



VISIFLON

Convuluted PTFE Lined Flexible Hose



TEMPERATURE RESISTANT

CHEMICAL RESISTANT

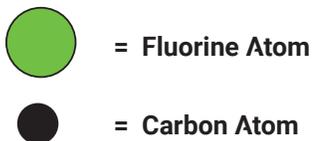
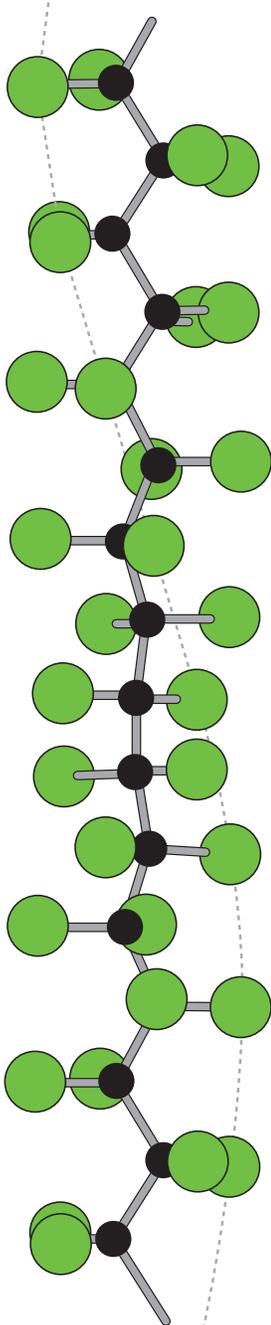
VERY FLEXIBLE

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PTFE - THE OPTIMUM CHOICE FOR HOSE LININGS

Section from a PTFE Molecule, 16 Angstrom Units long



PTFE, or Polytetrafluoroethylene, comprises of long-chain molecules of carbon atoms, each linked to two fluorine atoms.

The fluorine atoms provide a helical spiral which surrounds the carbon chain and protects it.

It is this structure which creates the unique properties for which PTFE is well-known.

- **Excellent Chemical Resistance**

PTFE is renowned as the most chemically resistant material known. Only a very few, very unusual substances and conditions can affect it, like Fluorine gas at high temperature and pressure and liquid, boiling sodium metal.

PTFE lined hoses can therefore be used for a wider variety of chemicals than any other hose type, making it the ideal choice for very corrosive chemical applications and multi-product applications.

- **Non-Stick Surface**

The use of PTFE as a surface for cookware products has demonstrated to the world how easily cleanable PTFE surfaces are.

This means that PTFE lined hoses can be purged 100% clean more quickly, easily and reliably than any other type of hose.

- **Excellent Temperature Range**

The cookware application also demonstrates another of PTFE's many attributes - temperature resistance. PTFE itself can be used as a hose liner at temperatures from -150°C up to $+260^{\circ}\text{C}$, dependent upon the hose design and the application conditions.

This is the widest temperature range of any rubber or plastic hose lining material.

- **Hose Design**

The only issue with PTFE as a hose lining material is the best way it can be integrated in to the hose design. This is where Aflex Hose have a proven record of success over the last 40 years.

VISIFLON (HYPERLINE V) HOSE GRADES

Visiflon was previously named Hyperline V - either name applies, but Visiflon is now the conventional name applied.

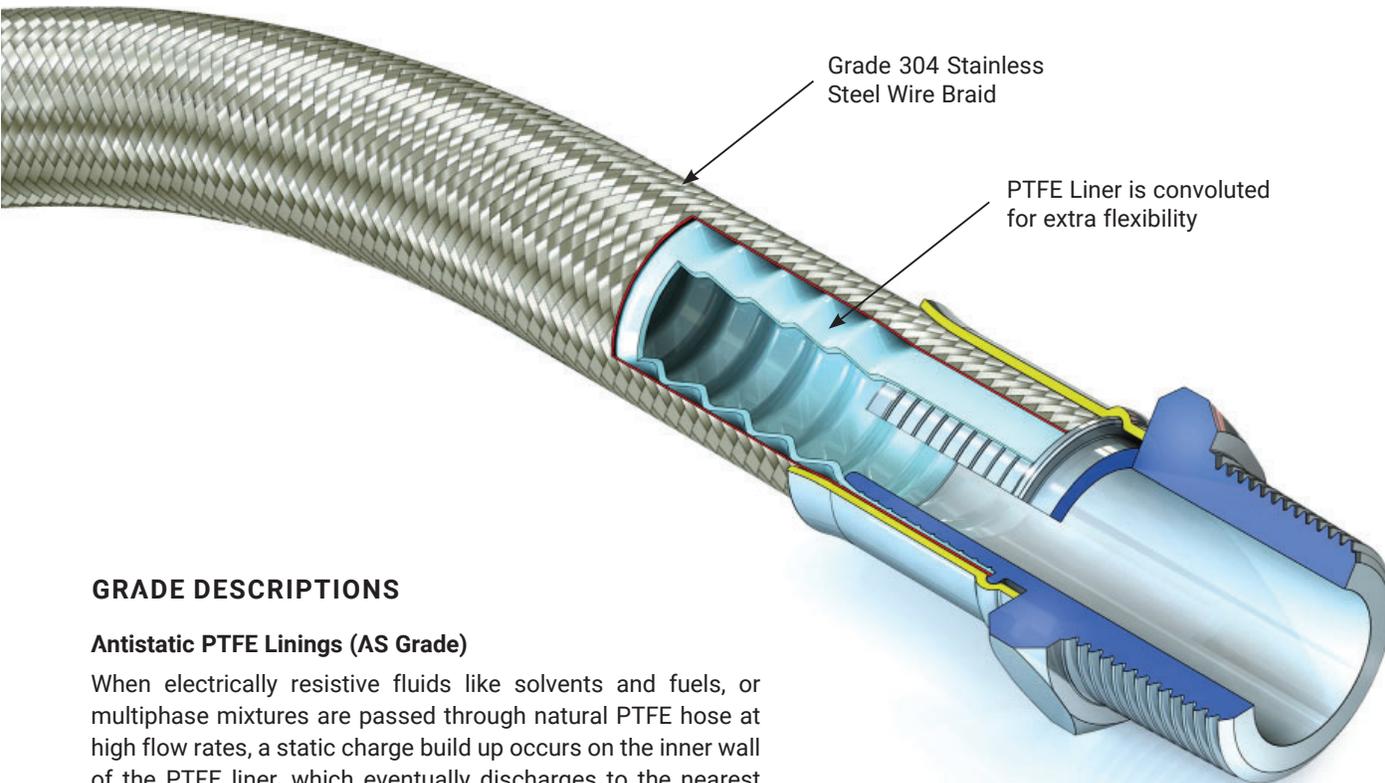
Visiflon includes a helically convoluted PTFE liner tube, and the tube is fully convoluted inside and out. (This is different to Hyperline FX tube, which is only convoluted on the outer surface).

This convoluted liner design makes the hose very flexible and very kink resistant across the size range.

STANDARD GRADES AVAILABLE

Visiflon GP, TO	- Natural PTFE Tube Only, No Braid.
Visiflon GP, AS, TO	- Antistatic Black PTFE Tube Only, No Braid.
Visiflon GP, SS	- Natural PTFE Tube external AISI 304 Stainless Steel Wire Braid.
Visiflon GP, AS, SS	- Antistatic Black PTFE Tube, external AISI 304 Stainless Steel Wire Braid.
*Visiflon GP, PB	- Natural PTFE Tube, Orange Polypropylene Yarn Braid.
*Visiflon GP, AS, PB	- Antistatic Black PTFE Tube, Orange Polypropylene Yarn Braid.

