsibility and sole liability to review all of the usage conditions and usage limitations given for the Seller's Products. The usage conditions and limitations are as referred to in these Conditions and are as further specified in the relevant Full Product Brochure. It will be the Customer's sole responsibility to consult with and to familiarise itself with the latest, up to date Product information and Full Product Brochure at the time of ordering, which are only available and downloadable from the Sellers website at <http://www.aflex-hose.com/products-and-markets/> or on request, in writing from Seller. The Customer hereby represents and warrants that it has read and understood the applicable Full Product Brochure and the usage conditions and the usage limitations set forth therein, and has ensured their compliance with the [intended end use] application conditions.

(b) If the Customer subsequently sells or assigns any Products to any other person or entity, the Customer shall ensure that the final end user of the Products is supplied with these Conditions of Sale, the applicable Full Product Brochures, the Seller website address, together with notification of the requirement to review the usage conditions and limitations. The Customer shall include the terms and conditions set forth herein in its Conditions of Sale to any third party. The Customer hereby agrees and acknowledges that Seller shall have no responsibility nor liability whatsoever for any claims arising in whole or in part out of the Customer selling or assigning the Products to a third party that does not use the Products in accordance with Sellers usage requirements and limitations (**"Non-Conforming Use Claims"**). The Customer shall indemnify and hold Seller, its officers, directors, employees, affiliates and representatives

fully harmless from any and all claims in respect of any Losses whatsoever howsoever arising out of or related to or associated with Non-Conforming Use Claims.

(c) The Customer agrees and acknowledges that for any intended Product application in which special conditions apply which are not defined, or not defined sufficiently in the Product Brochure, the Customer shall write to Seller requesting written advice relating to any usage limitations resulting from special conditions. The Customer shall be fully liable and responsible for ensuring the design suitability and safety of the Products in their intended applications, giving particular consideration to any special condition relating to, but not restricted to the chemical and electrostatic compatibility of the fluids or gases passing through, the possibility of diffusion of fluid or gases through the PTFE hose lining, the possibility of external corrosive conditions, the types and likelihood of excessive mechanical abuse, such as abrasion (internal or external), crushing, excessive flexing or vibrations, etc. and any excessive temperature and/or pressure "pulsing" conditions, or any other condition which may cause premature hose failure. The Customer shall consider, and take account of the degree of risk involved in any potential Product failure, including the provision of adequate protection in the event of any risk to any persons. In applications where any type of Product failure would lead to financial losses if the Product is not replaced immediately, the Customer agrees and acknowledges that it shall be the Customer's responsibility to order and hold in stock spare Product(s) accordingly. The Customer shall advise Seller in writing at the time of placing the enquiry and on any Purchase Order if there are any special requirements for the Product, including special cleaning, or drying, or extra testing requirements which are in addition to normal industrial standards. Mere notice of such additional requirements to Seller however, does not relieve the Customer of its responsibility and liability for ensuring adequate measures are taken or are in place for such applications nor does the mere notification burden nor transfer to Seller any Customers' liability that the Customer has for such intended application.

## 3. FACTORED PRODUCTS

(a) The Customer accepts that Seller is not an expert in the technical features which apply to Factored Products and/or their use in application. Seller's only obligation will be to pass on to the Customer all the written information which they have regarding the Factored Product, but the Customer shall be responsible for ensuring that this and any other necessary Factored Product information is obtained and is reviewed and will decide solely if such data is sufficient to ensure that the Factored Product is fit for purpose in the intended usage application. If any application requirements apply which are not fully covered by the information which the Customer can obtain, then the Customer undertakes not to use or supply the Factored Product for use in that application. The Customer is also responsible for ensuring that the Factored Product will not be subjected to levels of usual or accidental physical abuse in service which would cause the Factored Product to fail. The Customer agrees and acknowledges that Seller, its officers, directors, employees, affiliates and representatives shall not be held liable for any claims or obligations arising out of the Customer's failure to fulfil any or all of its responsibilities set forth in this clause 3. a)., and hereby agrees to indemnify and hold Seller its officers, directors, employees, affiliates and representatives fully harmless from any and all claims that may arise in regard to Factored Products.