VISIFLON HOSE ASSEMBLY WITH A FIXED MALE END FITTING CRIMPED ON TO THE HOSE



GRADE DESCRIPTIONS

Antistatic PTFE Linings (AS Grade)

When electrically resistive fluids like solvents and fuels, or multiphase mixtures are passed through natural PTFE hose at high flow rates, a static charge build up occurs on the inner wall of the PTFE liner, which eventually discharges to the nearest earth creating a leak path through the liner.

Antistatic PTFE includes a small quantity of a special carbon black which ensures safe static charge dissipation, in accordance with International Standards.

Stainless Steel Wire Braid (SS Grades)

The braid protects the PTFE liner tube against internal pressure and mechanical abuse.

Polypropylene Yarn Braid (PB Grades)

The braid is lighter in weight than SS braid, and any ends broken in service will not cut an operator's hands. Operating Temperatures & Pressures, however are limited.

*Note: PB Grades are usually only available to special order.

VISIFLON HOSE: SPECIFICATIONS & PROPERTIES

SPECIFICATIONS FOR VISIFLON HOSE GRADES

Specifications listed below are for non-AS Grades. For AS Grades the specifications are all the same, except that "AS" is added to the Grade Reference, and the Part Number reads "-110-" in place of "-100-".

Nominal Hose Size		*Actual Hose Bore Size		Hose Grade	Outside Diameter of Tube or Braid		Minimum Bend Radius		Maximum Working Pressure (MWP)		Weight per Unit Length		Hose Part Number
in	mm	in	mm		in	mm	in	mm	Bar	Psi	Kg/mtr	Lbs/ft	
3/8	10.0	1/4	6.3	TO	0.420	10.70	1	25	4	58	0.057	0.038	71-100-06
				SS	0.470	11.95	3/4	19	60	870	0.144	0.096	71-100-06-01-02
				PB	0.512	13.00	1	25	30	435	0.091	0.061	71-100-06-01-21
1/2	12.0	3/8	9.5	TO	0.555	14.10	1 1/2	38	4	58	0.076	0.051	71-100-08
				SS	0.600	15.25	1	25	47	680	0.195	0.130	71-100-08-01-02
				PB	0.662	16.80	1 1/2	38	23.5	340	0.125	0.084	71-100-08-01-21
5/8	16.0	1/2	12.7	TO	0.780	19.80	2	50	4	58	0.126	0.084	71-100-10
				SS	0.835	21.20	1 1/2	38	40	580	0.296	0.194	71-100-10-01-02
				PB	0.906	23.00	2	50	20	290	0.188	0.126	71-100-10-01-21
3/4	20.0	5/8	16.0	TO	0.835	21.20	3	75	3	43	0.166	0.111	71-100-12
				SS	0.894	22.70	2	50	32	460	0.376	0.251	71-100-12-01-02
				PB	0.973	24.70	2 1/2	63	16	230	0.226	0.151	71-100-12-01-21
1	25.0	7/8	22.0	TO	1.143	29.00	3 1/2	89	3	43	0.235	0.157	71-100-16
				SS	1.204	30.60	2 1/2	63	26	380	0.533	0.310	71-100-16-01-02
				PB	1.300	32.90	3	75	13	190	0.314	0.210	71-100-16-01-21
1 1/4	32.0	1 1/8	28.0	TO	1.349	34.20	4	100	2	29	0.342	0.229	71-100-20
				SS	1.420	36.00	3	75	25	360	0.729	0.489	71-100-20-01-02
				PB	1.537	39.00	3 1/2	89	12.5	180	0.444	0.298	71-100-20-01-21

*Visiflon Hose assemblies require that the convolutions at the ends of the hose are opened out to accept either Hydraulic or PTFE Tail end fittings (see page 7).

Note: Many of the sizes of hose and fittings listed in this brochure are available as ex-stock items and are priced accordingly. However, some of the less popular items are not always in stock, and may therefore incur a minimum order charge or a set-up charge for smaller quantities. Aflex Hose will advise when the enquiry is made.

PROPERTIES

Temperatures and Pressures

Visiflon TO Grades - The MWP listed above applies up to a maximum temperature of 100°C (212°F).

Visiflon SS Grades - The MWP listed above should be reduced by 1% for each 1°C above 130°C up to a maximum of 230°C (1% for each 1.8°F above 266°F up to a maximum of 450°F).

Visiflon PB Grades - The MWP listed should be reduced by 5% for each 1°C above 80°C up to a maximum of 100°C (5% for each 1.8°F above 176°F to 212°F).

Vacuum Resistance

Visiflon SS Grades are vacuum resistant to -0.9 bar up to 130°C (266°F).

Visiflon TO and PB Grades are vacuum resistant to -0.9 bar up to 80°C (176°F).

Flow Rates

The internal convolutions restrict flow rates due to turbulent flow, and may also cause a whistling noise when gases are passed through. For any applications where this may be a problem, the alternative Aflex Hose products Hyperline FX or Corroline⁺ would provide a solution.

VISIFLON HOSE - SUPPLY OPTIONS, LOOSE HOSE & ASSEMBLIES

SUPPLY OPTIONS

Visiflon hose can either be supplied as made up and crimped hose assemblies, or as loose hose for customers to assemble themselves, using ferrules supplied by Aflex Hose, and either standard hydraulic end fittings or PTFE Tail end fittings.

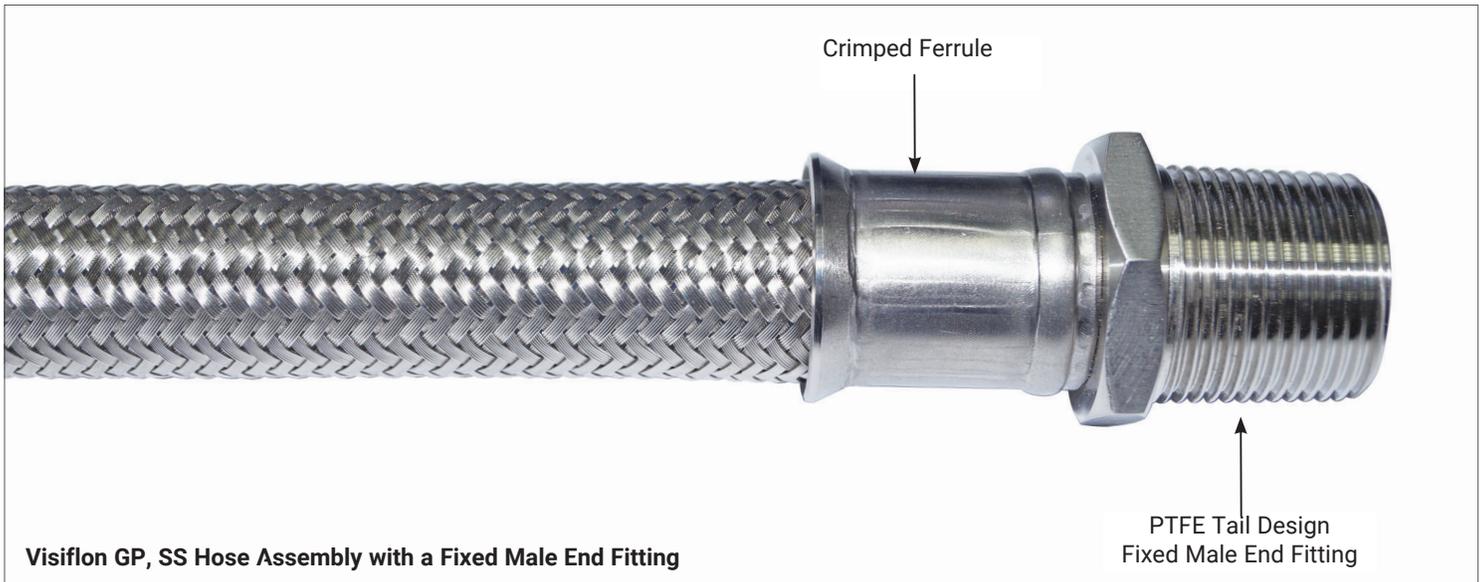
Loose Hose

Visiflon hose can be supplied loose, in coils or on wooden reels if required, for Customers to assemble themselves.

For self-assembly, Customers must purchase not only the hose, but also the ferrules from Aflex Hose. If PTFE Tail design fittings are used, these must also be supplied by Aflex Hose, but hydraulic fittings are generally available.

Assembly must be carried out in accordance with the Instructions (page 7), and assemblers should be trained by Aflex Hose staff.

Assemblies



Aflex Hose can supply fully assembled Visiflon hose assemblies, with crimped ends.

A wide variety of End Fittings are available in Grade 316L Stainless Steel and Zinc Plated Mild Steel, including:

- 60° BSP Cone Seat Female Unions (also flat seat)
- Flat Seat Lug Nut Female Unions
- BSPT or NPT Fixed Males
- NPT Fixed Females
- 37° JIC Female Fittings
- 37° JIC/NPT Male Unions
- 37° JIC/NPT Female Unions
- Tube Fittings
- Standpipe Fittings

Note: stainless steel and carbon steel hydraulic tail end fittings and carbon steel PTFE tail end fittings do not always have a fine machined surface through the bore, and so are not suitable for certain specialised or hygienic applications which require a smooth bore. In such applications, stainless steel PTFE tail end fittings should be used.

VISIFLON HOSE ASSEMBLY INSTRUCTIONS

ASSEMBLY INSTRUCTIONS

1. Cut the hose to the required length, preferably using a hose cut off machine with a hardened steel blade, allowing for the length of the end fitting.
2. Assemble the correct ferrules (see list) on to the hose ends.
3. Open the hose bore, by screwing in then pulling out the correct Visiflon Opening Tool (Manual or Motorised). For hydraulic fittings, use the basic tool. For PTFE tail fittings, add the correct collar to the tool.
4. Insert the end fitting, then push the ferrule fully over the hose up to the end fitting.
5. Crimp the ferrule to the correct diameter as given in Aflex Document AS-42 for Hydraulic Inserts, or AS-VI-01 for PTFE Tail Inserts. These are available on an I-Bay system - apply to Aflex Hose for access codes. Check using a Vernier or Micrometer.
6. Pressure test the assembly with air or water to 1.5 x listed Maximum Working Pressure before use in application.

PART NUMBERS FOR VISIFLON HOSE FERRULES (GP OR GP, AS GRADE LINER)

Visiflon Hose Size & Grade	PTFE Tail		Hydraulic Tail	
	Mild Steel	Stainless Steel	Mild Steel	Stainless Steel
3/8" GP, SS	01-120-06-06-04	01-120-06-06-02	01-170-06-06-04	01-170-06-06-03
3/8" GP, PB	X	01-180-06-06-02	01-170-06-06-04	01-170-06-06-03
1/2" GP, SS	01-120-08-08-04	01-120-08-08-02	01-170-08-08-04	01-170-08-08-03
1/2" GP, PB	01-150-08-08-04	01-180-08-08-02	01-170-08-08-04	01-170-08-08-03
5/8" GP, SS	X	01-180-10-10-02	01-170-10-10-04	01-170-10-10-03
3/4" GP, SS	01-150-12-12-04	01-240-12-12-02	01-170-12-12-04	01-170-12-12-03
3/4" GP, PB	01-180-12-12-04	01-240-12-12-02	01-170-12-12-04	01-170-12-12-03
1" GP, SS	01-150-16-16-04	01-150-16-16-02	01-170-16-16-04	01-170-16-16-03
1" GP, PB	01-180-16-16-04	01-180-16-16-02	01-170-16-16-04	01-170-16-16-03
1 1/4" GP, SS	01-150-20-20-04	01-150-20-20-02	01-190-20-20-04	01-190-20-20-02
1 1/4" GP, PB	X	01-155-20-02-02	01-190-20-20-04	01-190-20-20-02

Note: X = This ferrule is not currently available.

VISIFLON HOSE SPECIAL USAGE CONDITIONS

PTFE Hose-Use with Alkali Metals, Halogens and Halogen containing Chemicals

PTFE hose liners react chemically with Fluorine, Chlorine Trifluoride and molten Alkali Metals.

When PTFE lined hose is used to carry Chlorine or Bromine, either as gasses or fluids, they will diffuse into and through the PTFE liner wall thickness. Trace quantities will then combine with atmospheric moisture to corrode any braid/rubber outer coverings.

Heavily halogenated chemicals, like Hydrogen Fluoride, Hydrogen Chloride, Phosgene (Carbonyl Chloride) Carbon Tetrachloride and other organic chemicals with a high halogen content can also be absorbed and transmitted through the PTFE liner tube.

Other “Penetrating” Fluids and Gases

Sulphur Trioxide, Methyl Methacrylate, Caprolactam and Glacial Acetic Acid are some other chemicals which can be absorbed and transmitted through the PTFE liner tube wall.

Generally, however, as a hydrophobic (non-wetting) material, PTFE is very resistant to the absorption of chemicals. In some cases, PTFE has superior resistance to diffusion, for example to the diffusion of automotive fuels, in comparison with all other plastics and rubbers.

Gas/Fluid Cycling

There are some applications where the fluid passing through the hose turns into a gas, then back into a fluid, then into a gas etc, in a cyclic sequence.

This is normally associated with changes in temperature and/or pressure. For complex reasons these conditions are extremely damaging to the hose liner, whatever material it is made from.

For example, hoses are sometimes used to pass steam, water, steam etc into rubber moulding presses, in order to heat the mould, then rapidly cool it before reheating in the next cycle. Hoses of all types fail rapidly in such an application and PTFE lined hoses are no exception.

Please contact Aflex Hose for further information if these conditions apply.

Connecting Assemblies for Use in Applications

The lengths of hose assemblies and their configuration in use when connected into the application must always be in accordance with the Hose Configuration information at the end of this product literature.

When being connected for use in applications, the end fittings on hose assemblies must be connected to correct mating parts in the correct way, using the correct tools, spanners, clamps, nuts and bolts etc. The connections must be sufficiently tightened to ensure that the joint is leak free but not be over tightened as this can damage the sealing surfaces.

In applications involving the transfer through the hose of expensive or dangerous fluids or gases, the hoses and connections must be pressure tested in situ before being put in to service. This should be done with some harmless media to 1.5 times the maximum working pressure of the hose assembly, as stated in the product literature.

If in doubt please contact Aflex Hose for advice.

Special Applications

Aflex Hose PTFE lined hose products are not rated as suitable for use in the following, special applications:

All Radioactive Applications involving high energy radiation, including Gamma radiation (degrades PTFE)

All Medical Implantation Applications.

For Aerospace Applications, please contact Aflex for the appropriate hose choice.

Visiflon Hose and Quality Assurance, Certification and Approvals

BS EN ISO 9001:2015

Aflex products are all manufactured in accordance with BS EN ISO 9001: Quality Management Systems independently assessed and registered by The British Standards Institution (BSI).

IATF16949:2016

Aflex Hose Ltd manufactures PTFE flexible hose for the automotive industry in accordance with IATF16949 and is assessed and certified by The British Standards Institution (BSI).

ISO 14001:2015

Aflex Hose Ltd have been successfully assessed to the requirements of ISO 14001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to reducing our impact on the environment.