(b) If the Customer has any doubts concerning these or any other usage conditions and limitation or safety parameters, the Customer shall consult Seller at the number and address in the Notice Provisions below and request a written response to any queries.

## 4. HOSE SERVICE LIFE - WARRANTY

(a) The Product shall be as described in the Full Product Brochure. It shall comply with the specification materially in all respects. In respect of Factored Products please refer to its manufacturer's statement.

(b) It is not possible for Seller to warranty a minimum service life for any of its Products (for Factored Product's warranty provisions, please refer to manufacturer's standard policy) which can be applicable for every type of application. As such, Customer acknowledges that, except as provided below in Sections 4. c), 4. d) and 4. e)., Seller is not warranting a minimum service life of any of the Seller's Products. For avoidance of doubt Seller cannot and does not give any warranty in respect of the Factored Products, but will pass on to the Customer any (unexpired) warranty that is given by the manufacturer of the Factored Products.

(c) Save as provided for in 4. e)., below service life predictions or warranties of the Products, in respect of certain applications can only be given in cases where all the relevant information concerning the application is given in writing to Seller and Seller subsequently confirms in writing the service life prediction/warranty prior to the order being placed.

(d) If such a written undertaking is not sought and given, Seller shall not be held liable for any of its Product's (or Factored Product) failure which the Customer considers to be premature, except for defects which are due to faulty materials or manufacturing and which occur within 24 months or 12 months, as applicable, of supply as provided for under 4.e) below.

(e) Seller warrants its Products to be free from faulty materials or manufacturing defects from the date of delivery, for 24 months; provided, however, that

# CONDITIONS OF SALE CONTINUED

all Hose Assemblies which are "ETH" (Electrical Trace Heated) Grade or are Factored Products are only warranted for 12 months. The sole liability of Seller and the Customer's sole remedy for breach of warranty is as set out in clauses 5. a) and/or 5. b) below as applicable.

**(f) SAVE AS PROVIDED FOR IN CLAUSE 4 c) (IF APPLICABLE) and/or 4 e) ABOVE, SELLER MAKES NO WARRANTY OF ANY KIND WHATSOEVER, EXPRESS OR IMPLIED OTHER THAN AS SPECIFICALLY STATED HEREIN, AND THERE ARE NO WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE OBLIGATIONS AND WARRANTIES SPECIFICALLY STATED HEREIN.**

## 5. PRODUCT FAILURE

**(a)** In the event of a Product failure during the applicable warranty period set forth in Section 4 c) (if applicable) and/or 4. e), the Customer shall provide Seller with written notification within forty-eight (48) hours of discovering the fault. Seller requires that the relevant Product(s) not be cut up or tampered with, but should be decontaminated and returned to Seller, together with a decontamination certificate, for examination and analysis of the fault. The Customer should also provide full details in writing of the application conditions under which the hose failed, including Pressure, Vacuum, Temperature, Flexing and any cycling of any of these, also the fluids, gases and any cleaning products passed through the hose, and the total time that the hose has been in service also the original order number and the Serial Number for the hose. The Customer may send its own witness to the examination if required. Seller will provide a Non-Conformance Report to the Customer. The Customer shall bear the cost of returning the Seller Products that have failed; provided, however, as set forth in 5. b) or 5. c), below, Seller shall reimburse the Customer for any shipping costs if it is determined that the failure is covered by the warranty set forth in Section 4. e).

**(b)** In the event of a Factored Product failure, the Customer shall advise Seller with written notification within 48 hours of discovering the fault. The failed Factored Product shall not be tampered with or de-constructed in any way, but shall be decontaminated as required to render it fully safe and free from harmful substances and held awaiting advice concerning its disposition from Seller. Full details concerning the application, the time in use in the application and a full description of the type of failure shall be supplied to Seller, who shall pass this information on to the supplier or manufacturer of the Factored Product for advice concerning the appropriate course of action. The Customer will then be advised accordingly.