OHSAS 18001:2007

Aflex Hose Ltd have been successfully assessed to the requirements of OHSAS 18001, by the British Standards Institution (BSI). By gaining this accreditation Aflex Hose Ltd are demonstrating our commitment to the health and safety of our employees by consistently identifying and controlling risks to health and safety, reducing the potential for accidents, complying to relevant legislation and improving overall awareness throughout the business.

FDA

The Materials used to manufacture the natural PTFE Tube liner conforms to FDA 21 CFR 177.1550, and the antistatic PTFE liner conforms to FDA 21 CFR 178.3297.

Automotive Fuel Hose - SAE J1737

Tested and approved for automotive fuel hose use in accordance with SAE J1737.

CE Marking (Europe only)

Aflex has been assessed by The British Standards Institution (BSI) and found to comply with the Pressure Equipment Directive 2014/68/EU Conformity Assessment Module D1, approved to CE Mark applicable hose products, accompanied by a Hose Usage Data Sheet, and a Declaration of Conformity.

Attestations of Conformity to ATEX Directive 2014/34/EU (Potentially Explosive Atmospheres)

Available for hose assemblies for components used in Gas Zones 1 & 2 and Dust Zones 21 & 22, when applicable.

Material Certification to EN10204

Available for all the hose or hose assembly components.

Certificates of Conformity to BS EN ISO/IEC 17050

Are available for all products.

HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR BEND RADIUS

HOSE CONFIGURATION REQUIREMENTS

Hose Assemblies are usually connected at both ends in service. They may then either remain in a fixed, or static configuration or in a flexing, or dynamic configuration.

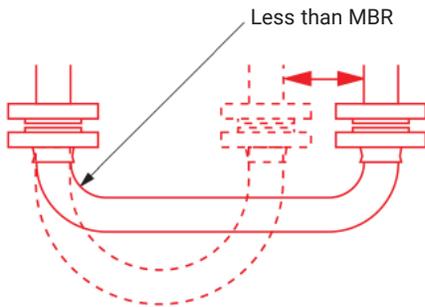
Whether static or dynamic, the First Rule concerning the configuration of the hose is that the bend radius of the hose must never be less than the Minimum Bend Radius (MBR) for the hose as listed in the relevant hose brochure.

The most common situation when this is likely to occur is when the hose is flexed at the end fitting, with stress being applied to the hose at an angle to the axis of the end fitting. Typically, this happens either because the length of the hose is too short, or because the weight of the hose plus contents creates a stress at an angle to the end fitting.

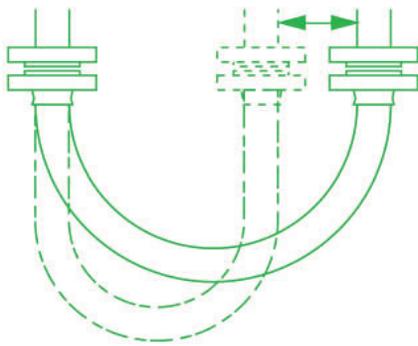
The Second Rule, therefore, if possible, is to design the configuration to ensure that any flexing in the hose takes place away from the end fittings.

(DYNAMIC) CONFIGURATION

INCORRECT - Hose too short

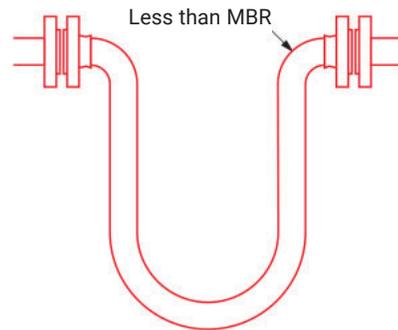


CORRECT - No flex at End Fittings

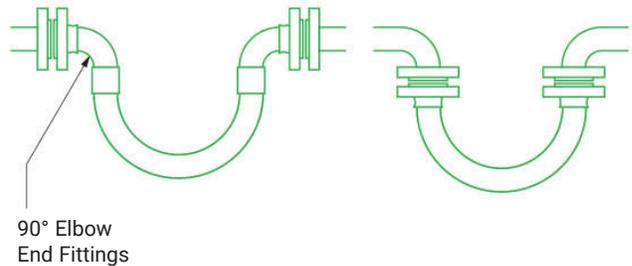


(STATIC) CONFIGURATION

INCORRECT - Weight of hose is at 90° to Axis of End Fittings



CORRECT - No flex at end fittings



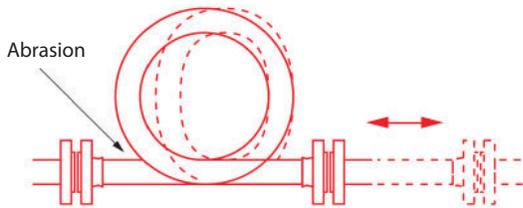
HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR ABRASION & TORQUE

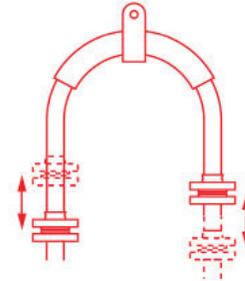
The Third Rule is that the hose configuration should always be designed, and supported where necessary, to avoid any possibility of external abrasion.

In some cases, the length, configuration and angle of the hose can be designed to avoid abrasion. In others, static or moving support frames or support wheels are required.

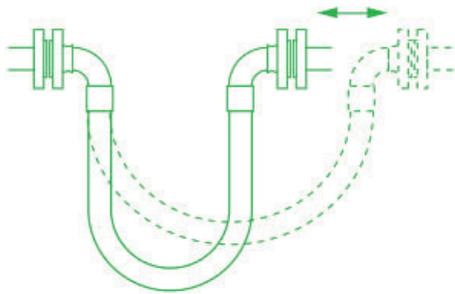
INCORRECT - Abrasion against hose



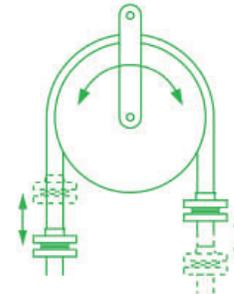
INCORRECT - Abrasion inside support



CORRECT - No hose abrasion



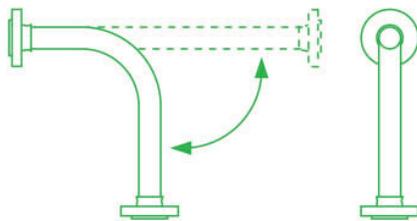
CORRECT - No abrasion over support



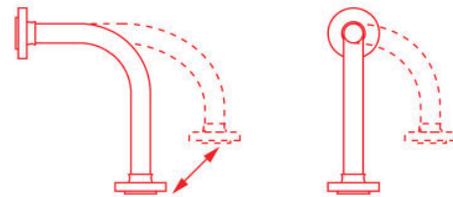
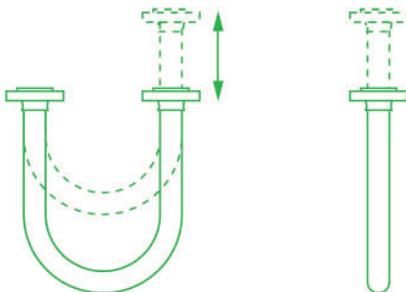
The Fourth Rule is that the hose must not be subjected to torque, either during connection, or as a result of the flexing cycle.

Torque (twist) in the hose can be applied during connection if the hose is accidentally twisted, or if the second end being connected is a screwed connection, and the hose is subjected to torque during final tightening.