**(c)** If Seller determines that faulty materials or a manufacturing defect in the Product (and/or Factored Product after consulting with the manufacturer) is responsible for the product failure, the maximum liability shall be the invoice value of the failed product itself, or the invoice value of the whole customer order as determined by Seller in its sole discretion, along with any reasonable costs for removal and replacement of the product, and costs for packing and dispatching the failed product back to Seller.

## 6. UNTESTED HOSE SUPPLIES FOR SELF-ASSEMBLY BY CUSTOMERS ("SAC")

**(a)** Seller does supply "loose" hose, without end fittings attached to a SAC, who will then cut the hose to length and attach end fittings to make up Hose Assemblies for their own use, or for sale to their own customers.

**(b)** Unless the SAC requests, and Seller confirms that the 'loose' hose is to be pressure tested before supply, such Hydrostatic testing of the hose and the end fitting attachment will not normally be offered by Seller. The SAC agrees and acknowledges that it will be solely responsible for carrying out such hydrostatic pressure testing of one hundred percent (100%) of such assemblies. The Maximum Working Pressure (MWP) of the hose assembly is specified in the relevant Full Product Brochure. The safety factor is also noted within the Full Product Brochure.

**(c)** When pressure testing braided hoses with a plastic or rubber outer cover, the cover will mask any signs of leakage for a time. The SAC agrees and acknowledges that after the hydrostatic pressure test, it is further required to test each covered hose assembly with an internal helium gas pressure of 30 Bar (450 psi) for hose sizes up to 1" and 15 Bar (225 psi) for hose sizes above 1", with the hose assembly immersed in water to enable leak detection by gas bubbles, for a minimum test period of 5 minutes.

**(d)** The SAC agrees and acknowledges that it alone shall determine and approve the Design Suitability of the hose assembly for its intended use before supply and that, except as set forth in 6. B), it shall indemnify and hold Seller fully harmless from any and all Claims and Losses, whether direct or indirect arising from Design Suitability for a SAC. This includes proceeding in accordance with 2. a) and 2. d) above.

**(e)** Seller's liability is limited to its Products which are assembled by approved SAC if all the hose and fitting components were supplied by Seller or approved for use by Seller in writing, and they were assembled and tested in accordance with Seller's current Manufacturing and Testing Instructions, available to approved SAC in an I-Bay on the Seller website.

## 7. UNTESTED HOSE ASSEMBLIES

Seller is sometimes requested by Customers to attach non-standard end fittings to hose assemblies which the Customer supplies, and in some cases it is not possible to connect these fittings to the Seller pressure test system. In such cases a "concession not to test" is obtained from the Customer, and a label is attached

to the hose assembly, warning that it requires pressure testing before use. The Customer agrees and acknowledges that Seller shall have no liability whatsoever if the Customer does not comply with the warning that requires pressure testing before use, and agrees to fully indemnify and hold Seller fully harmless from any and all claims arising from this situation.

## 8. FORCE MAJEURE

Seller shall not be liable for any delay in delivery, failure to deliver or default in performing in accordance with any Customer's order if the delay or default is due to: (a) fires, floods, strikes, or other labour disputes, accidents to Seller's production facilities, acts of sabotage, riots, natural disasters, difficulties procuring materials, shortages of raw materials, interference by civil or military authorities, whether legal or de facto, governmental restrictions, including but not limited to failure to obtain export licenses, delays in transportation or lack of transportation facilities, restrictions imposed by federal, state or other governmental legislation or, rules or regulations thereof, including a force majeure event occurring in respect to one of Seller's suppliers; or (b) any other cause beyond Seller's control.

## 9. LIMITATIONS OF LIABILITY & EXCLUDED APPLICATIONS

**(a)** Seller's Products and/or Factored Products have not been designed nor tested for use in aerospace, medical implantation or radioactive fields ("**Excluded Applications**"), and as such their use is therefore strictly prohibited. Customer agrees and acknowledges that it is aware of the limitations set forth in this clause 9. a), and hereby acknowledges and agrees that Seller shall have no liability whatsoever in the event Customer decides to unilaterally violate such prohibition by using Seller Products and/or Factored Products for such Excluded Applications. Customer hereby further agrees to indemnify Seller, its officers, directors, employees, affiliates and representatives for any and all Claims and Losses arising out of Customer's use of the Seller's Products and/or Factored Products in such Excluded Applications.