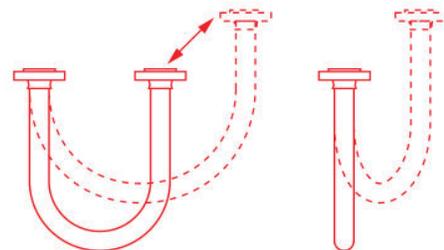
In a flexing application, if any flexing cycle of the hose occurs in 3 dimensions instead of 2, then torque will also occur:



CORRECT - Flexing movement takes place in 2 dimensions



INCORRECT - Flexing movement takes place in 3 dimensions so torque is applied



HOSE CONFIGURATION & LENGTH CALCULATIONS

- FOR LENGTH CALCULATIONS

CALCULATING THE HOSE LENGTH

The formula for calculating the bent section of the hose length around a radius is derived from the basic formula that the circumference of a circle = $2\pi R$, where R = the radius of the circle, and π = a constant, = 3.142.

So, if the hose goes around a 90° bend, which is $\frac{1}{4}$ of a full circumference, and the radius of the bend is R , then the length of the hose around the bend is = $\frac{1}{4} \times 2\pi R$. Or half way round, in a U-shape, = $\frac{1}{2} \times 2\pi R$.

Note :

In calculating the length of a hose assembly, the (non-flexible) length of the end fittings must be added in, also the length of any straight sections of hose, as in the following example:

Example :

To calculate the length for a 2" bore size hose with flange end fittings, to be fitted in a 90° configuration with one leg 400mm long, the other 600mm long.

$$\begin{aligned} \text{Length of Bent Section (yellow)} &= \frac{1}{4} \times 2\pi R \text{ (342)} \\ &= \frac{1}{4} \times 2 \times 3.142 \times 342 = \mathbf{537\text{mm}} \end{aligned}$$

$$\begin{aligned} \text{Length of top, Straight Section, including the top end fitting length} \\ &= 600 - 342 = \mathbf{258\text{mm}} \end{aligned}$$

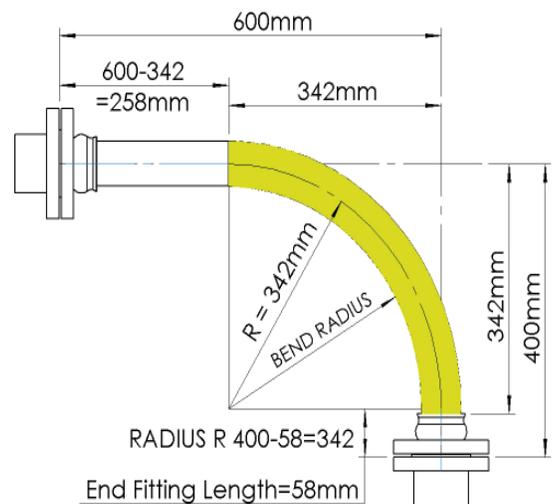
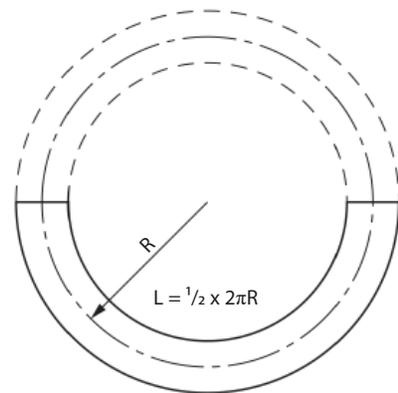
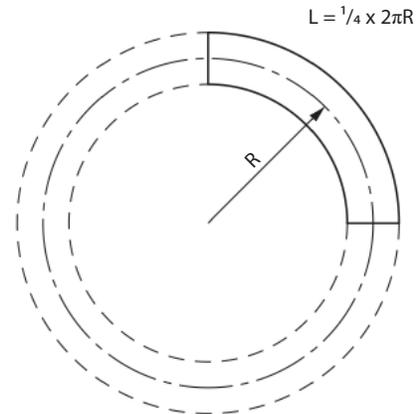
$$\text{Length of bottom end fitting} = \mathbf{58\text{mm}}$$

$$\text{Total length of Hose Assembly} = 537 + 258 + 58 = \mathbf{853\text{mm}}$$

Things to consider

- A hose will normally take the longest radius available to it to go around a corner, not the MBR! Also always remember to include the **non-flexible** end fitting lengths.
- In dynamic applications, remember to always calculate the lengths for the most extended configuration during the flexing cycle, not the least extended.
- If the configuration is simply too complex for calculation, then obtain a length of flexible tubing of some kind, mark on paper, or a wall, or floor, or both where the connection points will be relative to each other, scaled down if necessary, then manually run the flexible tubing between them with full radii round bends. Measure the extended length, then scale up if necessary to determine the approximate length of the hose.

If in doubt, consult Aflex Hose.



Note: The bend radius is measured to the inside edge of the hose, For the minimum bend radius refer to page 5.

CONDITIONS OF SALE

DEFINITIONS

- (1) "Afex Hose" shall mean Afex Hose USA, LLC.
- (2) "Afex Hose Products" shall mean those products which are manufactured by Afex Hose USA, LLC and/or Afex Hose Ltd and are described on the Afex Hose website.
- (3) "Factored Products" shall mean products which are supplied by Afex Hose, but are not manufactured by Afex Hose USA, LLC and/or Afex Hose Ltd, and are purchased by Afex Hose from another supplier or manufacturer.
- (4) "Customer" shall mean the individual or entity that is purchasing Afex Hose Products hereunder.
- (5) "Full Product Brochure" shall mean the brochure for each specific product available at <http://www.afex-hose.com/products-and-markets>.

GENERAL

- (6) Applicability. These terms and conditions of sale (these "Terms") are the only terms which govern the sale of the goods ("Goods") by Afex Hose to the Customer. Notwithstanding anything to the contrary, if a written contract signed by both parties is in existence covering the sale of the Goods covered hereby, the terms and conditions of that contract shall NOT prevail to the extent they are inconsistent with these Terms. The accompanying confirmation of sale ("Order Confirmation") and these Terms comprise the entire agreement between the parties, and supersede all prior or contemporaneous understandings, agreements, negotiations, representations and warranties, and communications, both written and oral. These Terms prevail over any of Customer's general terms and conditions of purchase regardless whether or when Customer has submitted its purchase order ("Order") or such terms. Fulfillment of an Order does not constitute acceptance of any of Customer's terms and conditions and does not serve to modify or amend these Terms. Materially different or additional terms contained in an Order are rejected and not binding on Afex Hose unless accepted in writing by Afex Hose. Orders must be sent to Afex Hose's designated address and are valid only after receipt of an Order Confirmation by Afex Hose.
- (7) Payment. The price, taxes, and charges as stated on the Order Confirmation and/or invoice shall be paid before shipment or according to Customer's account credit limit and payment terms established with Afex Hose. Payment terms are typically 100% Net 30 for standard products. Custom Goods orders may be subject to milestone payment terms, as defined by Afex Hose at time of Order Confirmation. Unless otherwise agreed to in writing, delivery will be [F.O.B.] Afex Hose's facilities in Pipersville, Pennsylvania. Title and all risks of loss or damage pass to the Customer upon delivery to the Customer or third party carrier. Ship dates specified by Afex Hose are only Afex Hose's best estimates and Afex Hose's only responsibility will be to use reasonable commercial efforts to meet all specified delivery dates.
- (8) Returns. Returns are only authorized by express consent of Afex Hose and in accordance with Afex Hose's return process and policy. Each return must be accompanied with a Return Material Authorization number and, to ensure the safety of Afex Hose's employees and to minimize environmental risks, Afex Hose will require a Certificate of Decontamination or other documentation prior to authorizing the return.
- (9) Taxes and Assessments. Prices quoted exclude assessments, sales, use, value added or excise taxes, freight, duties, imposts, and other charges which are the sole liability of Customer. If Customer asserts no sales tax is due, Customer shall furnish, a tax exemption certificate for the jurisdiction where the sale deemed is made, prior to Afex Hose accepting the Order from Customer.
- (10) Delivery, Title, Shipment, and Risk or Loss. Date of delivery requested in the Order may be modified by the Acknowledgment or by occurrence of a Force Majeure event. Risk of loss passes on delivery Ex Works. Unless otherwise stated in writing by Customer: (i) Afex Hose may select packing, shipment, routing and carrier; (ii) goods will be packaged according to industry standards and special packaging or designated carriers will be subject to additional charges; (iii) Customer shall inspect goods within 10 days of receipt; Any claim for quality or shortages must be made in writing within ten (10) days after Customer receives a shipment, and if not made, shall be deemed waived. If Customer wrongfully fails to accept a shipment after placing an order, Customer shall be deemed in default of these Terms and the goods may be held at Customer's expense in a third party facility and disposed per applicable law without prejudice to Afex Hose's remedies. Customer shall bear all risk of

and responsibility for damage or loss to the Goods after Afex Hose delivers the Goods to the carrier at its point of shipment. Customer agrees to provide and maintain adequate insurance for the equipment supplied under the Order to fully protect Afex Hose's interest during the time between delivery and final payment. Loss or damage by fire or other causes during such period shall not relieve Customer from its obligations under the Order.

- (11) Security Interest. As collateral security for the payment of the purchase price of the Goods, Customer hereby grants to Afex Hose a lien on and security interest in and to all of the right, title and interest of Customer in, to and under the Goods, wherever located, and whether now existing or hereafter arising or acquired from time to time, and in all accessions thereto and replacements or modifications thereof, as well as all proceeds (including insurance proceeds) of the foregoing. The security interest granted under this provision constitutes a purchase money security interest. Customer agrees Afex Hose may record its interest on public records evidencing such interest of Afex Hose. Customer shall, on request of Afex Hose, execute any instrument required to perfect, maintain or enforce such security interest. Afex Hose shall release such security interest upon payment of the purchase price in full by the Customer.
- (12) Postponement and Cancellation. No Order shall be cancelled by the Customer except with Afex Hose's prior consent in writing. In the event of Afex Hose agreeing to the Customer cancelling all or any part of the Order, Afex Hose may, without prejudice to any other rights against the Customer which it may have, require the Customer to pay a cancellation charge. Any cancellation charge will correspond to the type of contract being cancelled and will be notified in writing to the Customer within 7 days of its request for cancellation. Contracts for specialized or tailored Goods may be subject to a cancellation charge of 100% of the price of the Order after the Confirmation has been sent. Afex Hose may terminate an Order with immediate effect upon written notice to Customer, if Customer: (i) fails to pay any amount when due under an Order and such failure continues for 7 days after Customer's receipt of written notice of nonpayment; (ii) has not otherwise performed or complied with any of these Terms, in whole or in part; or (iii) becomes insolvent, files a petition for bankruptcy or commences or has commenced against it proceedings relating to bankruptcy, receivership, reorganization or assignment for the benefit of creditors.

CUSTOMER RESPONSIBILITIES AND OBLIGATIONS

- (13) It is the Customer's strict responsibility to review all of the usage conditions and usage limitations given for the Afex Hose Products which are intended for use in a particular application, to ensure that the application conditions are in compliance with those usage limitations. The usage conditions and limitations are referred to in these Conditions of Sale, and are further specified in the relevant Full Product Brochure. The Customer shall consult the latest, up to date hose product information and Full Product Brochure at the time of ordering, which are only available and downloadable from the Afex Hose website at <http://www.afex-hose.com/products/>, or on request from Afex Hose. The Customer here represents and warrants that it has read and understands the applicable Full Product Brochure and the usage conditions and the usage limitations set forth therein, and has ensured their compliance with the application conditions.
- (14) If the Customer sells or assigns any Afex Hose Products to any other person or entity, the Customer shall ensure that the final end user of the Afex Hose Products is supplied with these Conditions to Sale, the applicable Full Product Brochures, the Afex Hose website address, together with notification of the requirement to review the usage conditions and limitations. The Customer shall include the terms and conditions set forth herein in its Conditions of Sale to any third party. The Customer hereby agrees and acknowledges that Afex Hose shall have no liability whatsoever for claims arising in whole or in part out of the Customer selling or assigning the Afex Hose Products to a third party that does not use the Afex Hose Products in accordance with Afex Hose's usage requirements and limitations ("Non-Conforming Use Claims"). The Customer shall indemnify and hold harmless Afex Hose, its officers, directors, employees, affiliates and representatives for any and all claims, damages, penalties and losses arising out of or related to Non-Conforming Use Claims
- (15) The Customer agrees and acknowledges that for any intended hose application in which special conditions apply which are not defined, or not defined sufficiently in the Product Brochure, the Customer shall write to Afex Hose requesting written advice relating to any usage limitations resulting from special conditions.

CONDITIONS OF SALE CONTINUED

The Customer shall ensure the design suitability and safety of the Aflex Hose Products in their intended applications, giving particular consideration to any special condition relating to, but not restricted to, the chemical and electrostatic compatibility of the fluids or gases passing through, the possibility of diffusion of fluid or gases through the PTFE hose lining, the possibility of external corrosive conditions, the types and likelihood of excessive mechanical abuse, such as abrasion (internal or external), crushing, excessive flexing or vibrations, etc. and any excessive temperature and/or pressure "pulsing" conditions, or any other condition which may cause premature hose failure. The Customer shall consider, and take account of the degree of risk involved in any hose failure, including the provision of adequate protection in the event of any risk to any persons. In applications where any type of hose failure would lead to financial losses if the hose is not replaced immediately, the Customer agrees and acknowledges that it shall be the Customer's responsibility to order and hold in stock spare hose(s) accordingly. The Customer shall advise Aflex Hose in writing at the time of placing the enquiry and on any purchase order if there are any special requirements for the hose, including special cleaning, or drying, or extra testing requirements which are in addition to normal industrial standards. The Customer agrees and acknowledges that Aflex Hose, its officers, directors, employees, affiliates and representatives shall not be held liable for any claims or obligations arising out of the Customer's failure to fulfill any or all of its responsibilities set forth in this Section 15.

- (16) The Customer accepts that Aflex Hose are not expert in the technical features which apply to Factored Products and their use in application. Aflex Hose will pass on to the Customer all the written information which they have regarding the Factored Product, but the Customer shall be responsible for ensuring that this and any other necessary Factored Product information is obtained and is reviewed which is sufficient to ensure that the Factored Product is fit for purpose in the intended usage application. If any application requirements apply which are not fully covered by the information which the Customer can obtain, then the Customer undertakes not to use or supply the Factored Product for use in that application. The Customer is also responsible for ensuring that the Factored Product will not be subjected to levels of usual or accidental physical abuse in service which would cause the Factored Product to fail. The Customer agrees and acknowledges that Aflex Hose, its officers, directors, employees, affiliates and representatives shall not be held liable for any claims or obligations arising out of the Customer's failure to fulfill any or all of its responsibilities set forth in this Section 16.
- (17) If the Customer has any doubts concerning these or any other usage conditions and limitation or safety parameters, the Customer shall consult Aflex Hose at the number and address in the Notice Provisions below and request a written response to any queries. **HOSE SERVICE LIFE; 24 MONTH WARRANTY.**
- (18) It is not possible to guarantee a minimum service life for any of the Aflex Hose Products or Factored Products which can be applicable for every type of application. As such, Customer acknowledges that, except as provided below in Sections 19, 20, and 21, Aflex Hose is not guaranteeing a minimum service life of any of the Aflex Hose Products.
- (19) Service life predictions or guarantees can only be given in cases where all the relevant information concerning the application is given in writing to Aflex Hose, and Aflex Hose subsequently replies in writing with the service life prediction prior to the order being placed.
- (20) If such a written undertaking is not sought and given, Aflex Hose shall not be held liable for any Aflex Hose Product or Factored Products failure which the Customer considers to be premature, excepting failures which are due to faulty materials or manufacturing defects which occur within 24 months or 12 months, as applicable, of supply as provided in Section 21 below.
- (21) Aflex Hose warrants its Aflex Hose Products to be free from faulty materials or manufacturing defects from the date of the delivery, for 24 months; provided, however, that all Hose Assemblies which are "ETH" (Electrical Trace Heated) Grade or are Factored Products are only warranted for 12 months.