**(b)** Seller will not accept liability for any failures of the Seller Products and/or Factored Products which are caused by Customer's failure to perform and/or discharge their Responsibilities fully as specified in these Conditions.

**(c) SAVE FOR: i) DEATH OR PERSONAL INJURY CAUSED BY AN ACT OR OMISSION TO ACT OF SELLER; OR ii) FOR AN ACT OF FRAUD/FRAUDULENT STATEMENT AND TO THE MAXIMUM EXTENT PERMITTED BY LAW AND NOTWITHSTANDING ANYTHING TO THE CONTRARY HEREIN, IN NO EVENT SHALL SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, EXEMPLARY, OR PUNITIVE DAMAGES OR LOSS, LOSS OF PROFITS OR REVENUE, LOSS OF PROCESS PRODUCTS, DAMAGE TO EQUIPMENT, DOWNTIME COSTS, OR LOSS OF USE EVEN IF INFORMED OF THE POSSIBILITY OF SUCH DAMAGES. TO THE EXTENT PERMITTED BY APPLICABLE LAW, THESE EXCLUSIONS AND LIMITATIONS WILL APPLY REGARDLESS OF WHETHER LIABILITY ARISES FROM failure of the product(s), BREACH OF CONTRACT, FAILURE TO DELIVER ON TIME, WARRANTY, TORT (INCLUDING, BUT NOT LIMITED TO, NEGLIGENCE), BY OPERATION OF LAW, OR OTHERWISE.**

## 10. COMPLETION OF BULK HOSE ORDERS

Due to the nature of the production of PTFE hose, Seller reserves the right to call an order complete in the following situations. If a product is a standard Seller product (as listed in Seller's product brochures) a figure of +10% of original order quantity can be supplied. If the product is a non-standard product and outside the Seller's standard product range the figure of +/- 10% of the original order quantity can be supplied. Goods supplied within these parameters would render the order complete.

## 11. NOTICE PROVISIONS

Any written notice required to be provided to Seller shall be sent to the following address: Seller Limited, Spring Bank Industrial Estate, Watson Mill Lane, Sowerby Bridge, Halifax, West Yorkshire, HX6 3BW.

## 12. EXCLUSION OF CONTRACTS FOR THE INTERNATIONAL SALE OF GOODS

The United Nations Convention on Contracts for the International Sale of Goods shall not apply to these Conditions of Sale and any and all other Customer documents.

## 13. GOVERNING LAW; JURISDICTION

**(a)** These Conditions of Sale and all rights, duties and obligations hereunder, including any and all other Customer agreements and orders shall be governed by and subject to English Law.

**(b)** The Customer acknowledges and agrees that any disputes arising out of or related in any way to this Agreement, including a breach of this Agreement, shall be brought exclusively in the courts of England, United Kingdom. Furthermore, Customer knowingly, voluntarily and irrevocably (a) consents to the exclusive jurisdiction of these courts, (b) waives any immunity or objection, including any objection to personal jurisdiction or the laying of venue or based on the grounds of forum non conveniens, which it may have from or to the bringing of the dispute in such jurisdiction, (c) waives any personal service of any summons, complaint or other process that may be made by any other means permitted by England, United Kingdom, (d) waives any right to trial by jury, (e) agrees that any such dispute will be decided by court trial without a jury, (f) understands that it is giving up valuable legal rights under this 13. B), including the right to trial by jury, and that it voluntarily and knowingly waives those rights.

# BIOFLEX ULTRA

## CORROFLON

## CORROLINE+

## PHARMALINE N&X

## SMOOTHBORE

## HYPERLINE FX

## VISIFLON

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The world's leading manufacturer of  
PTFE Flexible Hose