AFLEX HOSE MAKES NO WARRANTY OF ANY KIND WHATSOEVER, EXPRESS OR IMPLIED OTHER THAN AS SPECIFICALLY STATED HEREIN, AND THERE ARE NO WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE OBLIGATIONS AND WARRANTIES SPECIFICALLY STATED HEREIN.

PRODUCT FAILURE

- (22) In the event of an Aflex Hose product failure during the applicable warranty period set forth in Section 21, the Customer shall provide Aflex Hose with written notification within forty-eight (48) hours of discovering the fault. Aflex Hose requires that the Aflex Hose Products not be cut up or tampered with, but should be decontaminated and returned to Aflex Hose, plus a decontamination certificate, for examination and analysis of the fault. The Customer should also provide full details in writing of the application conditions under which the hose failed, including Pressure, Vacuum, Temperature, Flexing and any cycling of any of these, also the fluids, gases and any cleaning products passed through the hose, and the total time that the hose has been in service also the original order number and the Serial Number for the hose. The Customer may send its own witness to the examination if required. Aflex Hose will provide a Non-Conformance Report to the Customer. The Customer shall bear the cost of returning the Aflex Hose Products that have failed; provided, however, as set forth in Section 20 below, Aflex Hose shall reimburse the Customer for any shipping costs if it is determined that the failure is covered by the warranty set forth in Section 21.
- (23) In the event of a Factored Product failure, the Customer shall advise Aflex Hose written notification within 48 hours of discovering the fault. The failed product shall not be tampered with or de-constructed in any way, but shall be decontaminated as required to render it fully safe and free from harmful substances and held awaiting advice concerning its disposition from Aflex Hose. Full details concerning the application, the time in use in the application and a full description of the type of failure shall be supplied to Aflex Hose, who shall pass this information on to the supplier or manufacturer of the Factored Product for advice concerning the appropriate course of action. The Customer will then be advised as to the disposition of the failed product.
- (24) If Aflex Hose determines that the faulty materials or a manufacturing defect in the Aflex Hose Product or Factored Product is responsible for the hose failure, the maximum liability shall be the invoice value of the failed hose itself, or the invoice value of the whole customer order as determined by Aflex Hose in its sole discretion, along with any reasonable costs for removal and replacement of the hose, and costs for packing and despatching the failed hose back to Aflex Hose.

UNTESTED HOSE FOR SELF ASSEMBLY BY CUSTOMERS

- (25) Aflex Hose sometimes supplies "loose" hose, without end fittings attached to a Self Assembly Customer, who will then cut the hose to length and attach end fittings to make up Hose Assemblies for their own use, or for sale to their own customers.
- (26) Unless the Customer requests, and Aflex Hose confirms that the 'loose' hose is pressure tested before supply, such testing is not normally applied by Aflex Hose, because this testing requirement is otherwise satisfied by the Self Assembly Customer during his own testing of the finished Hose Assemblies made up using the "loose" hose. Self Assembly Customers agree and acknowledge that they are solely responsible for carrying out hydrostatic pressure testing of 100% of such assemblies. The Maximum Working Pressure (MWP) of the hose assembly is specified in the relevant Full Product Brochure. For hose products with a safety factor of 3.0 the hydrostatic pressure should be 1.5 times MWP. For hose product with a safety factor of 4.0 the hydrostatic pressure should be 2.0 times MWP. The safety factor is noted within the Full Product Brochure. Hydrostatic testing is conducted before supply for end use, to validate both the hose and the end fitting attachment.
- (27) When pressure testing braided hoses with a plastic or rubber outer cover, the cover will mask any signs of leakage for a time. The Customer agrees and acknowledges that after the hydrostatic pressure test, it is required to test each covered hose assembly with an internal helium gas pressure of 30 Bar (450 psi) for hose sizes up to 1" and 15 Bar (225 psi) for hose sizes above 1", with the hose assembly immersed in water to enable leak detection by gas bubbles, for a minimum test period of 5 minutes.
- (28) The "Self Assembly" Customer agrees and acknowledges that it shall determine and approve the Design Suitability of the hose assemblies for their intended use before supply and that, except as set forth in Section 22, it shall indemnify and hold Aflex Hose harmless from any Claims and Losses arising from Design Suitability for a Self Assembly Customer. This includes proceeding in accordance with Section (13) and Section (14) above.

CONDITIONS OF SALE

(29) Aflex Hose's liability is limited to Aflex Hose Products which are assembled by approved Self Assembly Customers if all the hose and fitting components were supplied by Aflex Hose or approved for use by Aflex Hose in writing, and they were assembled and tested in accordance with Aflex Hose's current Manufacturing and Testing Instructions, available to approved Self Assemblers in an I-Bay on the Aflex Hose website.

UNTESTED HOSE ASSEMBLIES

(30) Aflex Hose is sometimes requested by Customers to attach non-standard end fittings to hose assemblies which they, supply, and in some cases it is not possible to connect these fittings to the Aflex Hose pressure test system. In such cases a "concession not to test" is obtained from the Customer, and a label is attached to the hose assembly, warning that it requires pressure testing before use. The Customer agrees and acknowledges that Aflex Hose shall have no liability whatsoever if the Customer does not comply with the warning that requires pressure testing before use.

FORCE MAJEURE

(31) Aflex Hose shall not be liable for any delay in delivery, failure to deliver or default in performing in accordance with any Customer's order if the delay or default is due to: (a) fires, floods, strikes, or other labor disputes, accidents to Aflex Hose's production facilities, acts of sabotage, riots, natural disasters, difficulties procuring materials, shortages of raw materials, interference by civil or military authorities, whether legal or de facto, governmental restrictions, including but not limited to failure to obtain export licenses, delays in transportation or lack of transportation facilities, restrictions imposed by federal, state or other governmental legislation or, rules or regulations thereof, including a force majeure event occurring in respect to one of Aflex Hose's suppliers; or (b) any other cause beyond Aflex Hose's control.

LIMITATIONS OF LIABILITY

(32) Aflex Hose Products and Factored Products have not been designed or tested for use in aerospace, medical implantation or radioactive applications, and such use is therefore strictly prohibited unless written approval from Aflex Hose has been given. Customer agrees and acknowledges that it is aware of the limitations set forth in this Section 32 and hereby agrees that Aflex Hose shall not have any liability whatsoever in the event Customer uses Aflex Hose Products and Factored Products for aerospace, medical implantation or radioactive applications.

(33) Aflex Hose will not accept liability for any failures of the Aflex Hose Products and Factored Products which are caused by Customers failing to perform their Responsibilities as specified in these Conditions of Sale.

(34) NOTWITHSTANDING ANYTHING TO THE CONTRARY HEREIN, IN NO EVENT SHALL AFLEX HOSE BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, EXEMPLARY, OR PUNITIVE DAMAGES, LOSS OF PROFITS OR REVENUE, LOSS OF PROCESS PRODUCTS, DAMAGE TO EQUIPMENT, DOWNTIME COSTS, OR LOSS OF USE EVEN IF INFORMED OF THE POSSIBILITY OF SUCH DAMAGES. IN ANY EVENT, NOTWITHSTANDING THE AFOREMENTIONED EXCLUSIONS, AFLEX HOSE'S AGGREGATE TOTAL LIABILITY TO CUSTOMER UNDER AN ORDER SHALL NOT EXCEED THE ORDER PRICE. TO THE EXTENT PERMITTED BY APPLICABLE LAW, THESE EXCLUSIONS AND LIMITATIONS WILL APPLY REGARDLESS OF WHETHER LIABILITY ARISES FROM FAILURE OF THE PRODUCT(S), BREACH OF CONTRACT, FAILURE TO DELIVER ON TIME, WARRANTY, TORT (INCLUDING, BUT NOT LIMITED TO, NEGLIGENCE), BY OPERATION OF LAW, OR OTHERWISE.

COMPLETION OF BULK HOSE ORDERS

(35) Due to the nature of the production of PTFE hose, Aflex Hose reserves the right to call an order complete in the following situations. If a product is a standard Aflex product (as listed in Aflex product brochures) a figure of +10% of original order quantity can be supplied. If the product is a nonstandard product and outside the Aflex standard product range the figure of +/- 10% of the original order quantity can be supplied. Goods supplied within these parameters would render the order complete.

OTHER

(36) Notice Provisions. Any written notice required to be provided to Aflex Hose shall be sent to the following address: Aflex Hose USA LLC 32 Appletree Lane, Pipersville, Pennsylvania, PA18947.

(37) Modification. This document represents the integrated agreement of the parties. No modification shall be effected by any receipt or acknowledgment of Aflex Hose of any Order containing additional or different terms. If any provision herein shall be held to be invalid, illegal or unenforceable, these Terms shall be construed as if such provision is not contained herein, and such offending provision shall be stricken. Provisions of these Terms which by their nature should apply beyond their terms will remain in force after any termination or expiration of this Order.

(38) Confidential Information. All non-public, confidential or proprietary information of Aflex Hose, including but not limited to specifications, samples, patterns, designs, plans, drawings, documents, data, business operations, customer lists, pricing, discounts or rebates, disclosed by Aflex Hose to Customer, whether disclosed orally or disclosed or accessed in written, electronic or other form or media, and whether or not marked, designated or otherwise identified as "confidential" in connection with an Order is confidential, solely for the use of performing the Order and may not be disclosed or copied unless authorized in advance by Aflex Hose in writing. Upon Aflex Hose's request, Customer shall promptly return all documents and other materials received from Aflex Hose. Aflex Hose shall be entitled to injunctive relief for any violation of this Article. This Article does not apply to information that is: (a) in the public domain; (b) known to Customer at the time of disclosure; or (c) rightfully obtained by Customer on a non-confidential basis from a third party.

PRODUCT FAILURE

(39) Anti-Corruption.

(i) Neither party will:

(a) Resort to fraudulent practices in relation to the obtaining or execution of any Order especially by deceit concerning the nature, quality or quantity of the Goods supplied or to be supplied or the methods or processes of manufacture employed;

(b) Offer to give or agree to give to any employee of the other party, any gift or consideration of any kind as an inducement or reward for doing or omitting to do or for having done or omitting to do any act in relation to the obtaining or execution of the Order; and

(c) Commit any offence:

1. Under the Prevention of Corruption Acts 1889-1916 or US Foreign Corrupt Practices Act of 1977 (FCPA) (15 U. S. C. § 78dd-1, et seq.) or UK Bribery Act 2010;

2. Under any law creating offences in respect of fraudulent acts; or

3. Of defrauding, attempting to defraud or conspiring to defraud.

(ii) In the event that any party is in breach of the provisions of this Article, the other party will be entitled to terminate the Order and all Orders in writing with immediate effect.

(40) Trade Prohibitions. The Customer undertakes to Aflex Hose that the Customer shall not re-sell or otherwise supply the Goods to a third party which is the subject of any statutory trade prohibition of the United States of America or a member state of the European Union or the United Kingdom or the United Nations ("Sanctioned Third Party"). Without prejudice to the foregoing, if Aflex Hose shall have notice of or reasonable grounds to believe that the Customer intends to re-sell or otherwise supply the Goods to a Sanctioned Third Party Aflex Hose may upon giving notice thereof to the Customer refuse to deliver the whole or any part of the Goods and shall have no liability to the Customer for such refusal. Aflex Hose shall have the right to refuse to supply or complete an Order without liability where it reasonably determines that the Customer is subject to any of the above sanctions. The party which is exporting, in the case of exports, or the party which is importing, in the case of imports, will be responsible for obtaining all necessary licenses, or other governmental authorizations required in connection with any export, re-export, or imports, as the case may be, under the Order. The parties will co-operate with each other in securing any such licenses or authorizations as may be required and each will provide such statements, certificates and assurances regarding transfer, use, disposition, end-use, source of supply, nationalities and re-export of the Goods as may be required in connection with each party's application for any required license or governmental authorization. Any government fees or charges in connection with obtaining such licenses or authorizations will be the responsibility of the party which is exporting, in the case of exports, and the party which is importing, in the case of imports, the Goods. The Customer undertakes will indemnify Aflex Hose for all liabilities, loss, damages, costs and expenses awarded against or incurred

CONDITIONS OF SALE CONTINUED

by Aflex Hose arising out of in connection with any breach of the Customer's obligations contained in this Article. The Customer agrees to provide Aflex Hose with any information Aflex Hose reasonably requires concerning the destination and use of the Goods, to allow Aflex Hose to comply in full with any relevant export legislation.

(41) Instructions and Health and Safety at Work

(i) The Customer shall observe strictly the provisions of Aflex Hose's instructions in writing regarding use and application of the Goods together with any revisions thereof and shall ensure that any person other than the Customer who acquires or has access to the Goods is furnished with and observes such instructions.

(ii) The Customer shall be solely responsible for and shall keep Aflex Hose indemnified against all Losses incurred by Aflex Hose in relation to any use of the Goods other than in strict accordance with Aflex Hose's installation, operating, and maintenance instructions.

(42) Governing law; Jurisdiction. These Conditions of Sale and all rights, duties and obligations hereunder, including any and all other Customer agreements and orders shall be governed by Pennsylvania law without regard to its conflicts of laws principles. The Customer acknowledges and agrees that any disputes arising out of or related in any way to this Agreement, including a breach of this Agreement, shall be brought exclusively in the state courts located in Bucks County, Pennsylvania or in the Federal District Court located in the Eastern District of Pennsylvania. Furthermore, Customer knowingly, voluntarily and irrevocably (a) consents to the exclusive jurisdiction of these courts, (b) waives any immunity or objection, including any objection to personal jurisdiction or the laying of venue or based on the grounds of forum non conveniens, which it may have from or to the bringing of the dispute in such jurisdiction, (c) waives any personal service of any summons, complaint or other process that may be made by any other means permitted by the Commonwealth of Pennsylvania, (d) waives any right to trial by jury, (e) agrees that any such dispute will be decided by court trial without a jury, (f) understands that it is giving up valuable legal rights under this Section 42, including the right to trial by jury, and that it voluntarily and knowingly waives those rights.

(43) Exclusion of CISG. The United Nations Convention on Contracts for the International Sale of Goods shall not apply to these Conditions of Sale and any and all other Customer documents.



BIOFLEX ULTRA
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CORROLINE+
PHARMALINE N&X
SMOOTHBORE
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PTFE Flexible Hose